### **Predictable Projects**

Getting the Right Results at the Right Time

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#### Project Coach

**Niels Malotaux** 

- Helping projects and organizations very quickly to become
  - More effective doing the right things better
  - More efficient doing the right things better in less time Result Management
  - Predictable delivering as predicted
- Getting projects back on track



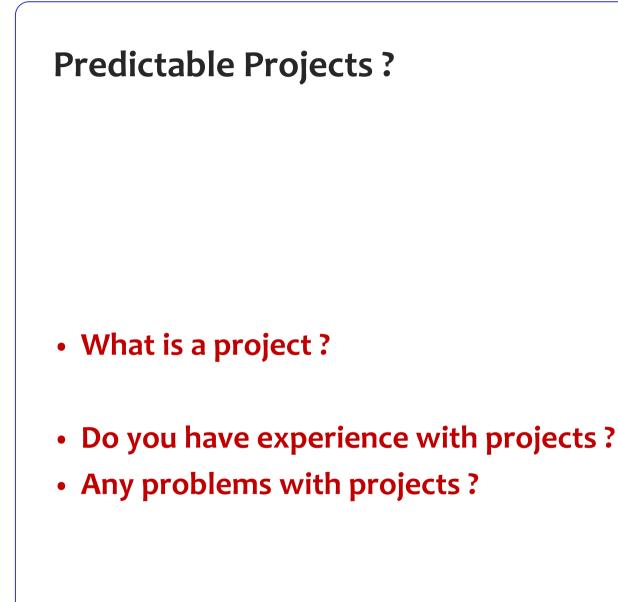


1 credit if you attend all lectures and participate in all exercises (Keio students only)

### **Subjects**

- 1. What's the problem, Universal goal of any project
- 2. **Quality, Human behaviour in projects**
- 3. Business case stakeholders real requirements
- 4. How to specify results How to select the right solution
- 5. Estimation:
  - Estimation of time
  - Estimation of what to do
- 6. Evolutionary Project Planning prevention is better than cure
  - Optimizing the efficiency of what we do
  - Optimizing the effectiveness of what we do
- 7. How to make sure that we get the right result at the right time
- 8. How to check that we wrote the right things

## What's the problem ?



#### **Types of project ?**

- Product improvement
- Process improvement
- Software improvement
- Service improvement
- Systems
- Systems of Systems
- Complex systems
- Student exam

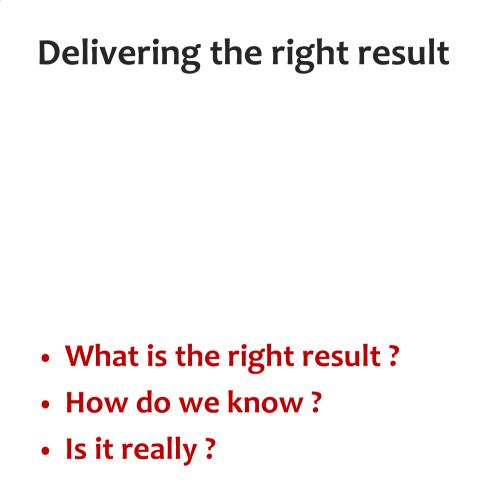
改善 Every project should improve something, otherwise it's waste

• ... ?

#### **Cobb's Paradox**

Martin Cobb - 1989 Treasury Board of Canada Secretariat Ottawa, Canada

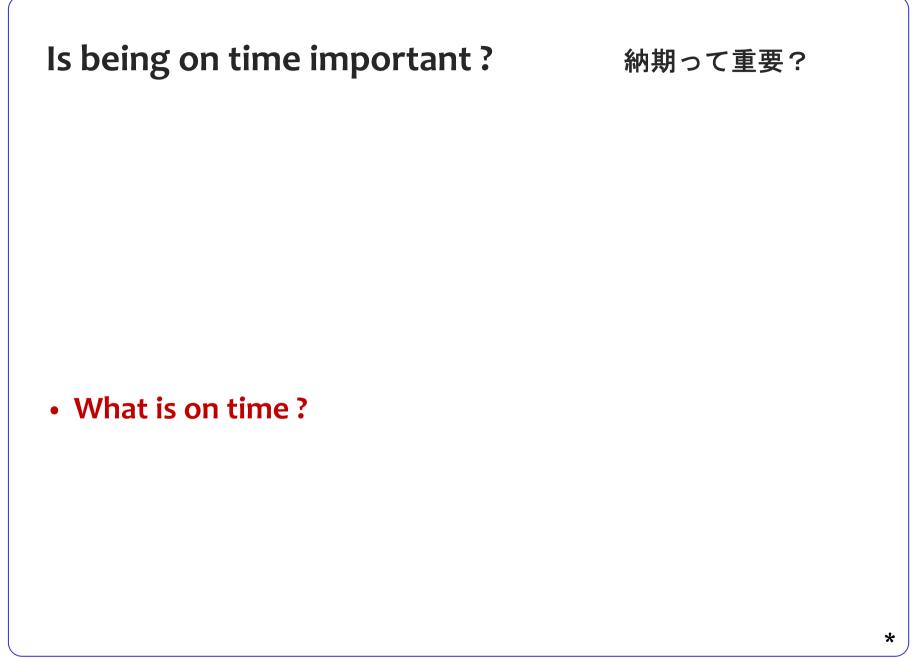
- We know why projects fail
- We know how to prevent their failure
- So why do they still fail ?
- How about your project ?
   Did you deliver the right result at the right time ?

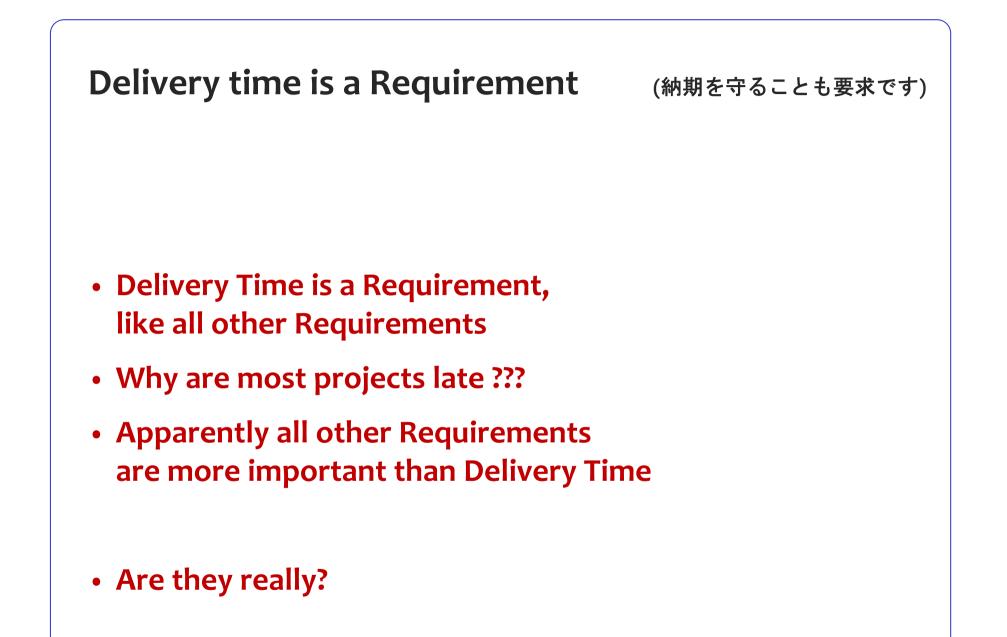


#### **Real Requirements**



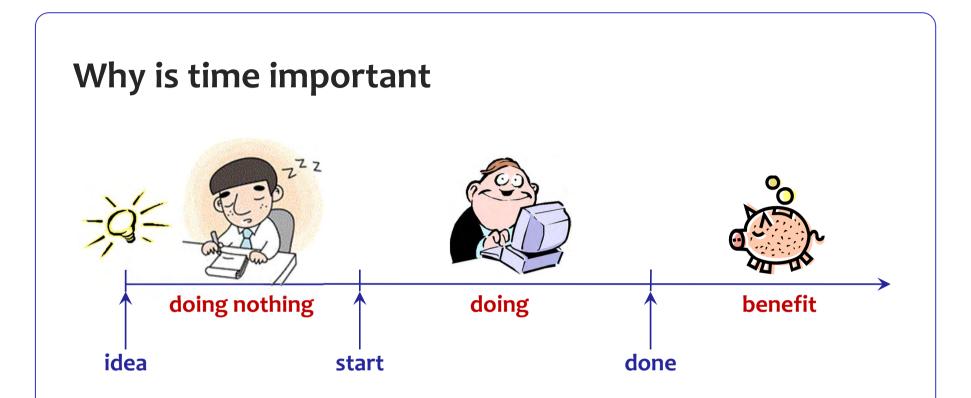
- Heathrow Terminal 5: "Great success !"
  - Normal people aren't interested in the technical details of a terminal
  - They only want to check-in their luggage as easily as possible and
  - Get their luggage back as quickly as possible in acceptable condition at their destination
  - They didn't
- One of the problems is to determine what the project (or our work in general) really is about
- What are the 'real' requirements ?





#### Fallacy of 'all' requirements

- "We're done when all requirements are implemented"
- Isn't delivery time a requirement ?
- Requirements are always contradictory (要求は相反する)
- Design is to find the optimum compromise between the conflicting requirements
- Do we really have focus on the *real* requirements?
- Did the customers define real requirements ?
  - Usually even less trained in defining *real* requirements than we are
- What we think we have to do should fit the available time
- Instead of letting it happen, better decide how it will happen



#### Return on Investment (ROI)

- + **Benefit of doing** huge (otherwise other projects would be more rewarding)
- Cost of doing project cost, usually minor compared with other costs
- Cost of doing nothing every day we start later, we finish later
- Cost of being late lost benefit

#### **Causes of Delay**





#### • Some typical causes of delay are:

- Developing the wrong things
- Unclear requirements
- Misunderstandings
- No feedback from stakeholders
- No adequate planning
- No adequate communication
- Doing unnecessary things
- Doing things less cleverly
- Waiting (before and during the project)

- Changing requirements
- Doing things over
- Indecisiveness
- Suppliers
- Quality of suppliers results
- No Sense of Urgency
- Hobbying
- Political ploys
  - Boss is always right (culture)
- Excuses, excuses: it's always "them". How about "us" ?
- What are causes of these causes ? (use 5 times 'Why ?')

#### **Causes of causes**

#### 原因の原因



- Management
- No Sense of Urgency
- Uncertainty
- Perceived weakness
- Fear of Failure
- Ignorance (無知)
- Incompetence (無能)
- Politics

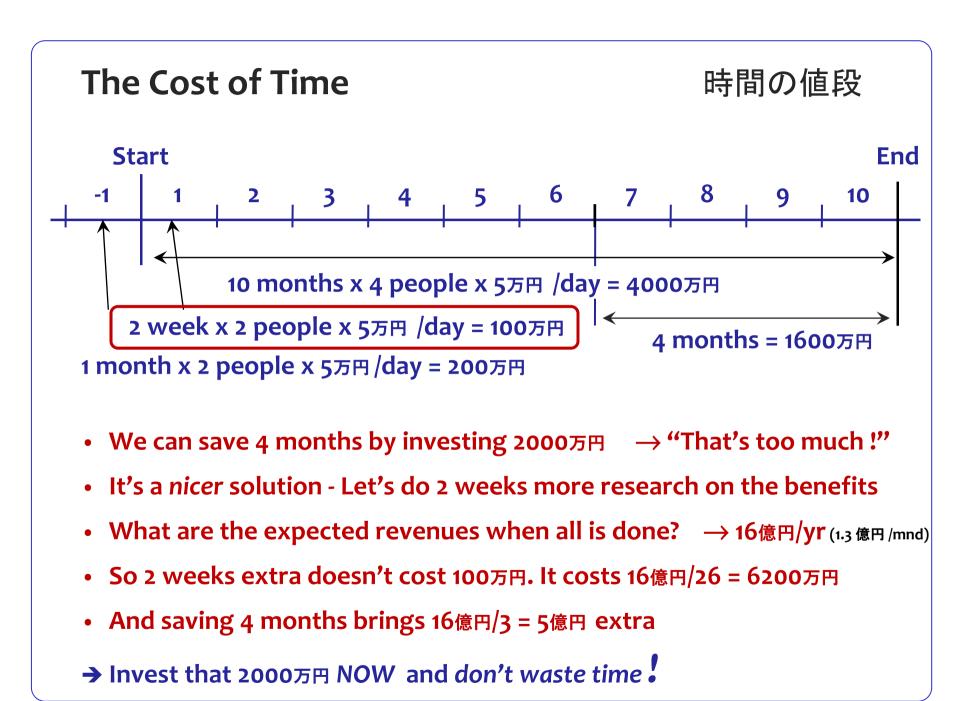
- Indifference
- Perception
- Lack of time
- Not a Zero Defects attitude
- No techniques offered
- No empowerment
- Lack of Discipline
- Intuition (直感)

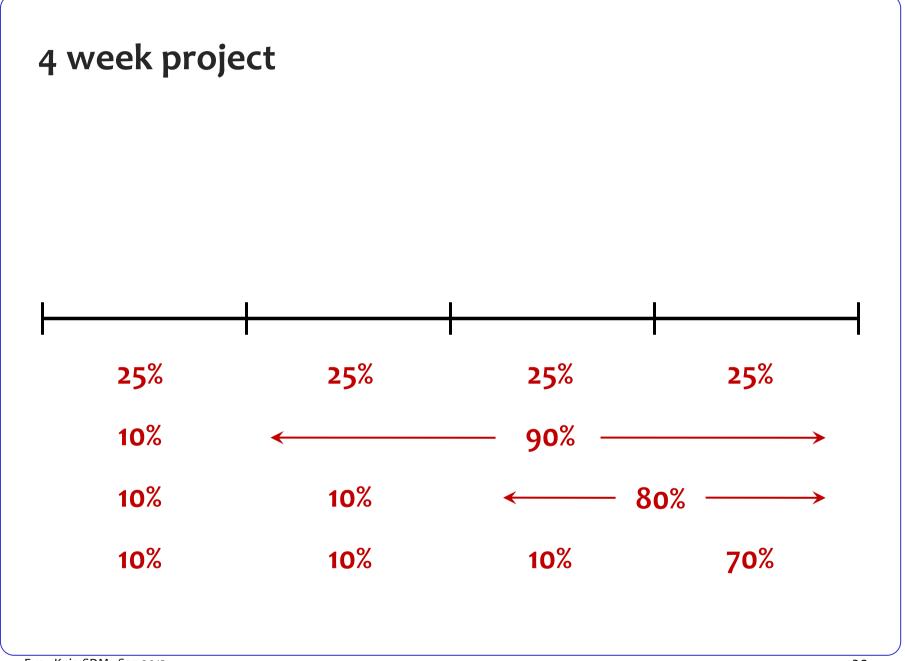
#### Intuition often points us in the wrong direction

What is the cost of one day of delay?

- Do you know how much you cost per day? Note: that's not what you get !
- New electronic measuring instrument
  - 40 people in Oregon, US
  - 8 people in Bangalore, India
- US\$ 40,000 per day for the project
- Plus US\$ 30,000 per day for lost benefit
- Total: US\$ 70,000 per day for every day of (unnecessary) delay
- 0<sup>th</sup> order estimations are good enough





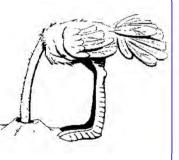


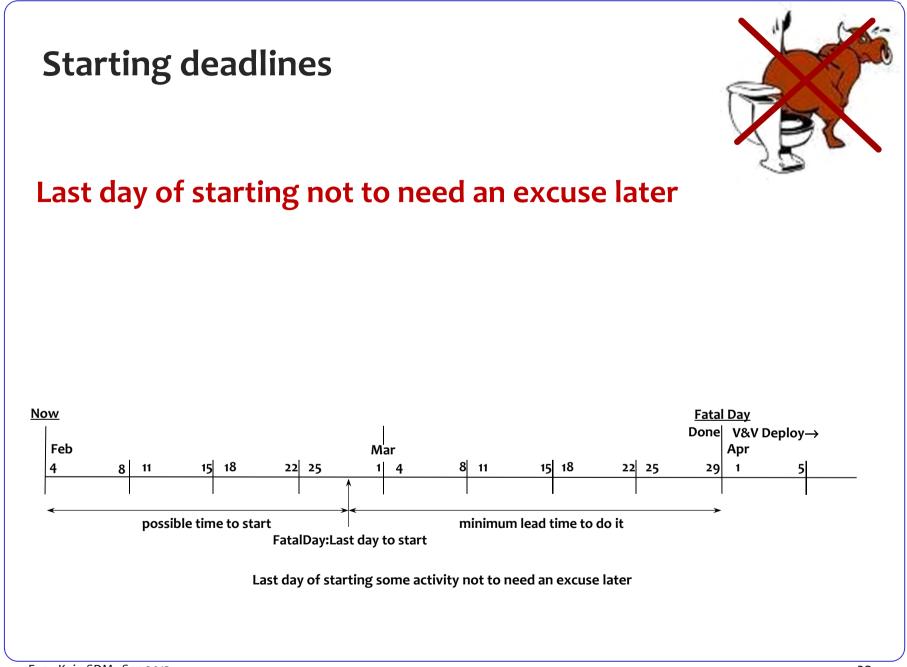
#### The challenge

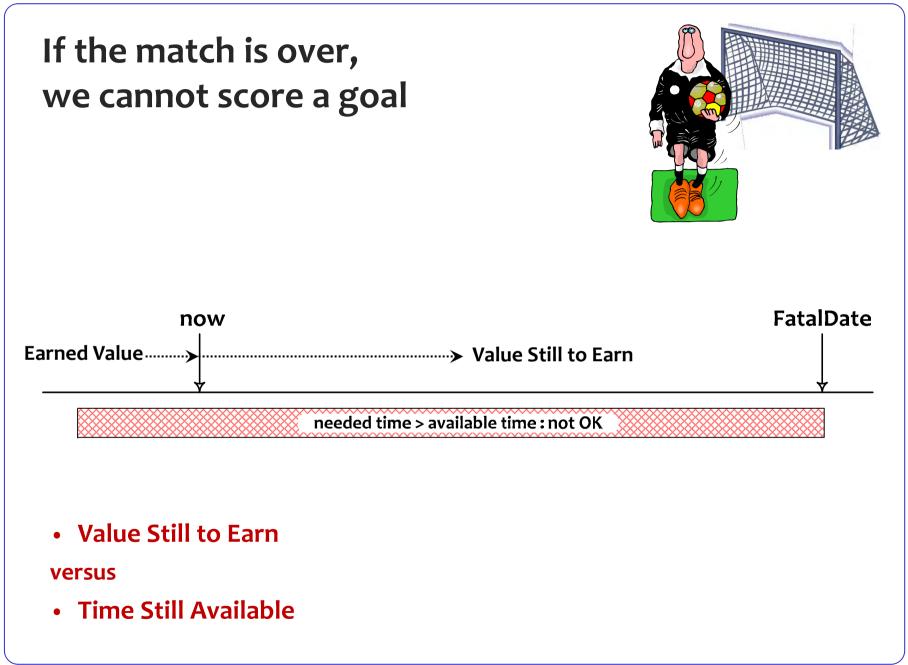
- Getting and keeping the project under control
- Never to be late
- If we are late, we failed
- No excuses when we're not done at the FatalDay
- Not stealing from our customer's (boss') purse
- The only justifiable cost is the cost of doing the right things at the right time
- The rest is waste (むだ)
- Who would like to produce waste?

#### FatalDay

- FatalDay is the last moment it shall be there
- After the FatalDay, we'll have real trouble if the Result isn't there
- Count backwards from the FatalDay to know when we should have started (starting deadlines !)
- If that's before now, what are we going to do about it, because *failure is not an option*







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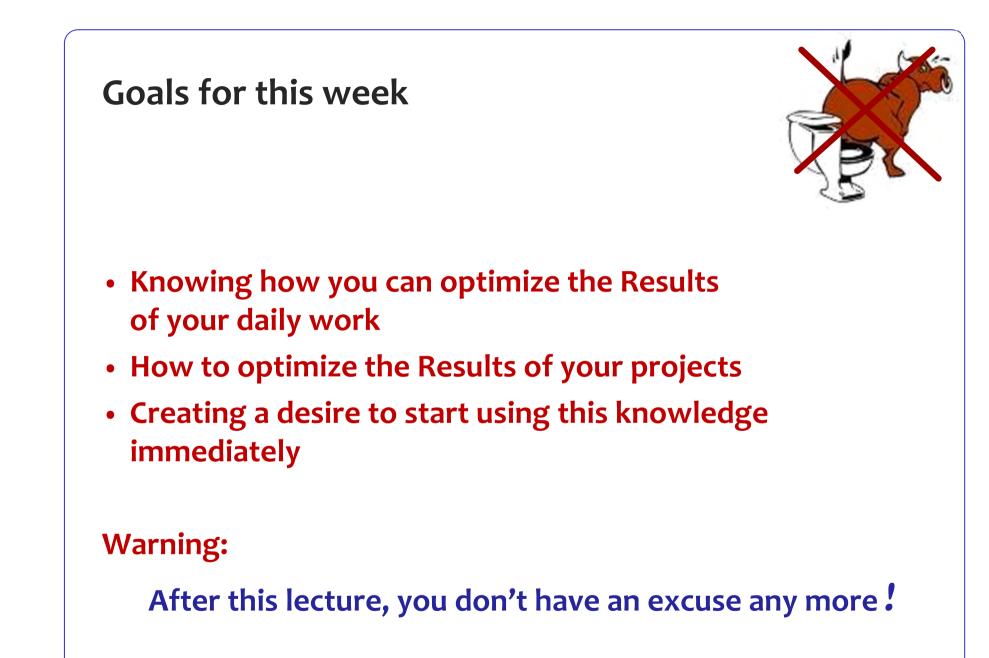


- Many projects don't deliver the right Results
- Many projects deliver late

#### or, more positively:

- Quality on Time I want my project to be more successful
- In shorter time

• Delivering the Right Result at the Right Time



#### **Ultimate Goal of a Project**

Quality on Time

• Delivering the Right Result at the Right Time, wasting as little time as possible (= efficiently)

#### Providing the customer with

- what he needs
- at the time he needs it
- to be satisfied
- to be more successful than he was without it
- Constrained by (win win)
  - what the customer can afford
  - what we mutually beneficially and satisfactorily can deliver
  - in a reasonable period of time

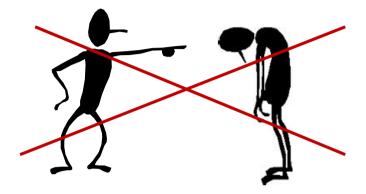
#### Exercise: How about your current project?

- Who is your customer ?
- What does he need ?
- When does he need it ?
- Will he be happy with it ?
- Will he be more successful ?
- Can the customer afford it ?
- Is it win-win ?

- Providing the customer with
  - what he needs
  - at the time he needs it
  - to be satisfied
  - to be more successful than he was without it
- Constrained by (win win)
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  - in a reasonable period of time

• What did you find out during this exercise ?

Who's Responsible for the Result of the Project ?





- The Project Manager is *responsible* for *delivering* the right result at the right time
- The work and decisions of the Project Workers determine the result and the time it is delivered
- This makes everybody in the project as responsible as Project Management





- What caused the project being late ?
- Could we have prevented the project being late ?
- Was delivery time important ?
- Was delivery time a requirement ?
- Were all other requirements really more important ?

\*

**Types of Project Leader** 

- 1. There is no project leader
- 2. He does not know, others don't know, or nobody knows what it means
- 3. Project follower: Hopes it will get on track eventually
- 4. Project leader: vision, strategy, scenario's, first time right, zero defects, time to market: makes it happen

#### **Projects without project leader fail**

(even one-person projects !)

Projects with more than one project leader also fail

# Quality

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What is Quality ?
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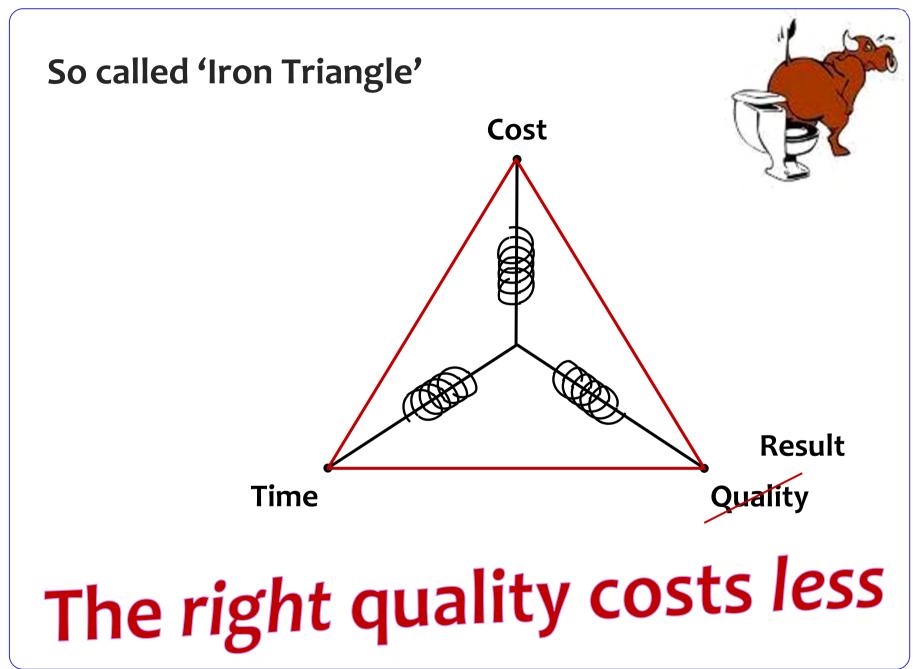
• I know it when I see it ...?

- Should be measurable
- Should be predictable

• But ...

ultimately they must like it when they see it

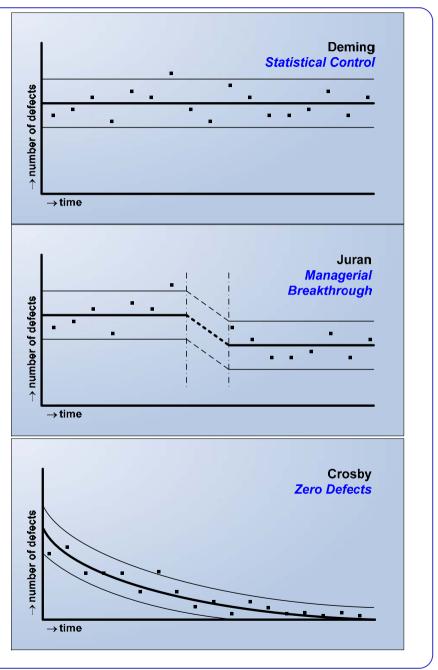
• It must satisfy the goal





- Shewhart Economic Control of Quality 1931
- Deming Japan 1950, Out of the crisis 1986
- Juran Japan 1954, Quality handbook 1951
- Crosby Zero Defects 1961, Quality is Free 1979
- Imai Kaizen 1986, Gemba Kaizen 1997

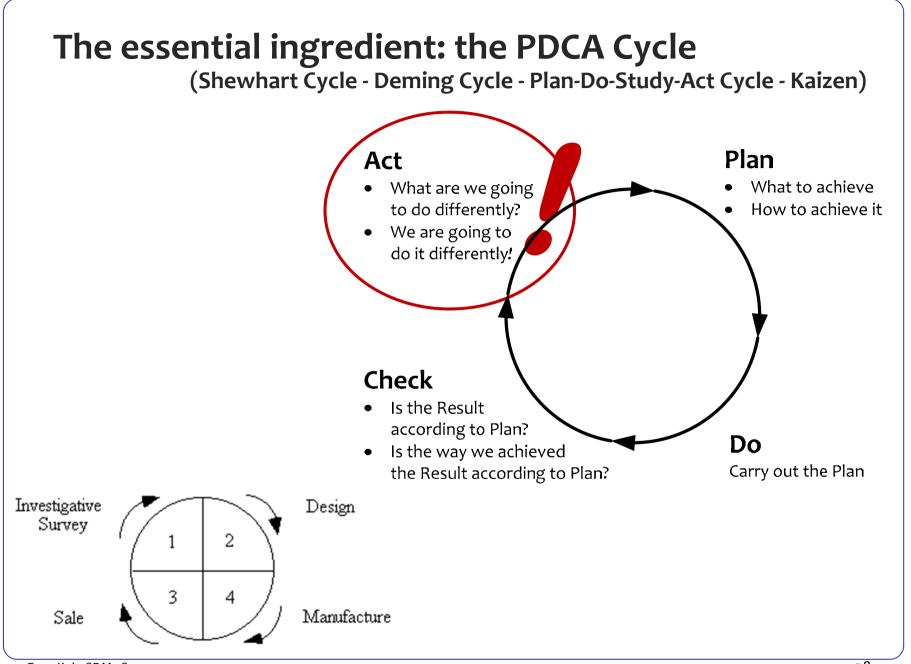


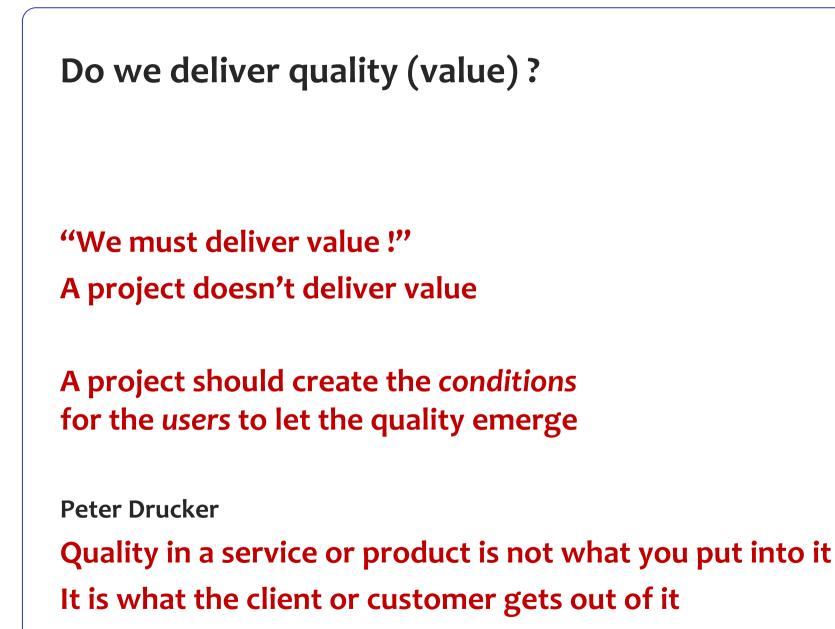


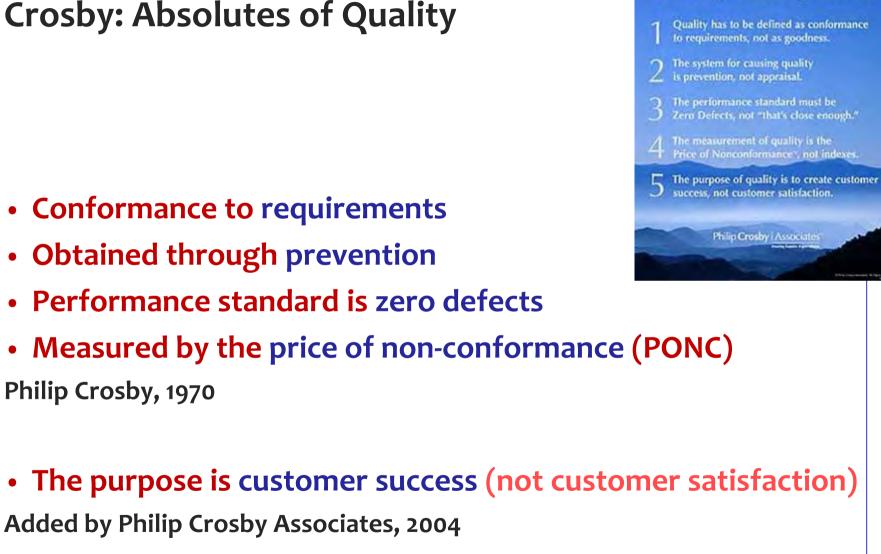
## Deming

- Quality comes not from inspection (Verification & Validation), but from improvement of the production process
- Inspection does not improve quality, nor guarantee quality
- It's too late
- The quality, good or bad, is already in the product
- You cannot inspect quality into a product

 $\rightarrow$  People who do the work put the quality in, good or bad



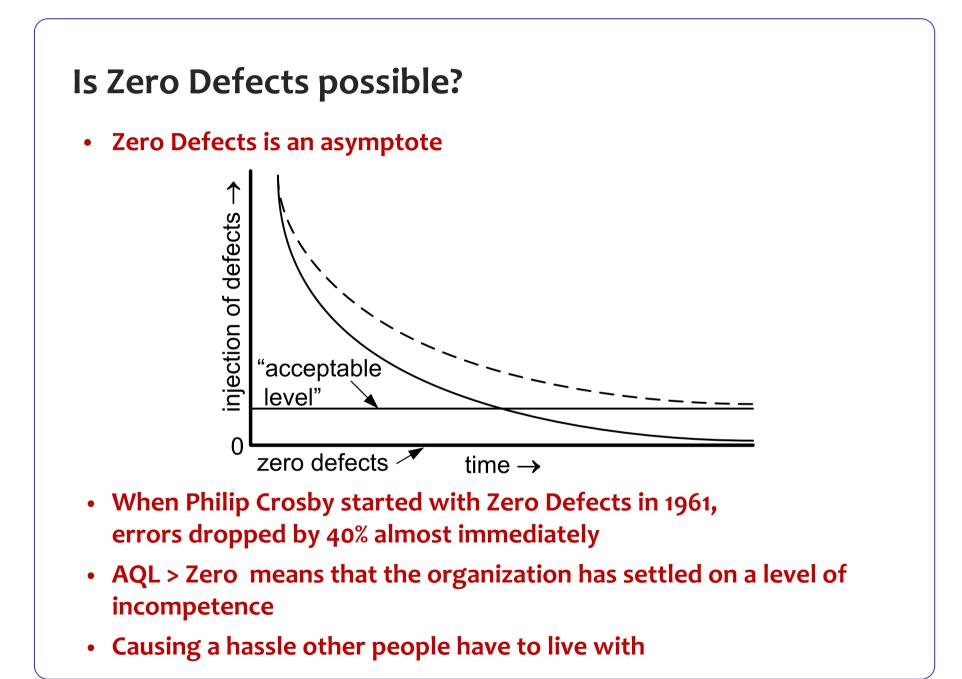




#### The Absolutes of Quality Management

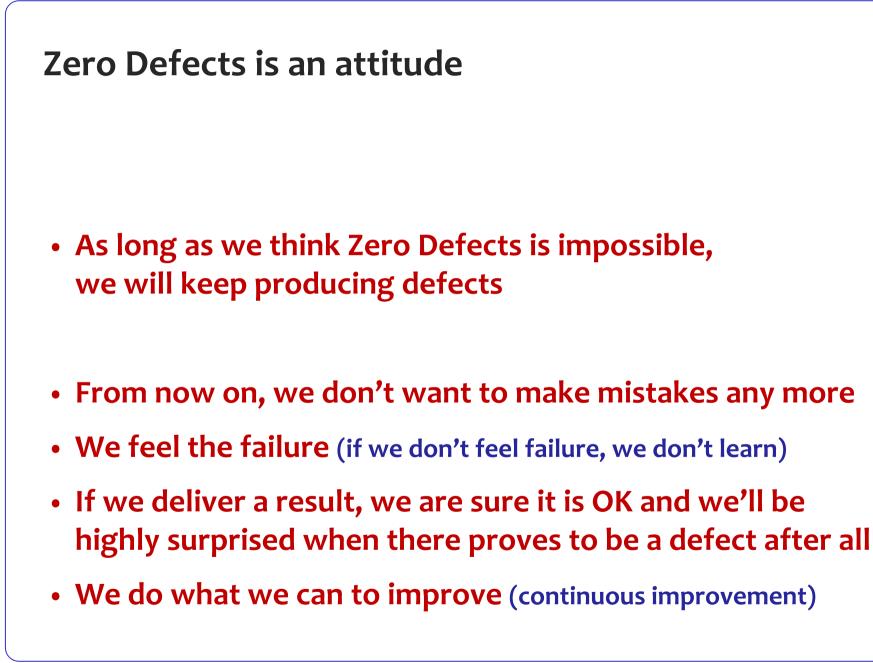
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## Philip Crosby

- Conventional wisdom says that error is inevitable (一般通念では、エラーは避けられない)
- As long as the performance standard requires it, then this self-fulfilling prophecy (自己達成予言) will come true
- Most people will say: People are humans and humans make mistakes
- And people do make mistakes, particularly those who do not become upset when they happen
- Do people have a built-in defect ratio ?
- Mistakes are caused by two factors: lack of knowledge and lack of attention
- Lack of attention is an attitude problem



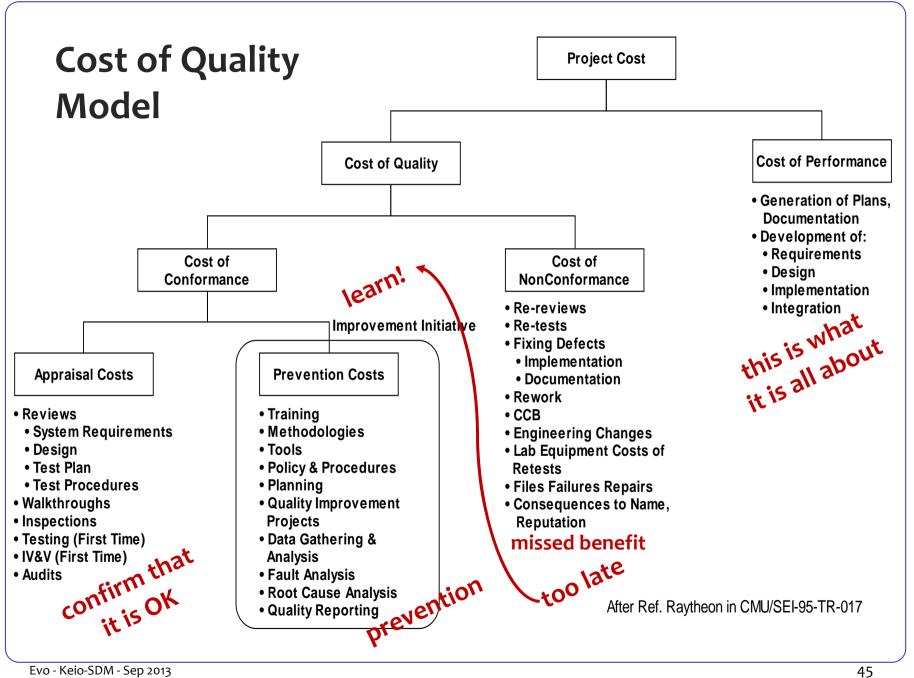


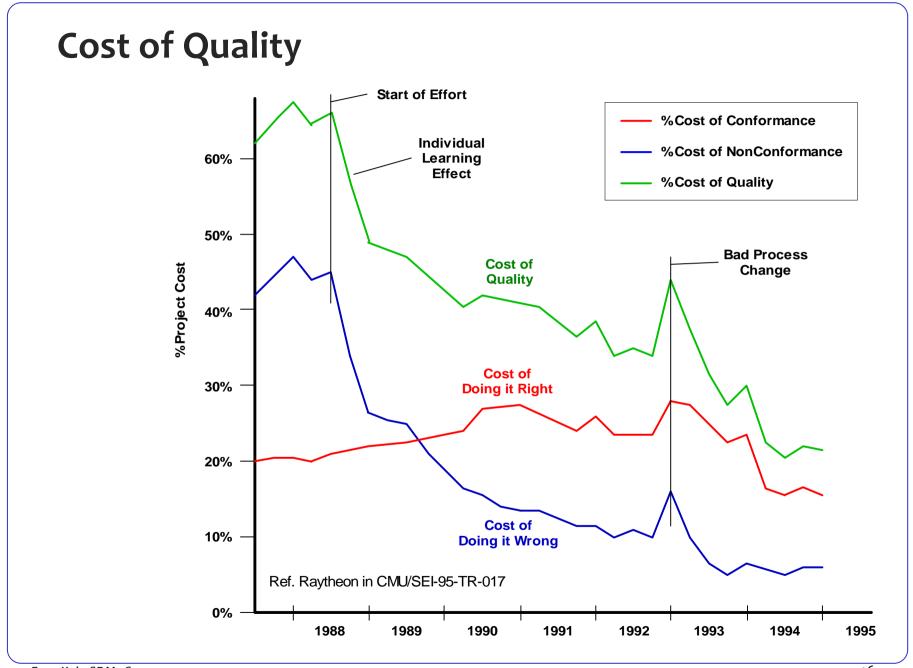
• We meet the agreed requirements

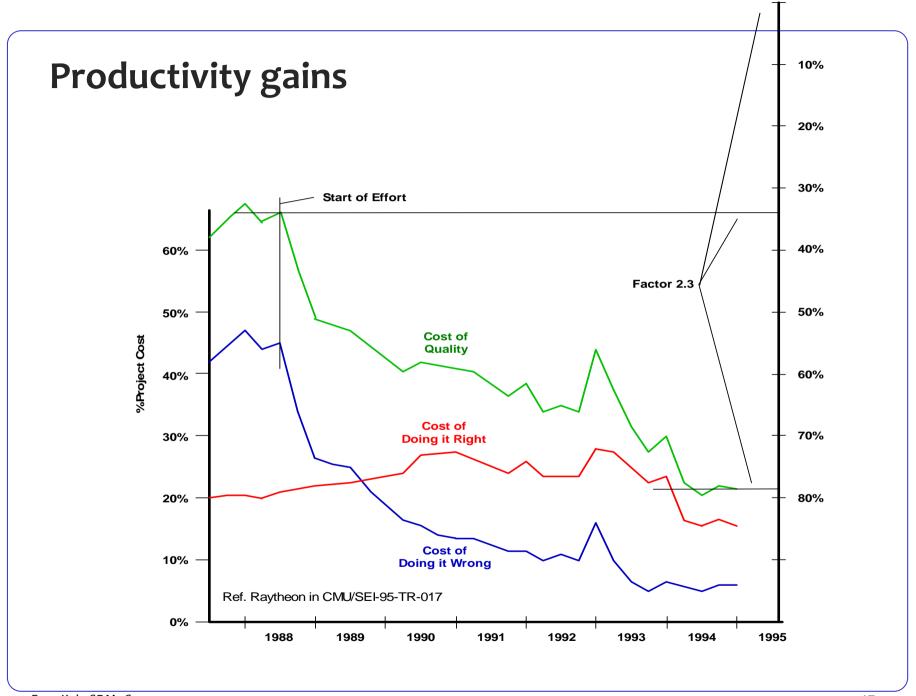
or

- Have the requirements changed to what we and the customer really need
- We create requirements with care and we meet them with care
- Does our management take quality seriously?

**Philip Crosby** 







## **Human Behavior**

### **Human Behavior**

- Systems are conceived, designed, implemented, maintained, used, and tolerated (or not) by people
- People react quite predictably
- However, often differently from what we intuitively think
- Most project process approaches (PMI, INCOSE, Prince-2, as well as people in projects)
  - ignore human behavior,
  - incorrectly assume behavior,
  - or decide how people should behave (ha ha)
- To succeed in projects, we must study and adapt to real behavior rather than assumed behavior
- Even if we don't agree with that behavior







## Is Human Behavior a risk?

- Human behavior is a risk for the success of the system
  - When human behavior is incorrectly modeled in the system
  - Not because human users are wrong
- Things that can go wrong
  - Customers not knowing well to describe what they really need
  - Users not understanding how to use or operate the system
  - Users using the system in unexpected ways
  - Incorrect modeling of human transfer functions within the system: ignorance of designers of systems engineers
- Actually, the humans aren't acting unpredictably
  - Human error results from physiological and psychological limitations of humans, most of which are known

people

real result

result

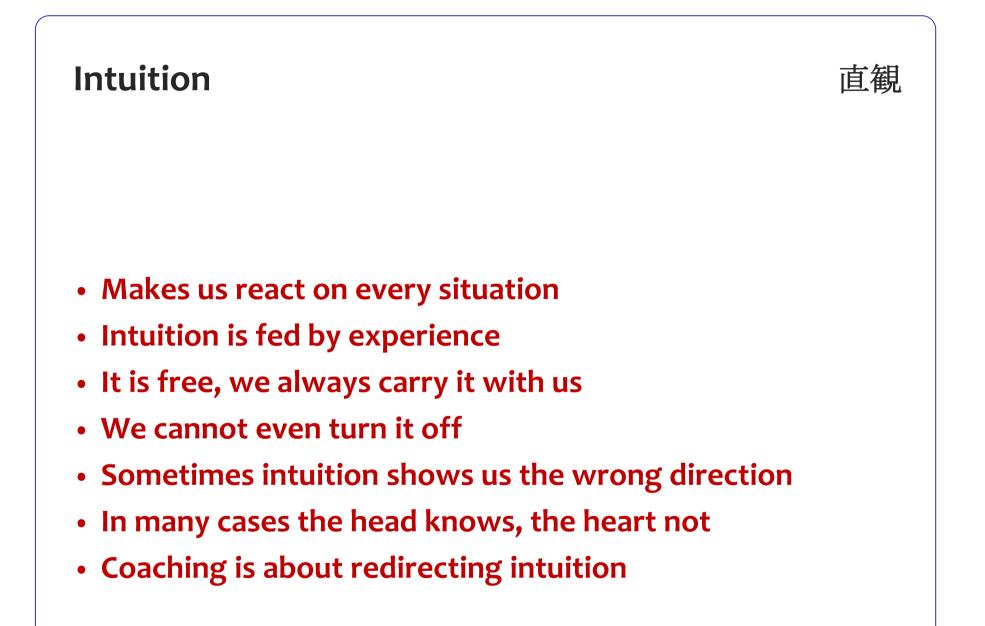
## Discipline

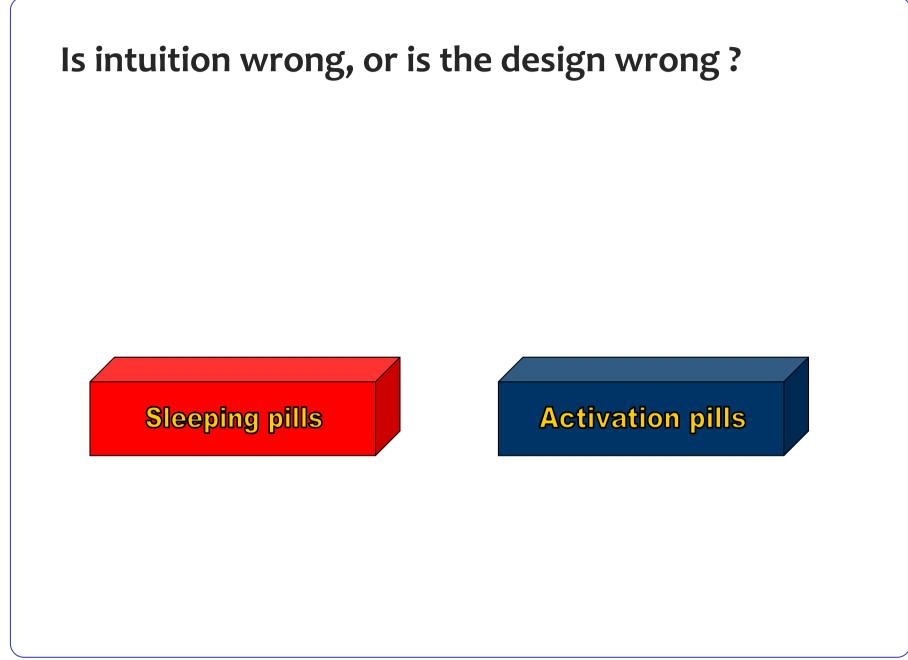
- Control of wrong inclinations (傾向)
- Even if we know how it should be done ... (if nobody is watching ...)
- Discipline is very difficult
- Romans 7:19
  - The good that I want to do, I do not ...

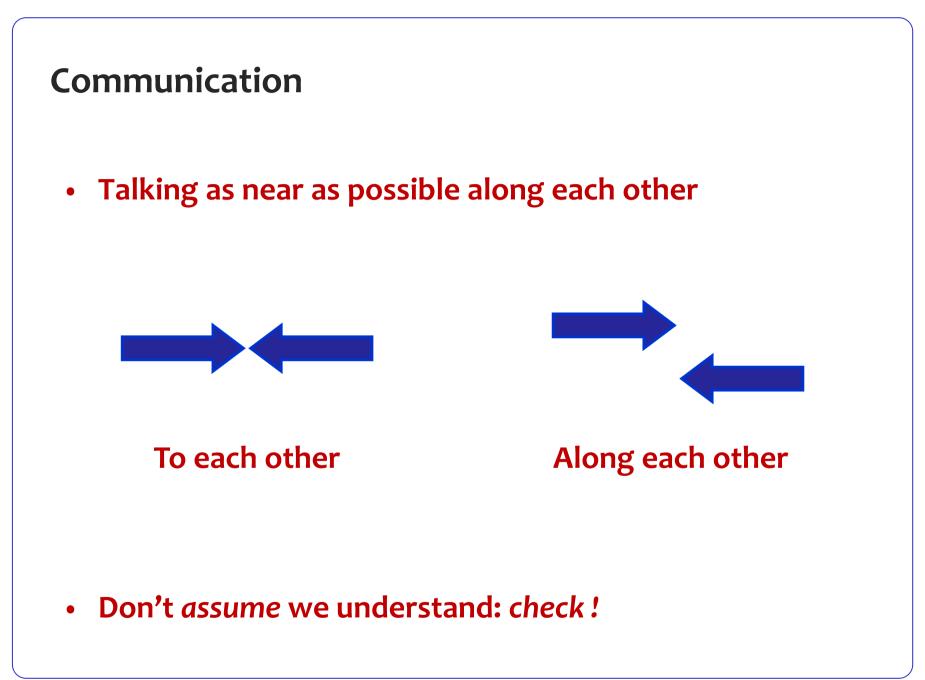


規律

- → Helping each other (watching over the shoulder)
- $\rightarrow$  Rapid success (do it 3 weeks for me...)
- → **Making mistakes** (provides short window of opportunity)
- → **Openness** (management must learn how to cope)





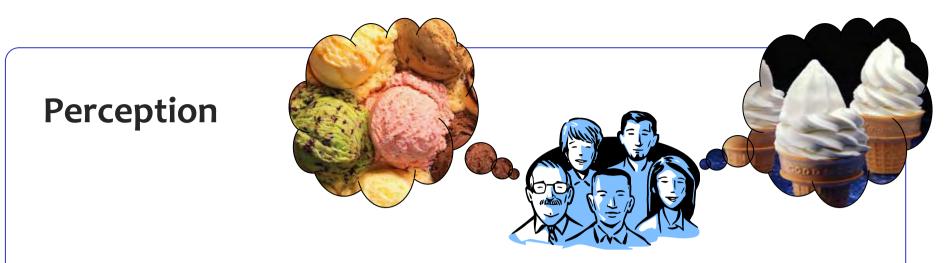


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## Communication



- Traffic accident: witnesses tell their truth
- Same words, different concepts
- Human brains contain rather fuzzy concepts
- Try to explain to a colleague
- Writing it down is explaining it to paper
- If it's written it can be discussed and changed
- Vocal communication evaporates immediately
- E-mail communication evaporates in a few days



- Quick, acute, and intuitive cognition (www.M-W.com)
- What people say and what they do is not always equal
- The head knows, but the heart decides
- Hidden emotions are often the drivers of behavior
- Customers who said they wanted lots of different ice cream flavors from which to choose, still tended to buy those that were fundamentally vanilla
- So, trying to find out what the real value to the customer is, can show many paradoxes
- Better not simply believe what they say: check!



#### • If the success of your project is being frustrated by

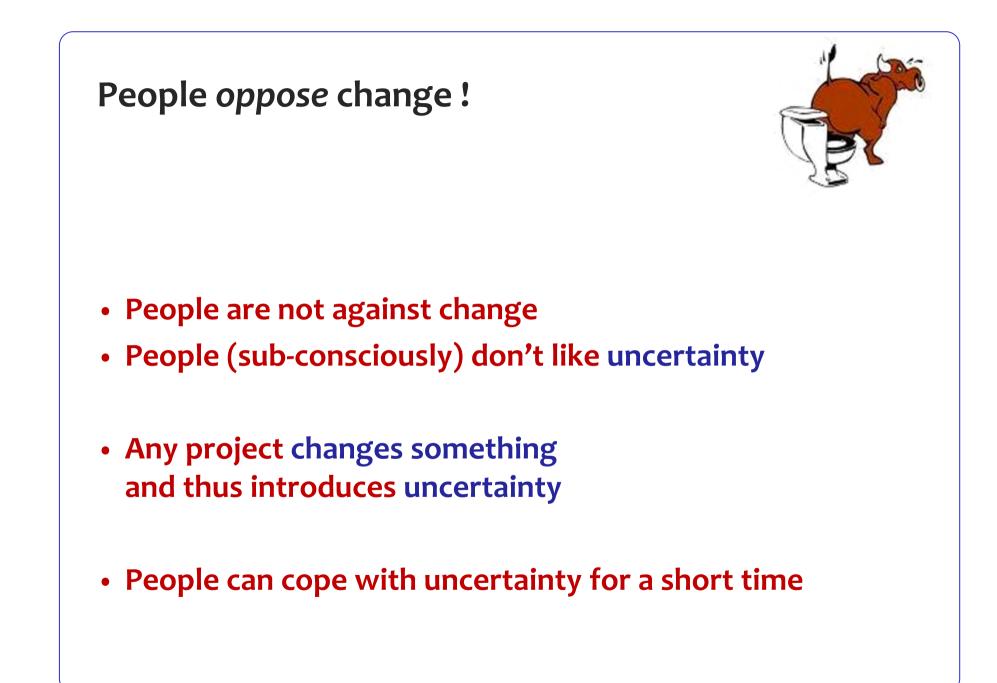
- dogmatic rules
- ignorant managers

it's no excuse for failure of your project

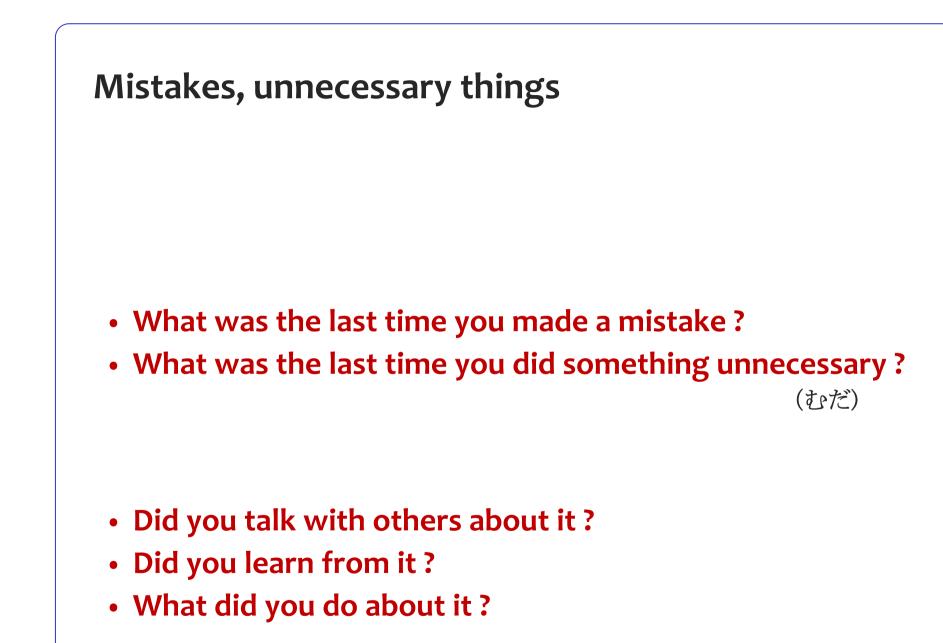
#### Return the responsibility

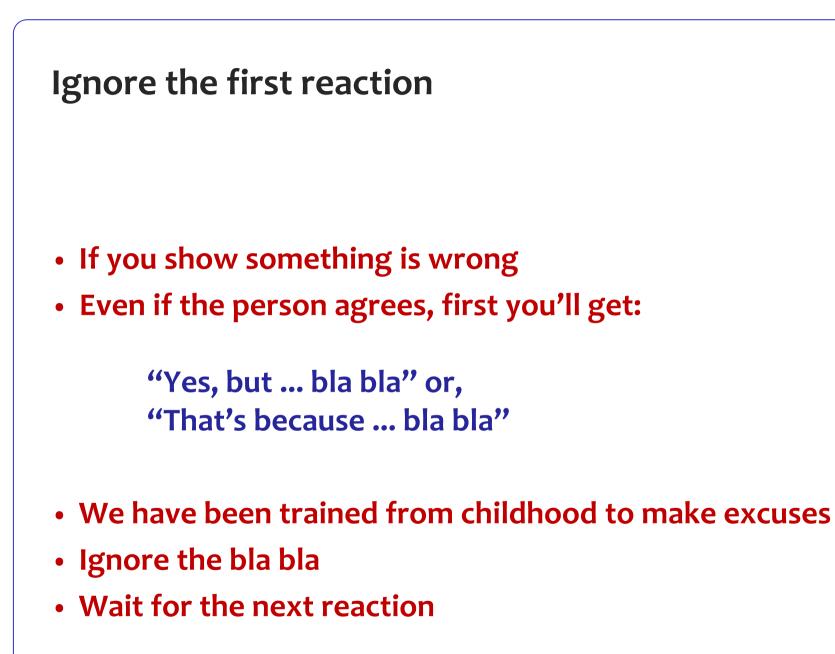
- If you don't really get the responsibility (empowerment)
- If you cannot continue to take responsibility
- At the end of your project it's too late at the FatalDate any excuse is irrelevant
- You knew much earlier

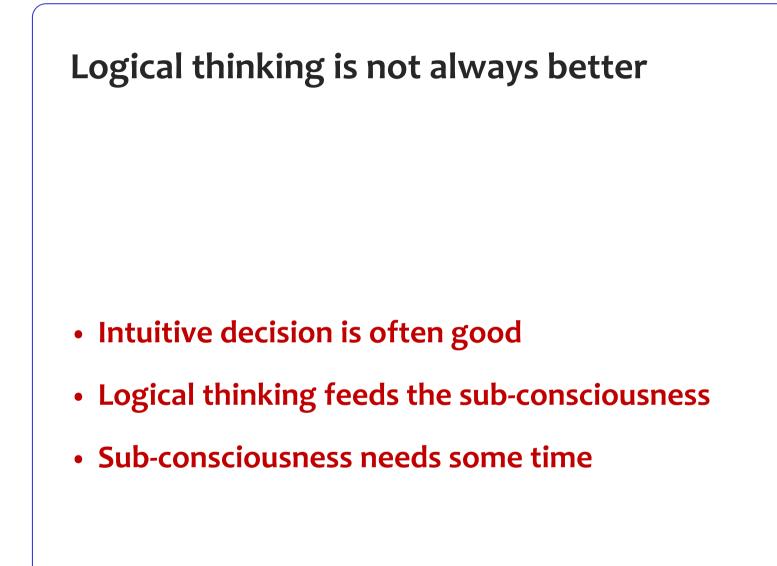




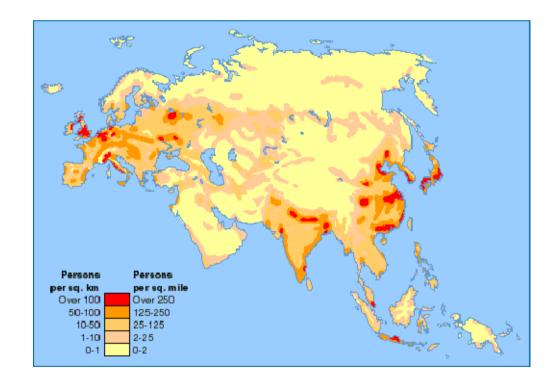


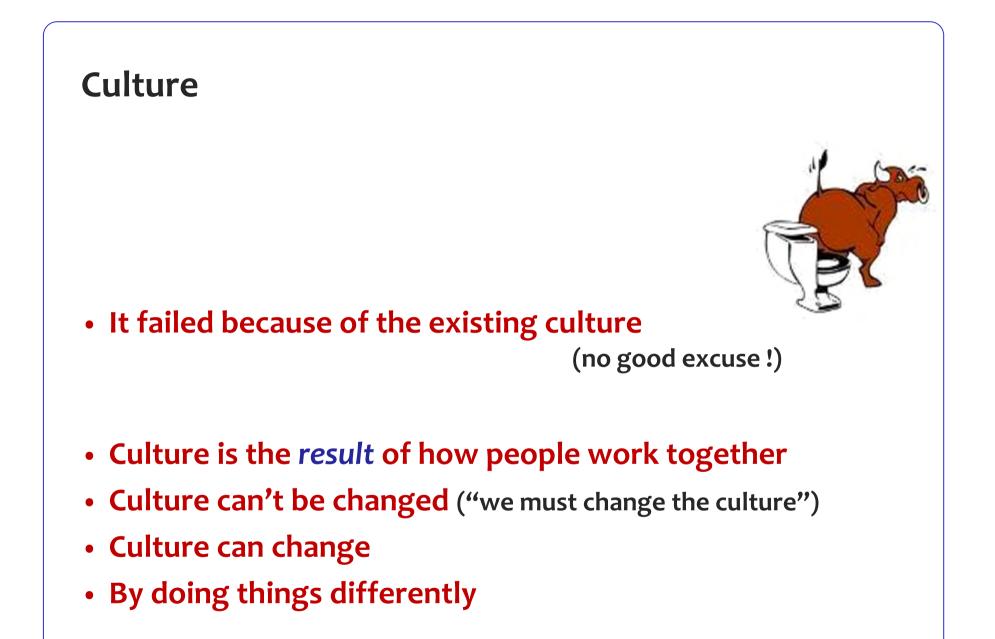






# Is Culture an Issue ?





## Culture

- Culture: Ingrained (染み付いた) customs (習慣)
  - Things we learn by mimicking what we experience around us
  - Language
  - Social behavior
  - Faith, religion
  - Folklore
  - Doing what we're used to
  - We don't really know why we do it, or even that we do it; we just do it
  - Experience  $\rightarrow$  intuition  $\rightarrow$  culture
  - Not genetic (that would be instinct)
- Once we see other cultures, we can see that our own culture is not obvious at all; neither is theirs
- Still we judge others through our own cultural spectacles, whether we like it or not



Cultural elements	influences on project results
Dutch	Japanese?
<ul> <li>open, direct, explicit, blunt</li> <li>informal</li> <li>arrogant</li> <li>preaching</li> <li>assertive</li> <li>can say no</li> <li>egalitarian</li> <li>not showing wealth</li> <li>little power distance</li> <li>authority must be earned</li> <li>little brand value</li> <li>not spending more than necessary</li> <li>consensus</li> </ul>	

## Things I heard

#### • Authority

- Boss is always right
- Teacher is always right

They are just doing their best. Lot of experience. Are they perfect ?

- Group is responsible
  - No personal responsibility ?
  - Should we hide for responsibility ?

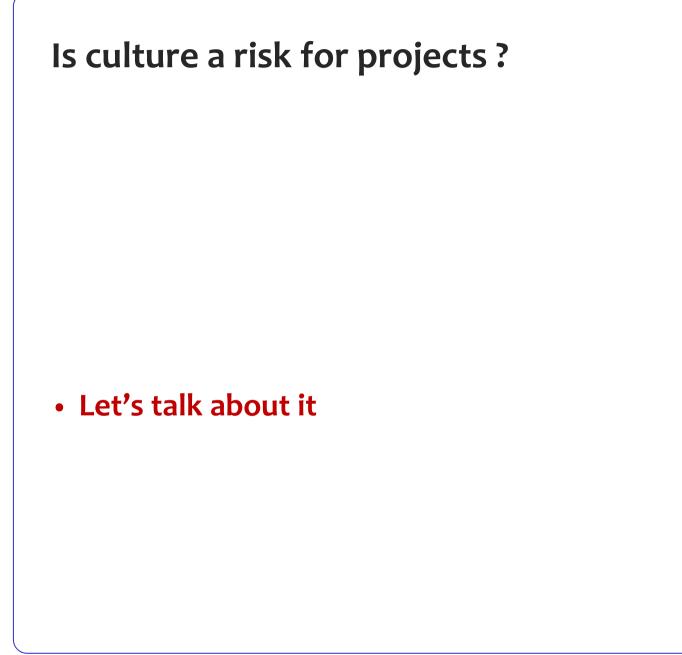
## Things I heard (2)

- Losing 'face'
  - Why not challenge? As long as you don't get personal
- Cannot say 'No'
  - How do you say 'no' ?

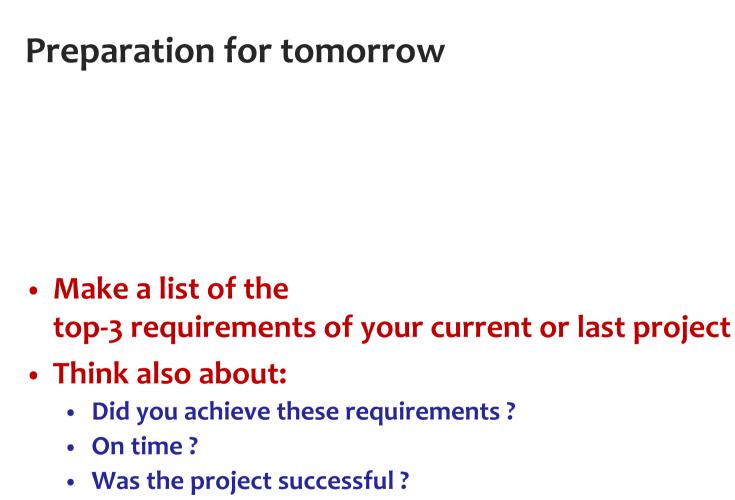
     (in Holland we say: "Yes, but ... ")
- Is that clear? Yes
  - 'Yes' isn't always 'Yes', but can you say 'No'?
  - If you don't understand:
    - Is the teacher unclear ?
    - Am I stupid ?



- Is the boss always right ?
- Afraid for losing 'face' ?
- How about losing face invisibly ? (you don't say it, but you know)
- Would you like that if you were a boss ?
- How do we tell, without losing 'face'?
- Should we?
- Is it my culture ?



\*



• Was the customer happy ?





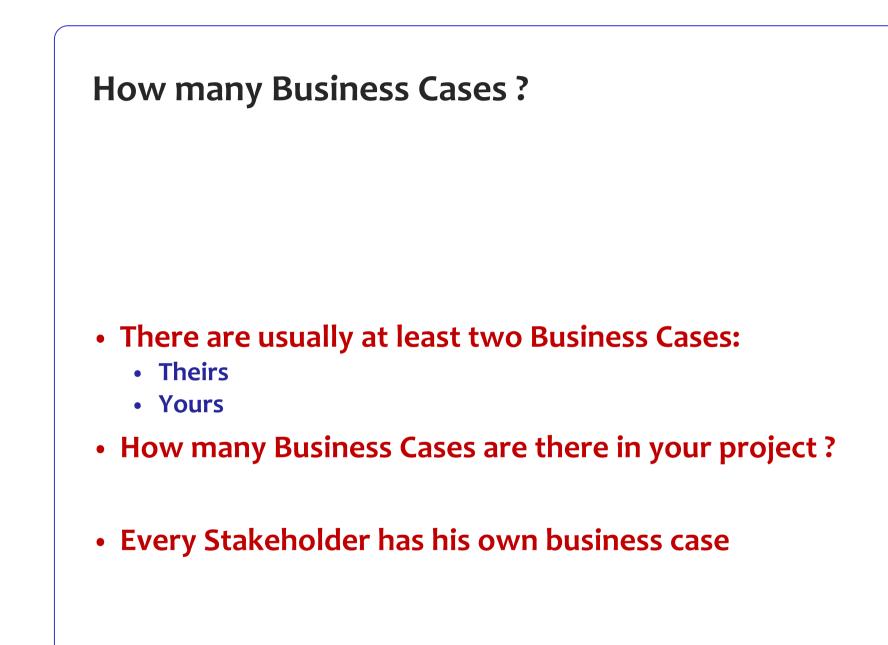
#### • The top-3 requirements of your current or last project

- Did you achieve these requirements ?
- On time ?
- Was the project successful ?
- Was the customer happy ?

# **Business Case**

## **Business Case**

- Why are we running a project ?
- The new project improves previous performance
- Types of improvement:
  - Less loss
  - More profit
  - Doing the same in shorter time
  - Doing more in the same time
  - Being happier than before
  - Better environment
- In short: Adding Value
- Return on Investment



# Stakeholders

## **Stakeholders**

- stake holders result system
- Every project has some 30±20 Stakeholders
- Stakeholders have a stake (interest 利害関係) in the project
- The concerns of Stakeholders are often contradictory
  - Apart from the Customer they don't pay
  - So they have no reason to compromise !
  - Finally, we all pay
- Some Stakeholders are victims of the project
  - They want the project to fail
- Project risks, happening in almost every project
- No excuse to fail !

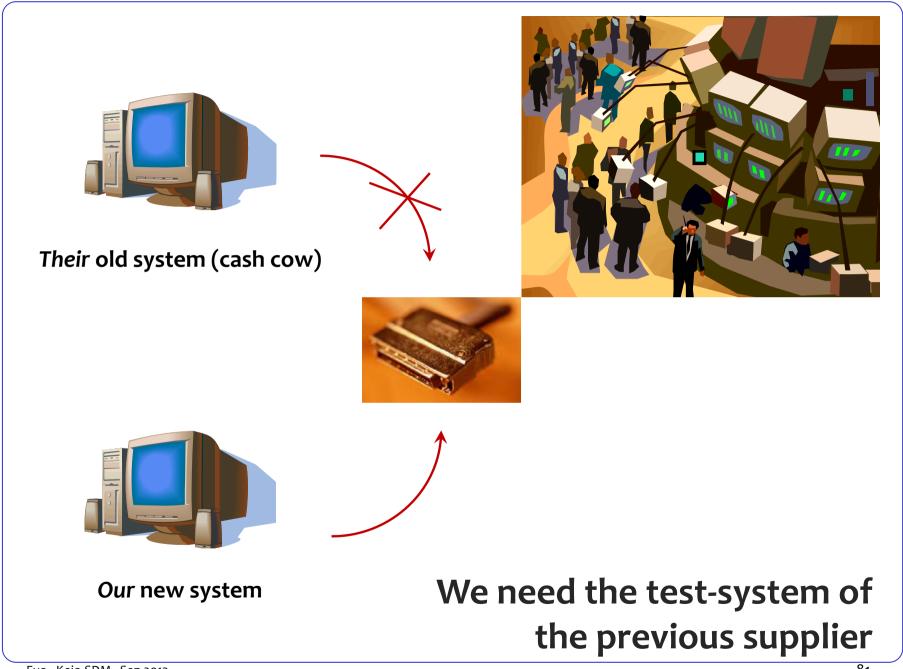
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# Victims can be a big Risk



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What are the Requirements for a Project?

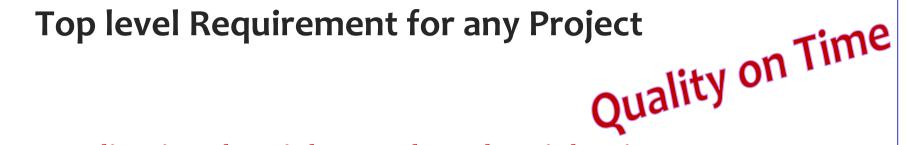
- Requirements are what the Stakeholders require but for a project ...
- Requirements are the set of stakeholder needs that the project is planning to satisfy This is what you'll get, if you let us continue

- The set of Stakeholders doesn't change much
- Do you have a checklist of possible Stakeholders ?
- What will happen if you forget an important Stakeholder ?

## No Stakeholder ?

- No Stakeholder: no requirements
- No requirements: nothing to do
- No requirements: nothing to test
- If you find a requirement without a Stakeholder:
  - Either the requirement isn't a requirement
  - Or, you haven't determined the Stakeholder yet
- If you don't know the Stakeholder:
  - Who's going to pay you for your work?
  - How do you know that you are doing the right thing?
  - When are you ready?

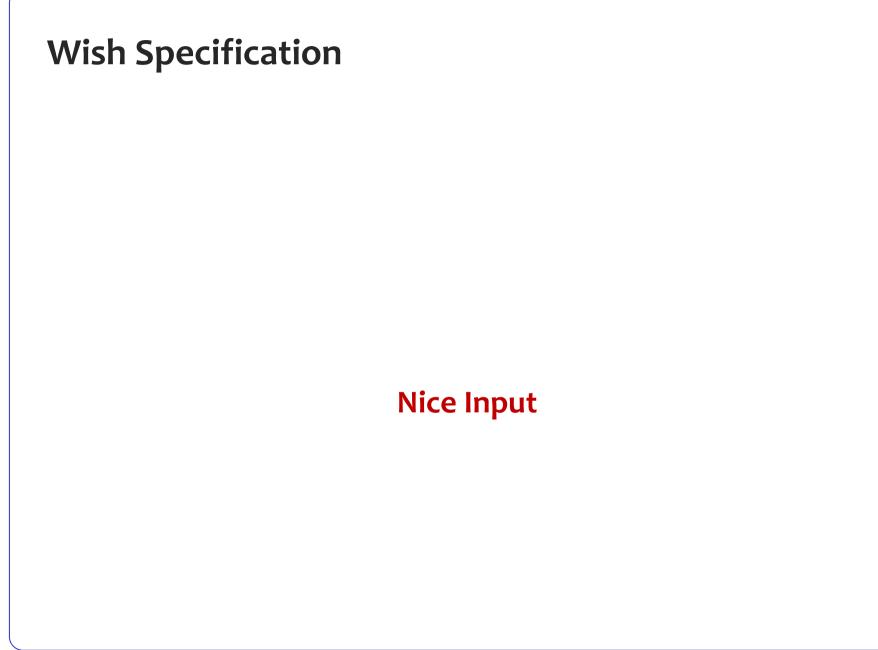
# Requirements



• Delivering the Right Result at the Right Time, wasting as little time as possible (= efficiently)

### Providing the customer with

- what he needs
- at the time he needs it
- to be satisfied
- to be more successful than he was without it
- Constrained by (win win)
  - what the customer can afford
  - what we mutually beneficially and satisfactorily can deliver
  - in a reasonable period of time



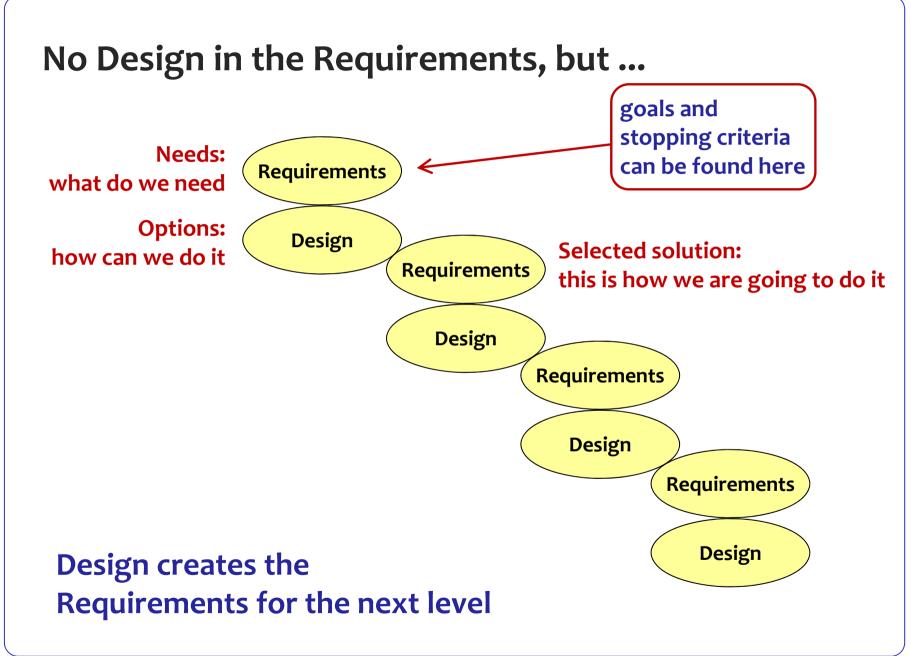
# Wish Specification

- What Wish Specification did you receive ?
  - Write it down
- How did you receive it ?
- From whom ?
- What did you do with it ?

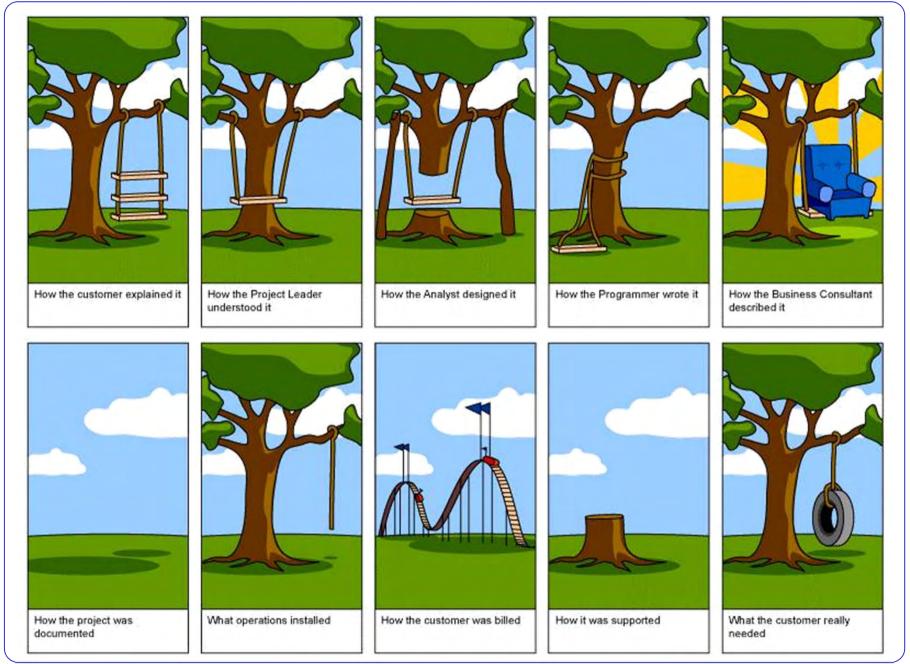
- Was it complete ?
- Was it clear ?
- Did it show the problem to be solved ? (or was it a solution ?)

# **Recent project**

- 1600 requirements 'big design up front': just deliver
- '1600 requirements' were solutions to an undefined problem
- No clear problem definition
- No clear goals
- No stopping criteria
- Customer hasn't got anything useful yet (after 2 years)
- Will they be successful by the end of the year ?



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We're Agile and we're using Scrum

- Oh dear !
- Dances and rituals
- Demo's
- IT people think the're doing a great job ...
- Customer has nothing



# **Delivery Strategy Suggestions** (Requirements)

- What we deliver will be used by the appropriate users immediately, within one week not making them less efficient than before
- If a delivery isn't used immediately, we analyse and close the gap so that it will start being used (otherwise we don't get feedback)
- The proof of the pudding is when it's eaten and found tasty, by them, not by us
- The users determine success and whether they want to pay (we don't have to tell them this, but it should be our attitude)

**Requirements carved in stone ?** 

- We don't know the real requirements
- They don't know the real requirements
- Together we'll have to find out (stop playing macho!)
- What the customer wants he cannot afford
- Is what the customer wants what he needs?
- People tend to do more than necessary (especially if they don't know exactly what to do)

# **Basic Types of Requirements**

#### • Functional

binary

scalar

- What the system must do
- Functional Requirements Scope the Project
- Functional requirements are binary (they're there, or not there)
- Quality / Performance\*
  - How much to enhance the performance of the selected functions
  - Negotiable: there is always contradiction between requirements
- Constraints

binary / scalar

- What should we not do
- What is not allowed
- These requirements are basically non-negotiable

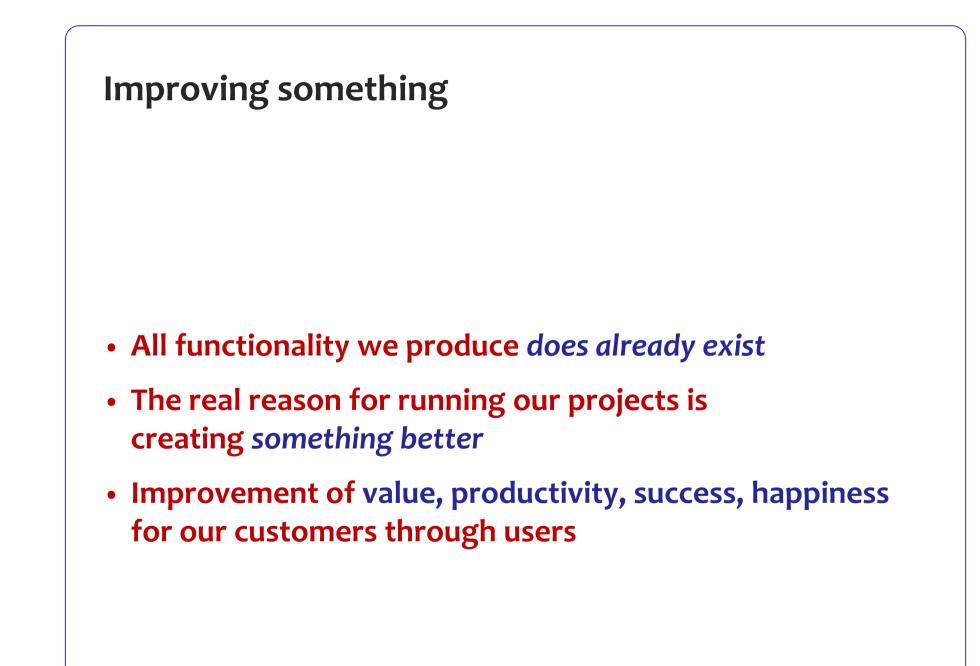
\* Better not use non-functional requirements !

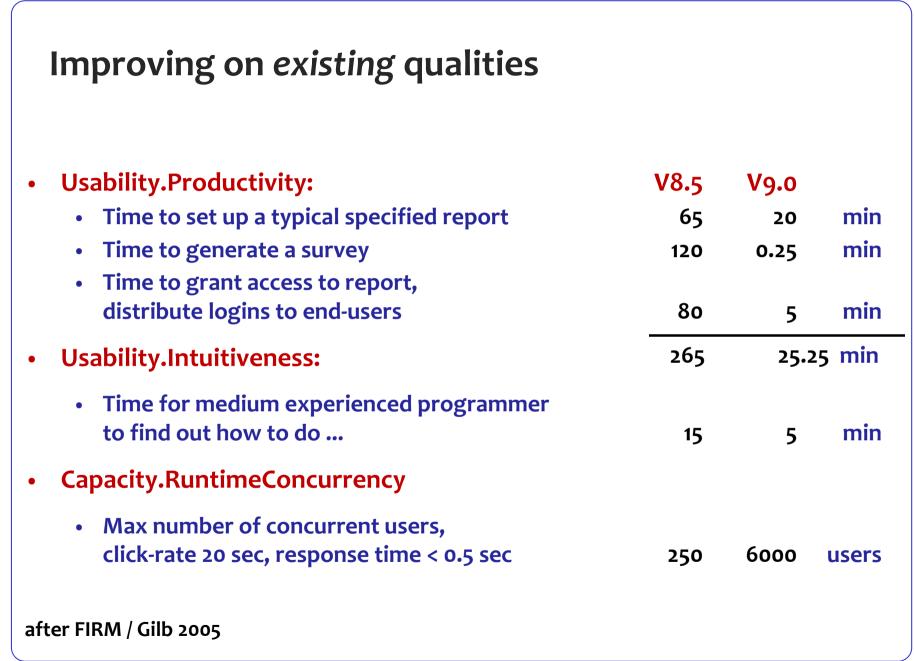
## **Performance Requirements**

- How secure
- How dependable
- How well usable
- How well maintainable
- How well portable
- How well ....

- How fast
- How big
- How nice to see
- How nice to use
- How accurate
- How reliable

#### **Remember: Projects are about improving something !**





## Constraints

- What it should not do
- Budget
  - Money
  - Time
- Standards
- Legal
- Political
- Ethical
- People
  - You'd want to have the best in your team
  - You'll have to do with what you have. That's the challenge !

Constraints are harder than the other requirements

## 5 times "Why?"

- Freud and Jung:
  - Problems are in our sub-consciousness
  - Solutions pop up
  - Solutions are how people tell their problems
- What's your problem ?
  - If there's no problem, we don't have to do something
- Within 5 times "Why?"
  - we usually come down to the real problem to solve
    - Otherwise we will be perfectly solving the wrong problem

First develop the problem

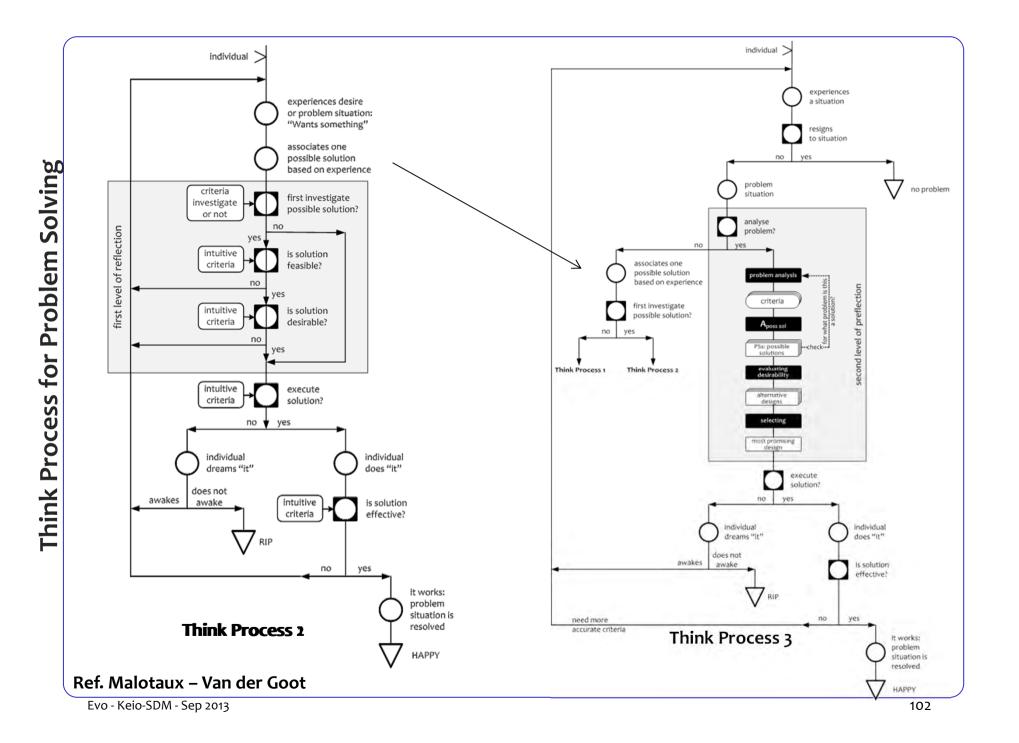
interdisciplinarily, then develop the solution

and then the implementation

# I would like to have a lot of money



- I would like to have a lot of money
- Why?
- Then I could have and do everything I want
- Why?
- Well, then I would be happy
- Ah: You're not after money; you want happiness !





#### A Good Requirement is:

Relevant Complete Consistent Unambiguous Feasible Clear Elementary Concise Correct Has no weak words

Unique Verifiable Traceable No solution

# Does your project have Good Requirements? Do we have a Good Requirements checklist for Japanese ?

## Weak words

#### **Examples:**

accommodate adequate and/or as a minimum as applicable as appropriate be able to be capable of

can capability to easy effective etc. if practical maximize may minimize normal not limited to provide for robust sufficient support when necessary

#### How about Japanese requirements ?

# Rule

Rule: All quality requirements must be expressed quantitatively

#### **Typical requirements found:**

- The system should be extremely user-friendly
- The system must work exactly as the predecessor
- The system must be better than before
- It shall be possible to easily extend the system's functionality on a modular basis, to implement specific (e.g. local) functionality
- It shall be reasonably easy to recover the system from failures, e.g. without taking down the power

# Why quantifying ?

- The most important things in life cannot be measured, the more important they are, the less you can measure them Ron Baker
- Book:

How to measure Anything - Finding the Value of Intangibles in Business Douglas Hubbard

### **Tom Gilb:**

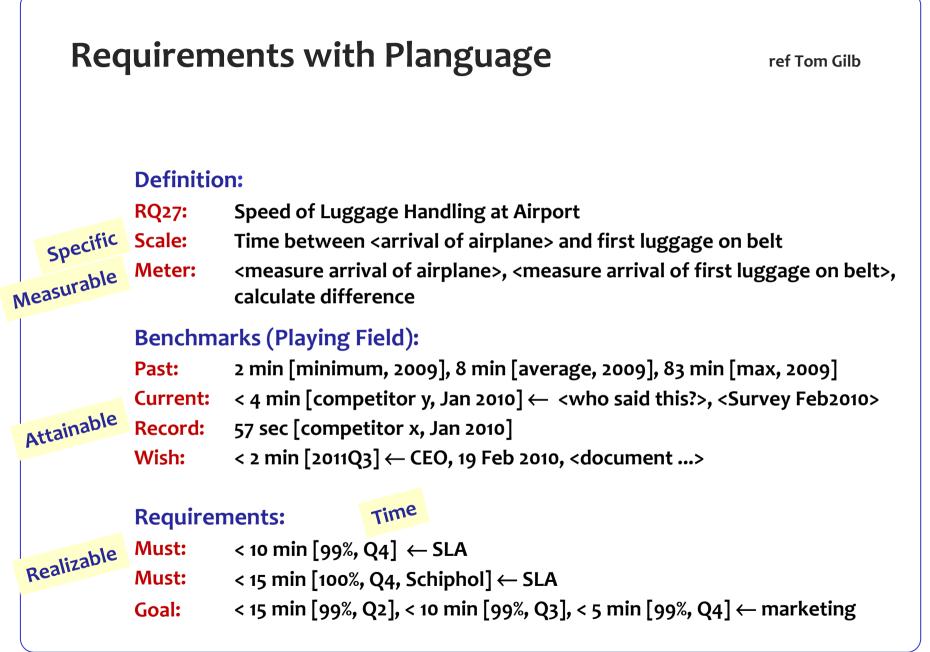
The fact that we can set numeric objectives and track them is powerful, but in fact is not the main point.

- The main purpose of quantification is
- to force us to think deeply, and debate exactly, what we mean,
- so that others, later, cannot fail to understand us



- Do we have documented requirements ?
- Are they SMART?

- S Specific
- M Measurable
- A Attainable
- R Realisable
- T At the right Time (some say: Traceable)



### **Examples of Scales**

(re-use of Requirements !)

#### Availability

% of <Time Period> a <System> is <Available> for its <Tasks>

#### Adaptability

Time needed to <Adapt> a <System> from <Initial State> to <Final State> using <Means>

#### Usability

Speed for <Users> to <correctly> accomplish <Tasks> when <given Instruction> under <Circumstances>

#### Reliability

Mean time for a <System> to experience <Failure Type> under <Conditions>

#### Integrity

Probability for a <System> to <Cope-with> <Attacks> under <Conditions> Define "Cope-with" = {detect, prevent, capture}

# Availability



#### Dependability.Availability

- Readiness for service
- Scale: % of <TimePeriod> a <System> is <Available> for its <Tasks>
- Probability that the system will be functioning correctly when it is needed
- Examples
  - (preventive) maintenance may decrease the availability
  - Telephone exchange (no dial tone) < 5 min per year (99.999%)
  - Snow on the road

# Availability

Availability %	Downtime per year	Downtime per month	Downtime per week	Typical usage
90%	36.5 day	72 hr	16.8 hr	
95%	18 <b>.</b> 25 day	36 hr	8.4 hr	
98%	7.30 day	14.4 hr	3.36 hr	
99%	3.65 day	7.20 hr	1.68 hr	
99.5%	1.83 day	3.60 hr	50.4 min	
99.8%	17.52 hr	86.23 min	20.16 min	
99.9% (three nines)	8.76 hr	43.2 min	10.1 min	Web server
99.95%	4.38 hr	21.56 min	5.04 min	
99.99% (four nines)	52.6 min	4.32 min	1.01 min	Web shop
99.999% (five nines)	5.26 min	25.9 sec	6.05 sec	Phone network
99.9999% (six nines)	31.5 sec	2.59 sec	0.605 sec	Future network

# Quantified Requirements

Name	Description	Constraint Type	Measure	Current Level	Target Level	Page
Max. Flow Rate	The maximum fuel flow rate	Performance	litres/min.		150	9
Completion Notification	Time from transaction completing to kiosk being informed.	Timing	seconds		5	10
Display Volume Resolution	The amount of fuel dispensed at which the dispenser display should update its volume and price readings.	Performance	ml.		10	11
Flow Sample resolution	The minimum volume of fuel at which the flowmeter must be capable of measuring the flow.	Performance	ml.		5	12
MTBF	Mean time between failure of control system	Reliability	months		12	12
MTTR	Mean time to repair	Reliability	hour		1	13
Service Request Notification	Time taken to notify operator that nozzle has been removed	Timing	seconds		2	14
Start Dispensing	The time between the operator authorising dispensing and fuel being pumped	Timing	seconds		2	15



(groups of 2 or 3 people)

Specify a quality / performance requirement for your current, previous or future project, using Planguage Try to use:

#### **Definition:**

- Ambition
- Scale
- Meter
- Stakeholders

#### Benchmarks:

- Past
- Current
- Record
- (Wish)

#### **Requirements:**

- Must/Fail
- Goal

Note: you may end up with a different requirement than you started with ...

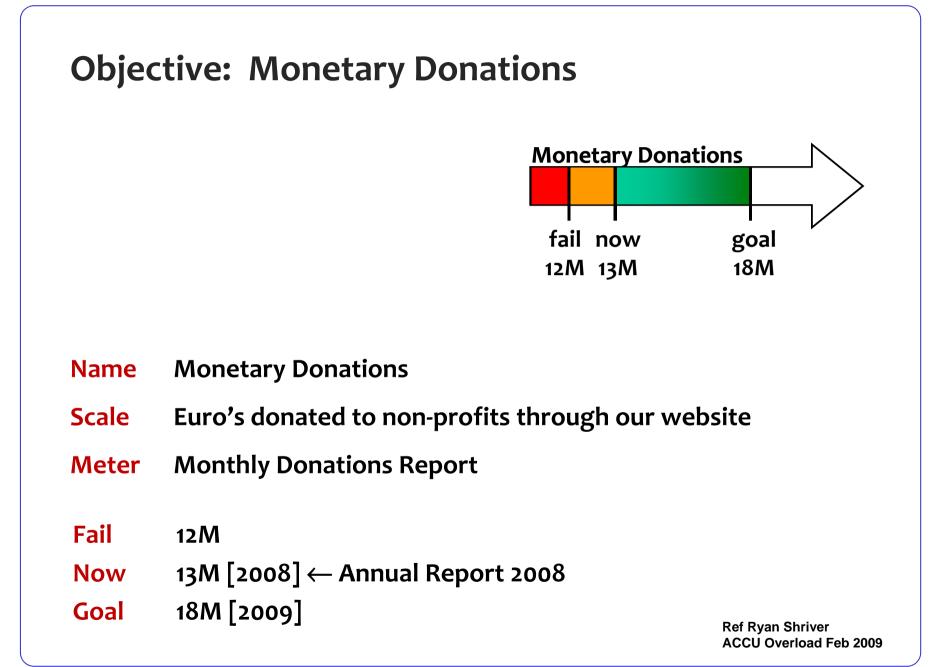
Ambition			
Scale			
Meter			
Stakehldrs			
Past			
Current	 		
Record	 	 	
Wish			
Must/Fail			
Goal			

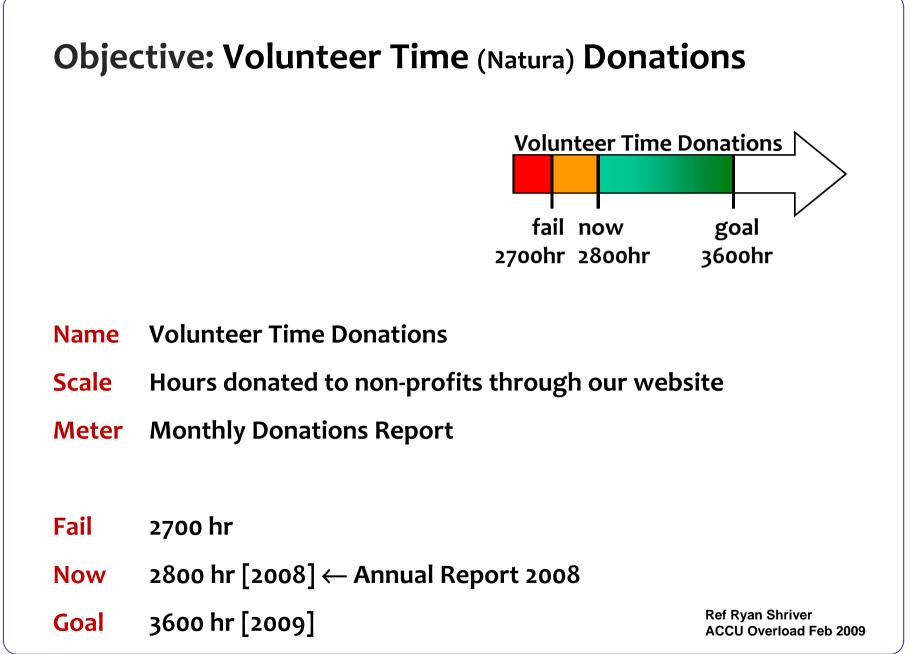
# How to specify results How to select the right solution ?



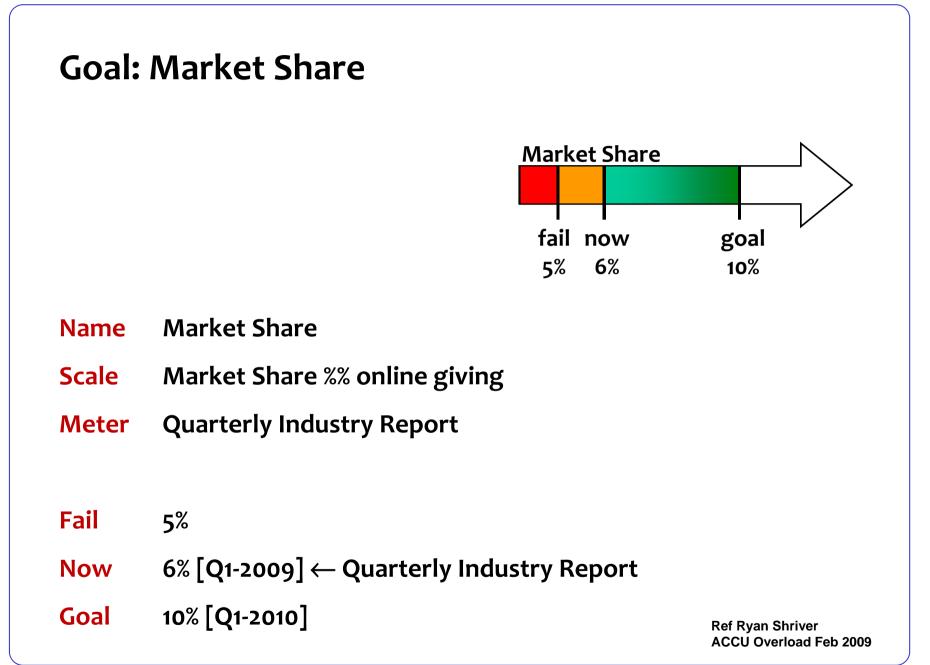
- Organization collecting online giving for charities
- CEO: "Improve website to increase online giving for our 'customers' (charities)"
- Increasing market share for online giving
- Budget: 1M€ 10 months
- Show results fast

Ref Ryan Shriver ACCU Overload Feb 2009





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### **Design Process**

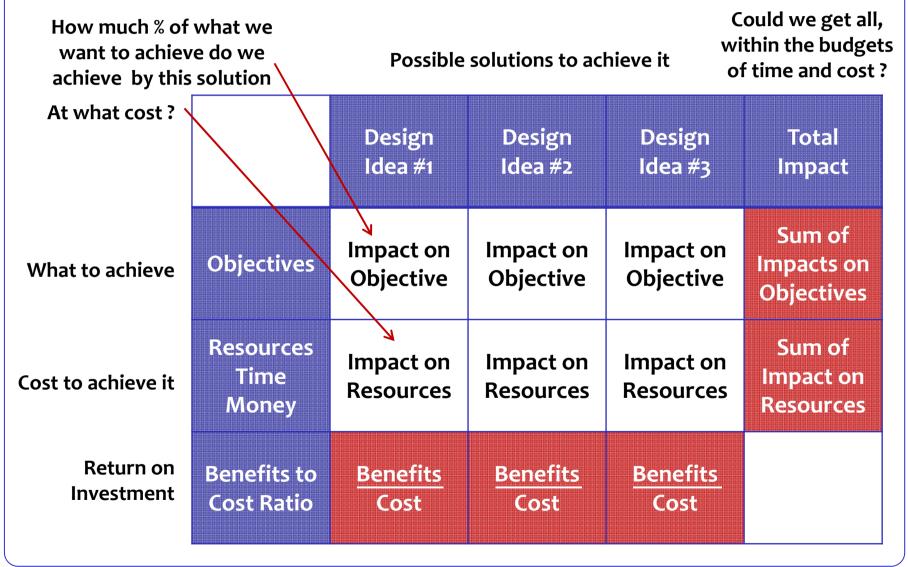
- Collect obvious design(s)
- Search for one non-obvious design
- Compare the relative ROI of the designs
- Select the best compromise
- Describe the selected design
- Books:
  - Ralph L. Keeyney: Value Focused Thinking
  - Gerd Gigerenzer: Simple Heuristics That Make Us Smart

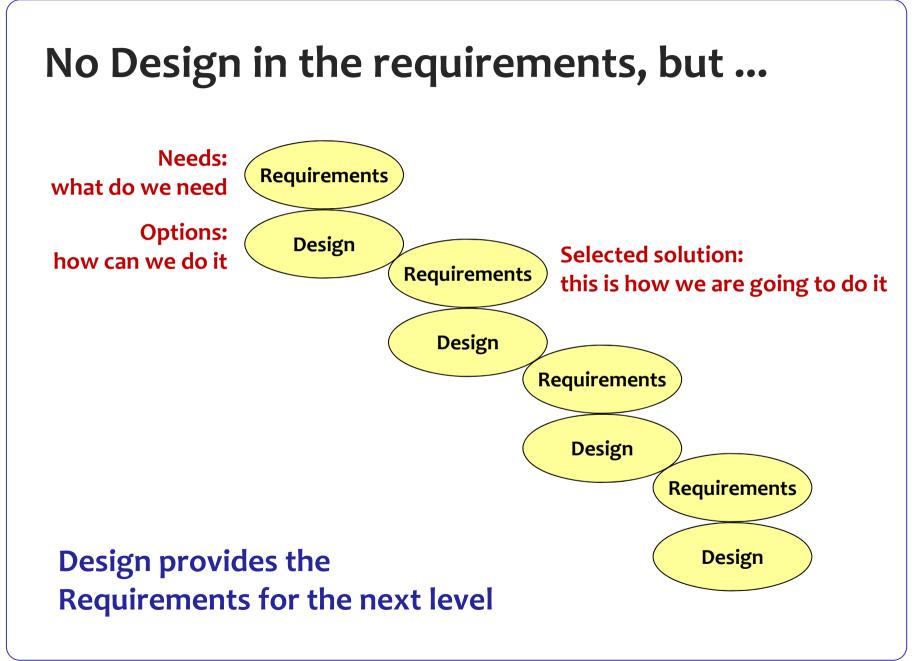
## Impact Estimation example

Impact	Monthly	Facebook	Image & video	Total effect
Estimation	Donations	integration	uploads	for requirement
€€ donations 13M€ → 18M€	<mark>80%</mark>	<mark>30%</mark>	<mark>50%</mark>	160%
	±30%	±30%	±20%	±80%
Time donations	10%	<mark>50%</mark>	<mark>80%</mark>	140%
2800hr→3600hr	±10%	±20%	±20%	±50%
$\frac{\text{Market share}}{6\% \rightarrow 10\%}$	<mark>30%</mark>	<mark>30%</mark>	<mark>20%</mark>	<mark>80%</mark>
	±20%	±20%	±10%	±50%
Total effect	120%	110%	150%	<mark>380%</mark>
per solution	±60%	±70%	±50%	±180%
Cost - money	<mark>30%</mark>	<mark>20%</mark>	<mark>50%</mark>	100%
% of 1M€	±10%	±10%	±20%	±40%
Cost - time	<mark>40%</mark>	<mark>20%</mark>	<mark>50%</mark>	<mark>110%</mark>
% of 10 months	±20%	±10%	±20%	±50%
Total effect /	120/30 = 4	<mark>110/20 = 5.5</mark>	150/50 = 3	
money budget	1.5 9	1.3 18	1.4 6.7	
Total effect / time	120/40 = 3	<mark>120/20 = 6</mark>	120/50 = 2.4	
budget	1 9	1.3 18	1.4 6.7	

Ref Ryan Shriver - ACCU Overload Feb 2009

# Impact Estimation principle



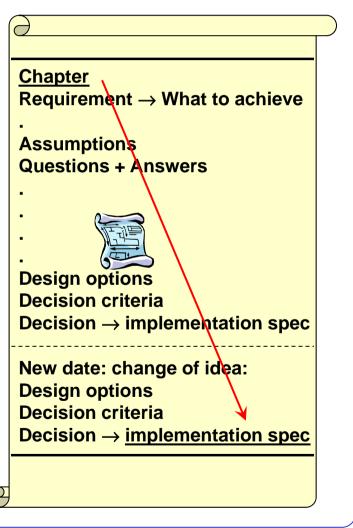


#### Evo - Keio-SDM - Sep 2013

# DesignLog

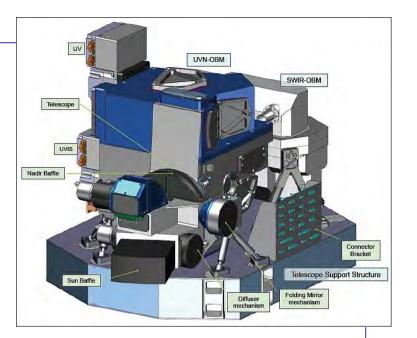
#### (project level)

- In computer, not loose notes, not in e-mails, not handwritten
  - Text
  - Drawings!
  - On subject order
  - Initially free-format
  - For all to see
- All concepts contemplated
  - Requirement
  - Assumptions
  - Questions
  - Available techniques
  - Calculations
  - Choices + reasoning:
    - If rejected: why?
    - If chosen: why?
- Rejected choices
- Final (current) choices
- Implementation



# Earth Observation Satellite

地球観測衛星



- Earth observation instrument
- Launch 2014
- ESA imposed project model super waterfall: 8 years project
- Some 40 people, several sub-groups
- A lot of sub-contractors in different countries, lot of politics
- Very experienced Systems Engineers
- Using quantified requirements routinely

# Summary of requirements for the ozone products:

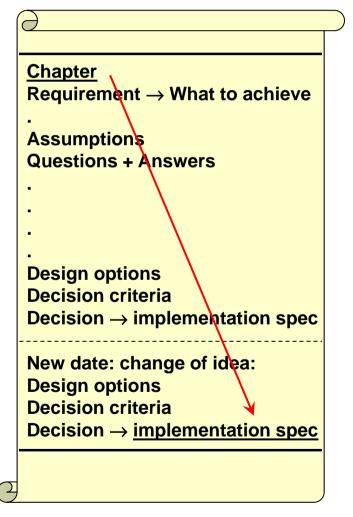
- Requirements for tropospheric O3
  - Ground-pixel size : 20 × 20 km2 (threshold); 5 × 5 km2 (target)
  - Uncertainty in column : altitude-dependent
  - Coverage:global
  - Frequency of observation : daily (threshold); multiple observations per day (target)
- Requirements for stratospheric O3
  - Ground-pixel size : 40 × 40 km2 (threshold); 20 × 20 km2 (target)
  - Uncertainty in column : altitude-dependent
  - Coverage:global
  - Frequency of observation :
    - daily (threshold); multiple observations per day (target)
- Requirements for total O3
  - Ground-pixel size : 10 × 10 km2 (threshold); 5 × 5 km2 (target)
  - Uncertainty in column : 2%
  - Coverage:global
  - Frequency of observation :

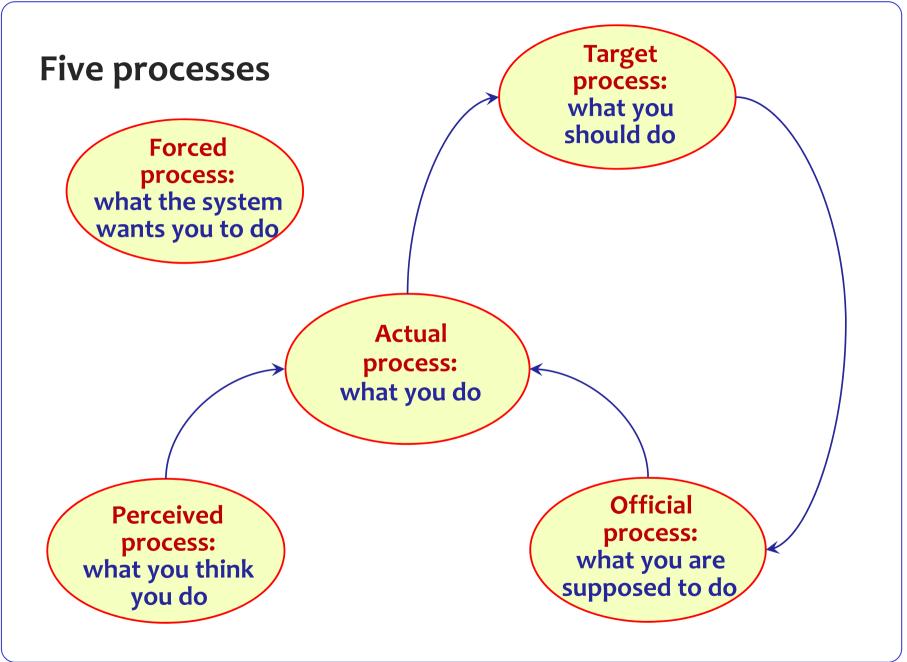
daily (threshold); multiple observations per day (target)

# ProcessLog

#### (department / organization level)

- In computer, not loose notes, not in e-mails, not handwritten
  - Text
  - Graphics (drawings)
  - On subject order
  - Initially free-format
  - For all to see
- All concepts contemplated
  - Requirement
  - Assumptions
  - Questions
  - Known techniques
  - Choices + reasoning :
    - If rejected: why?
    - If chosen: why?
- Rejected choices
- Final (current) choices
- Implementation





### **Preparation for tomorrow**

- Make a list of the work you have to do the coming weeks
- Make a list of what else you will do
- Write down how much time you have available for the work
- Mark on the list which parts of the work you will have to do the first week
- Check how much time you have available for this work
- Will you be able to complete all the work you think you have to do the coming week ?
- If yes: How do you know ?
- If no: Why not ?



Did you prepare ?

- List of the work you have to do the coming weeks
- List of what else you will do
- How much time you have available for the work
- Marked the parts of the work you will have to do the first week
- How much time you have available for this work
- Will you be able to complete all the work you think you have to do the coming week ?
- If yes: How do you know ?
- If no: Why not ?

# Estimation



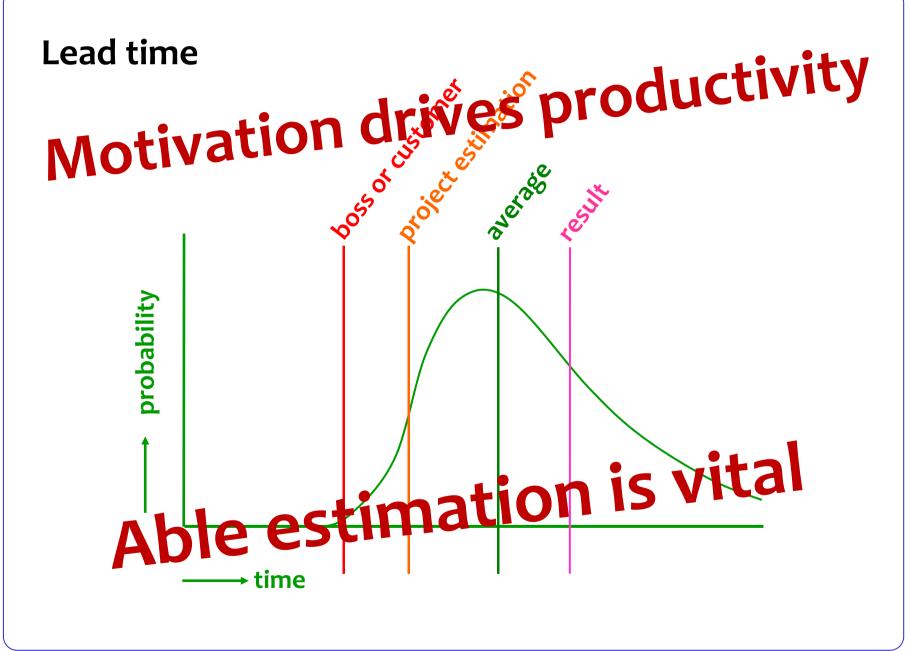
- Did anyone miss a plane, a train, an appointment ?
- What did you feel ?
- Why did it happen ?
- Did it happen again ?
- Was your recent project on time ?

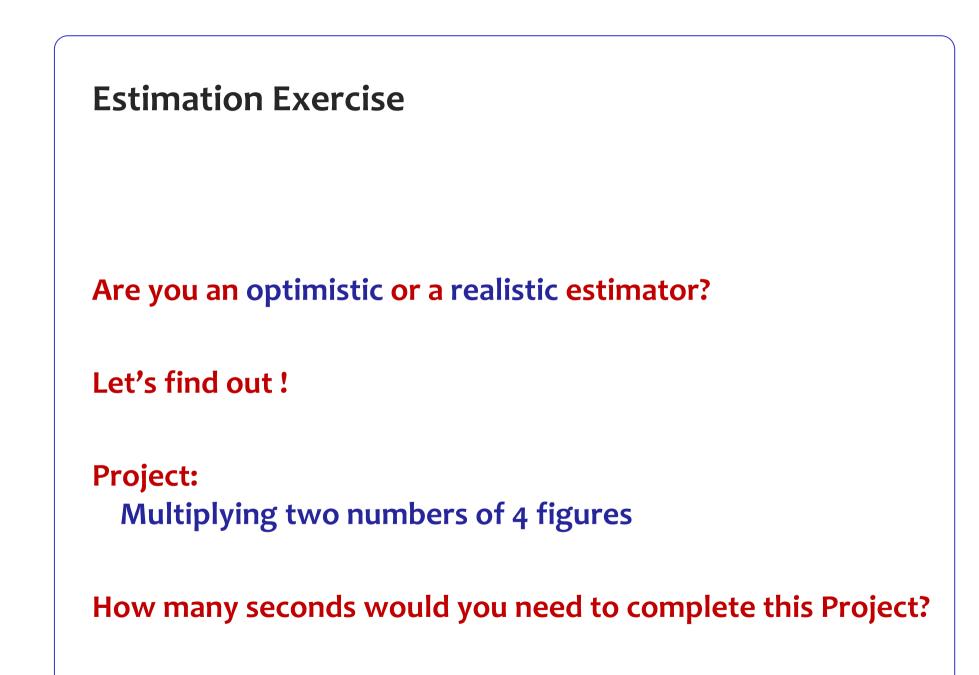
If our previous project was late, our current project will also be late

unless we do things differently and better

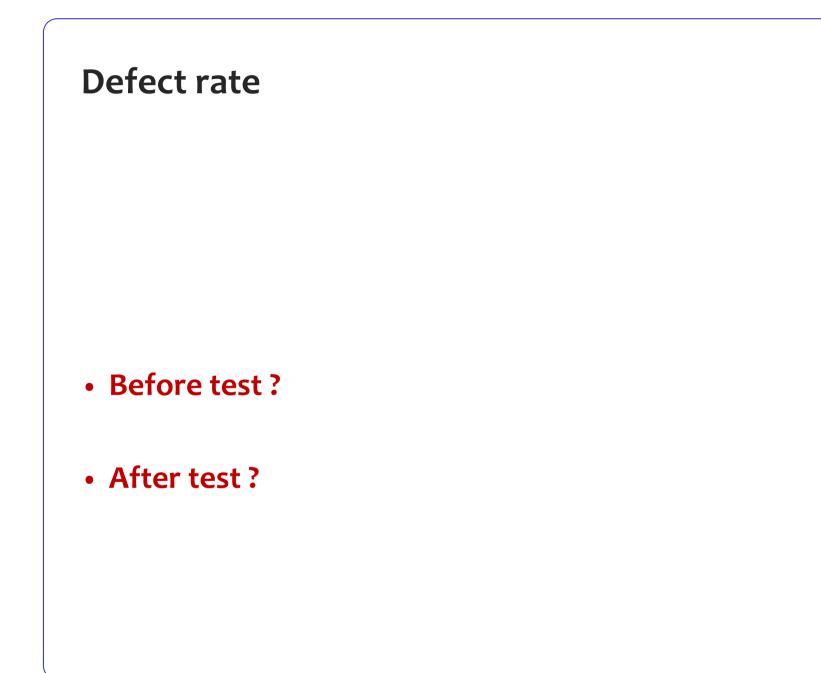
If we don't learn from history, we are doomed to repeat it

Projects don't have to be late They deserve better







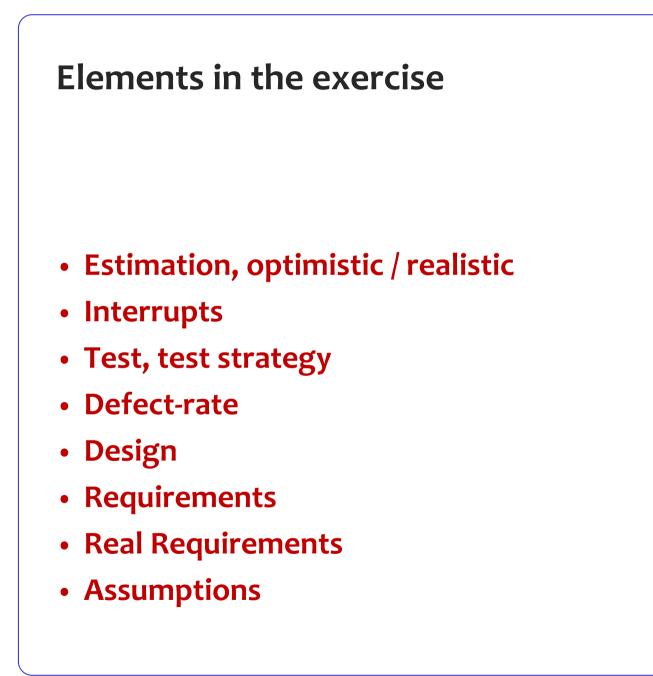


Alternative Design (how to solve the requirement)

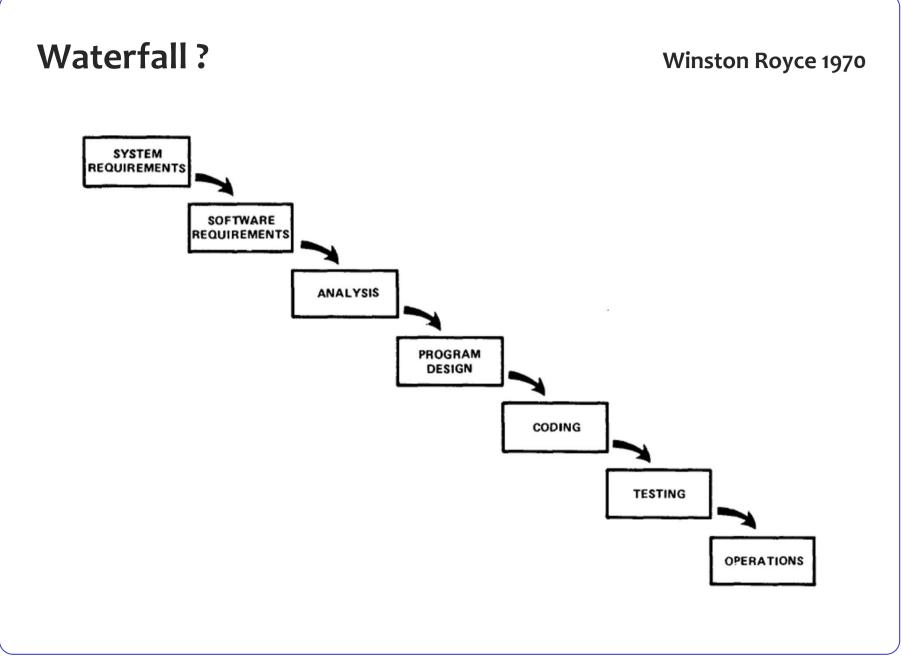




What was the real requirement?



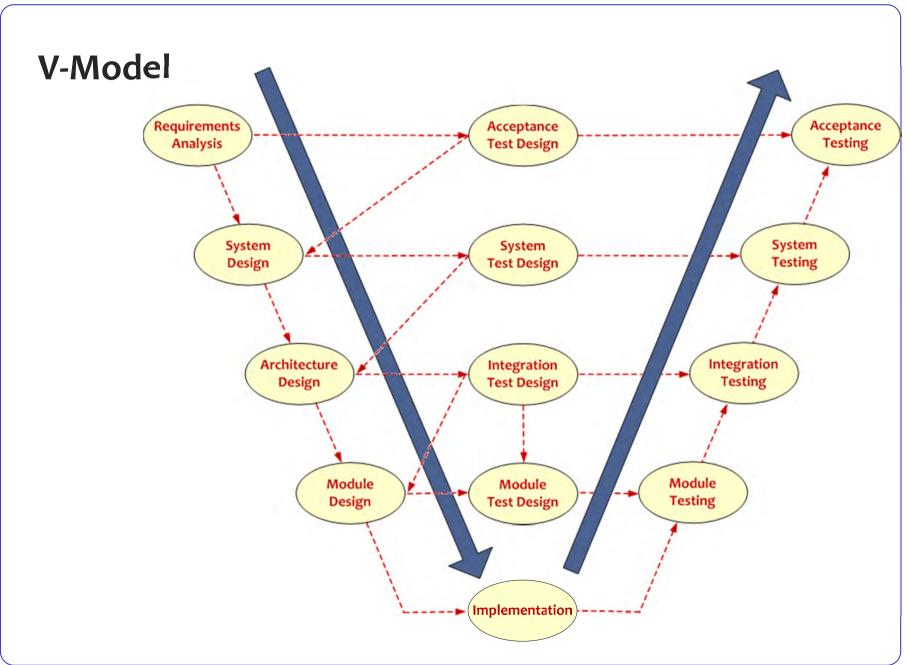
# Project Life Cycles

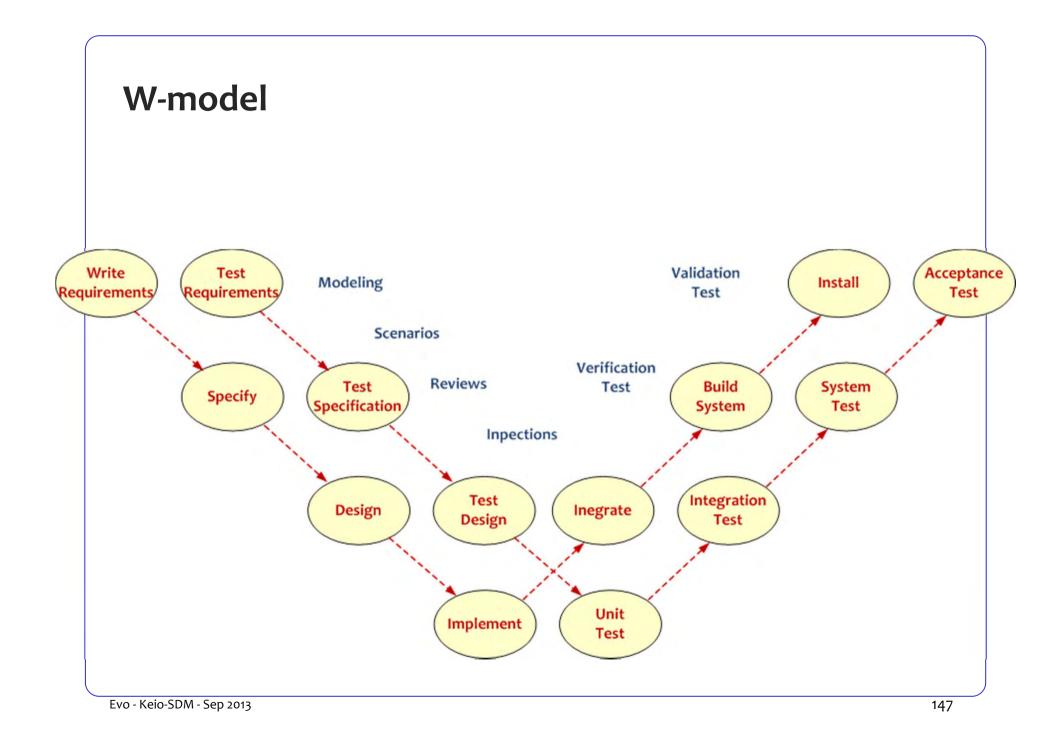


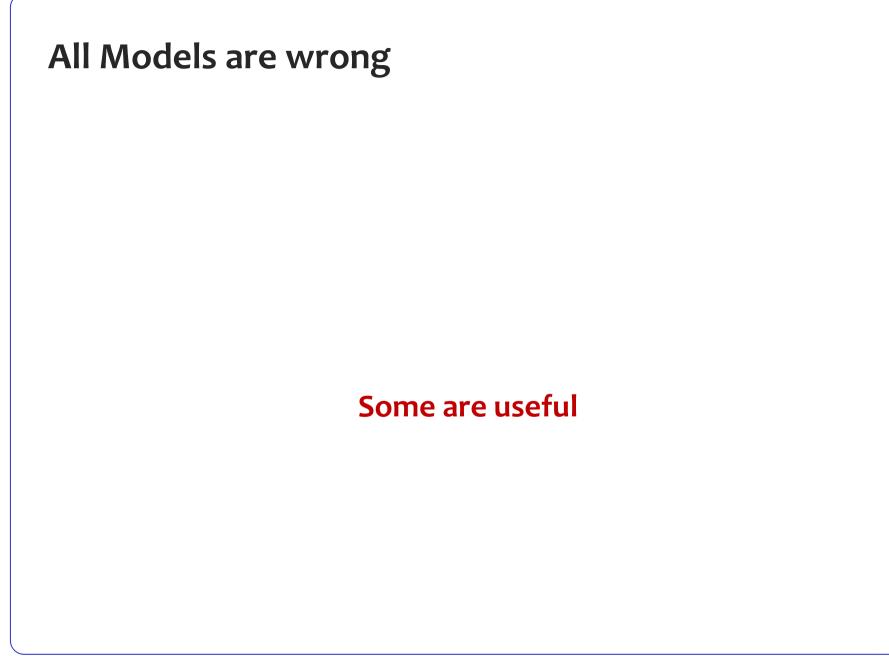
When can we use waterfall ?

- Requirements are completely clear, nothing will change
- We've done it may times before
- Everybody knows exactly what to do
- We call this production
- In your projects:
  - Is everything completely clear ?
  - Will nothing change ?
  - Does everybody know exactly what to do?
  - Are you sure ?

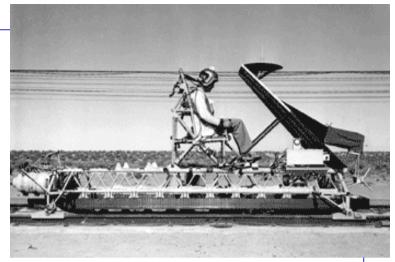
### • Even most production doesn't run smoothly the first time







# **Evolutionary Principles**



- Whatever can go wrong, will go wrong
- Should we accept fate ??
- Murphy's Law for Professionals:

Whatever can go wrong, will go wrong ...

**Therefore:** 

We should actively check all possibilities that can go wrong and make sure that they cannot happen (fool-proof - ポカヨケ)

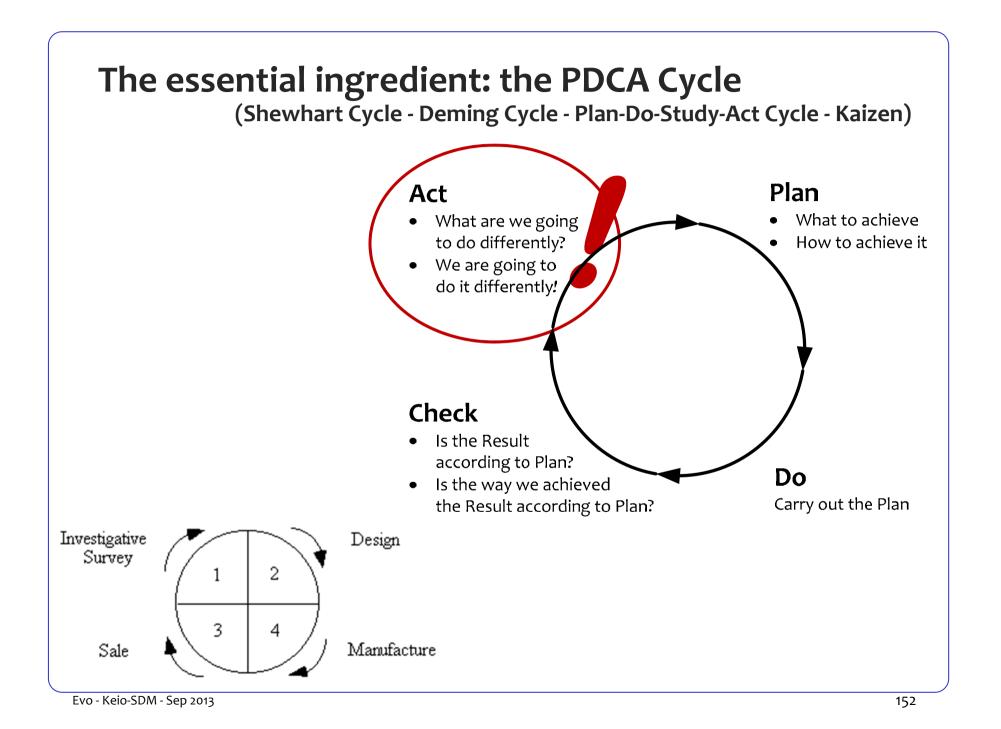


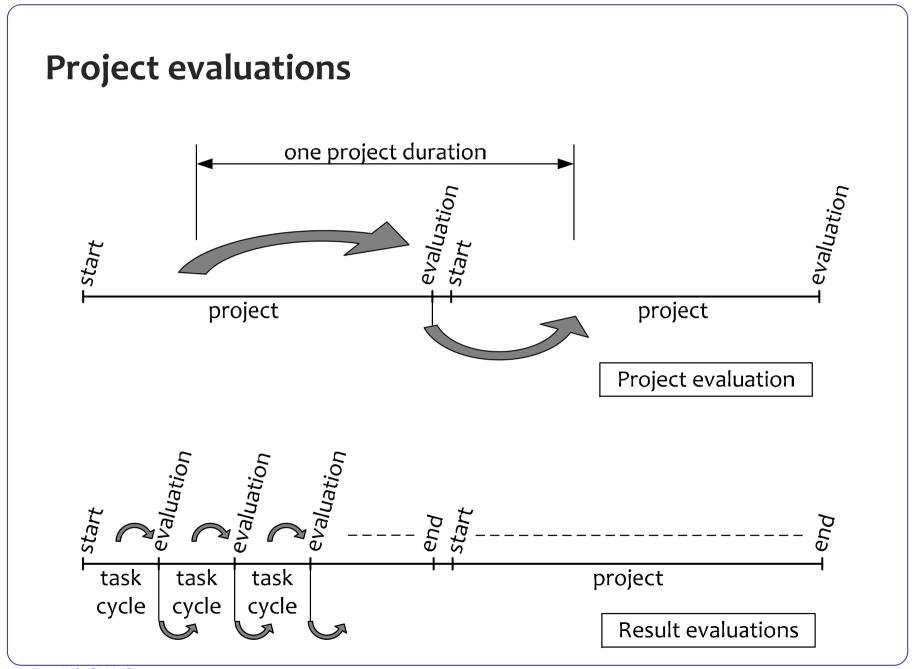
## First Think, Then Do

Insanity (狂気) is doing the same things over and over again and hoping the outcome to be different (let alone better)

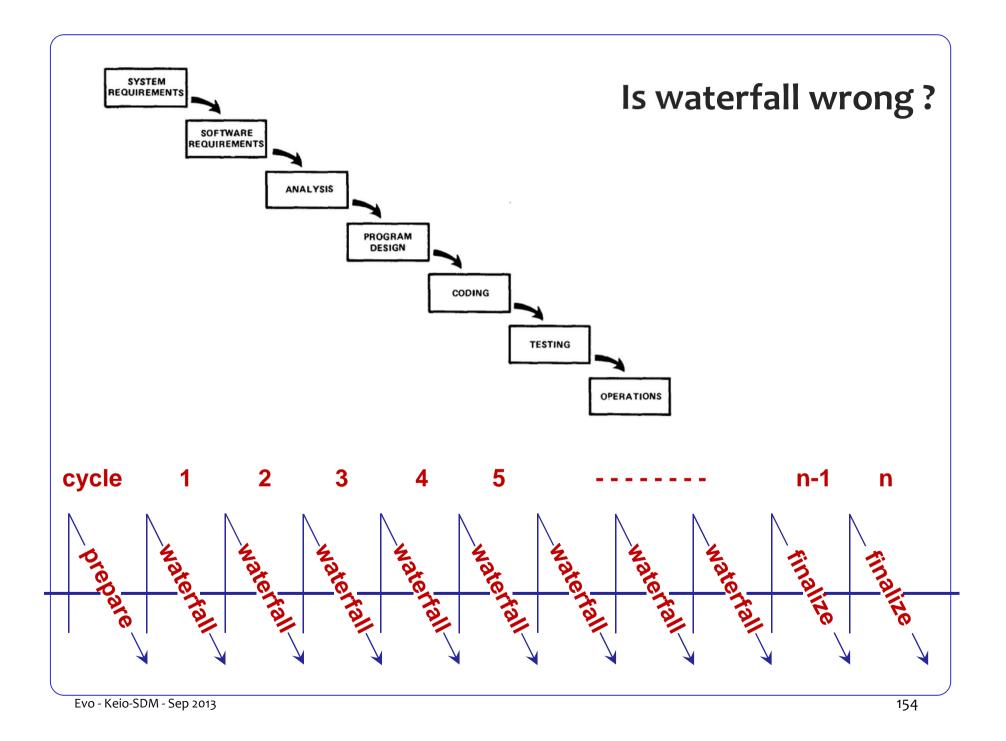
Albert Einstein 1879-1955, Benjamin Franklin 1706-1790, it seems Franklin was first

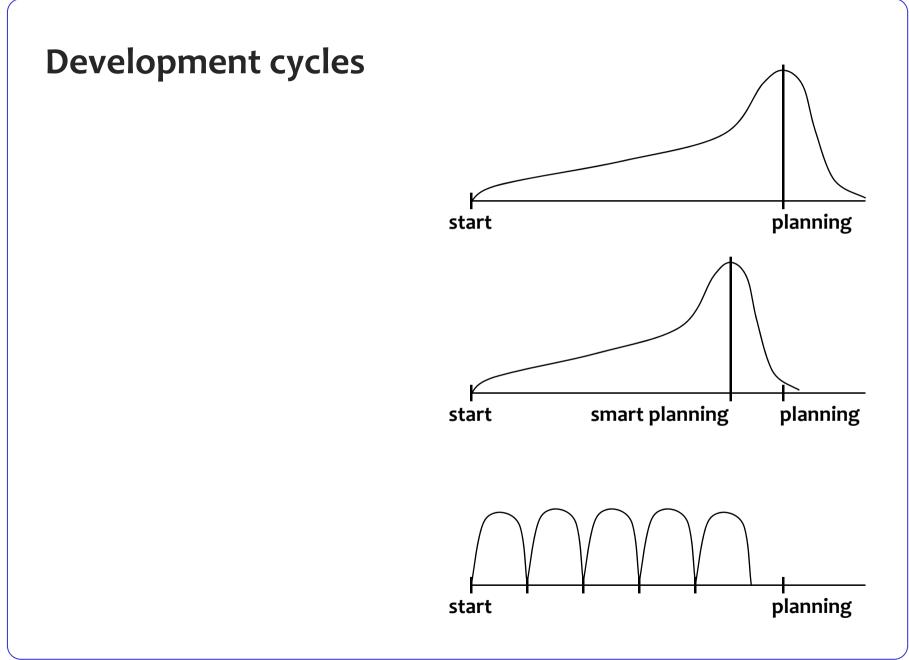
- Only if we change our way of working, the result may be different
  - Hindsight (事後考察) is easy, but reactive (事後の反応)
  - Foresight (事前考察) is less easy, but proactive (事前の対策)
  - Reflection (起きた後で考える) is for hindsight and learning
  - Preflection (起きる前に考える) is for foresight and prevention (予防)
- Only with prevention we can save precious time
- This is used in the Deming/Plan-Do-Check-Act cycle

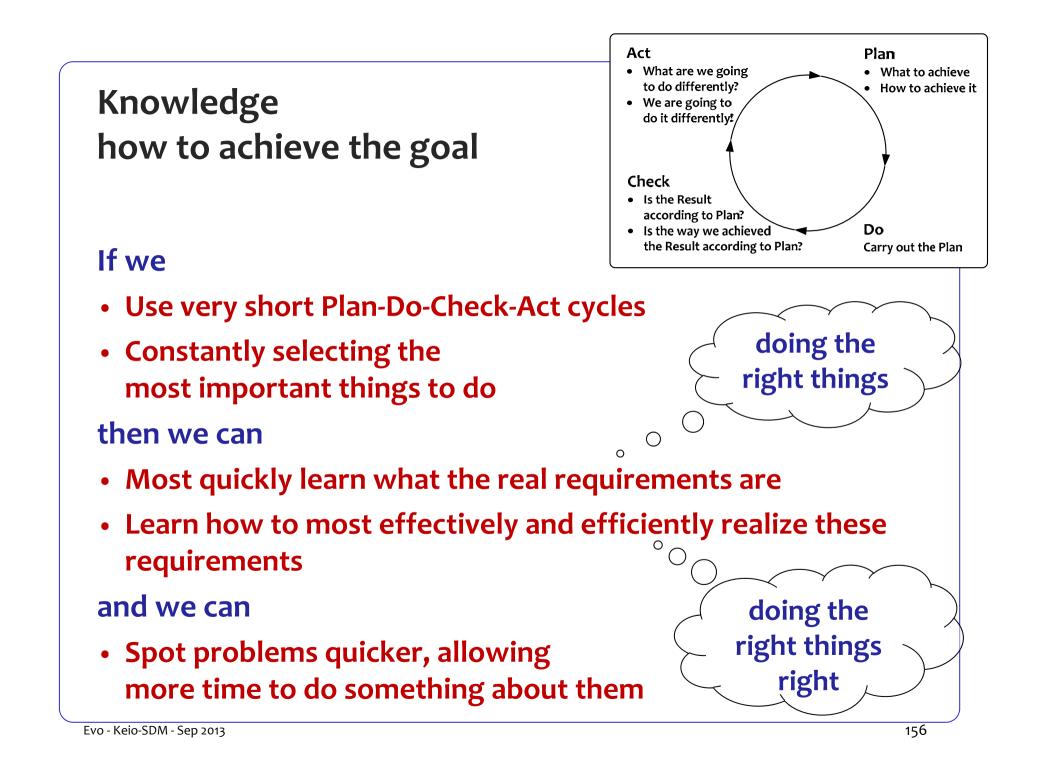




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#### Known for decades

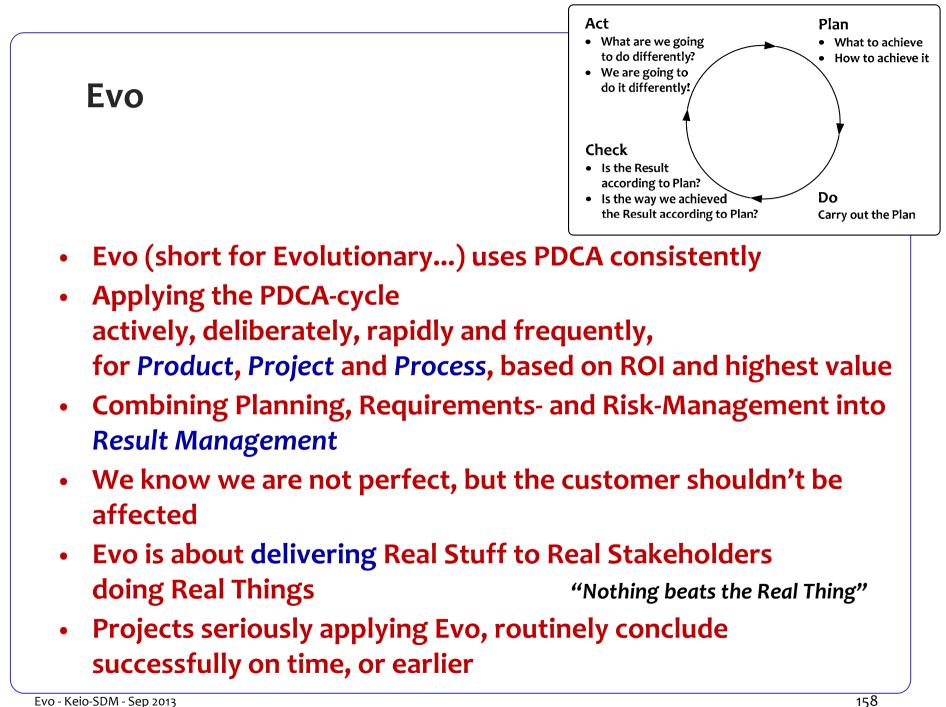
- Benjamin Franklin (1706-1790) .
  - Waste nothing, cut off all unnecessary activities, plan before doing, be proactive, assess results and learn continuously to improve
- Henry Ford (1863-1947) •
  - My Life and Work (1922)
    - We have eliminated a great number of wastes
  - Today and Tomorrow (1926)
    - Learning from waste, keeping things clean and safe, better treated people produce more

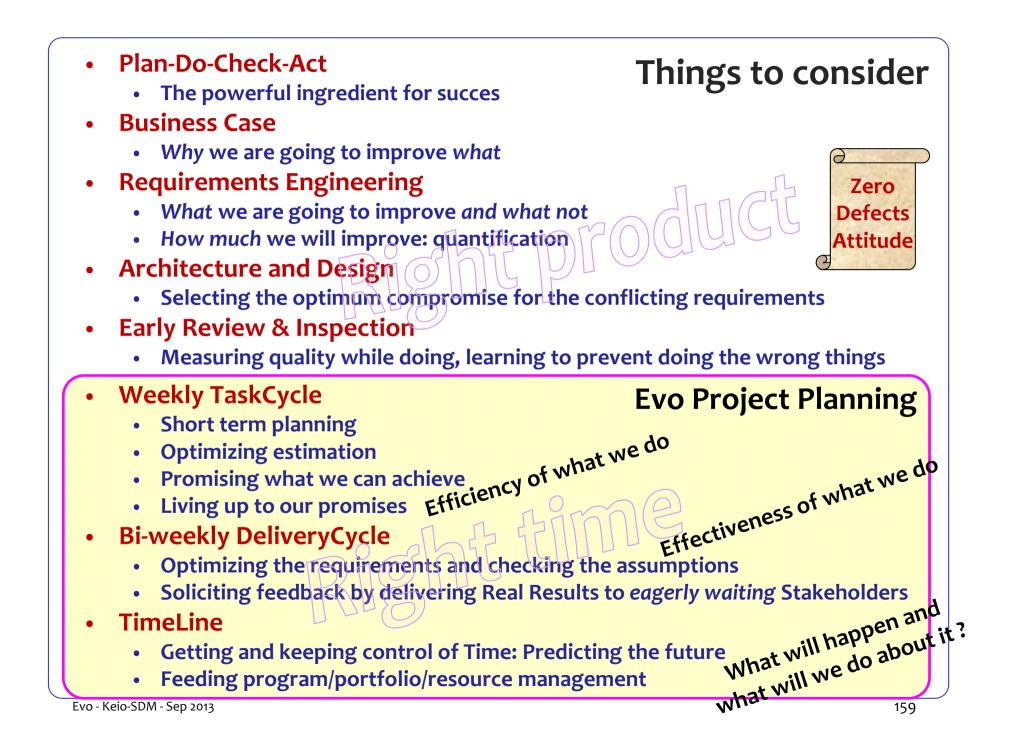
Do we still have to

talk about this?

- Toyoda's (Sakichi, Kiichiro, Eiji) (1867-1930, 1894-1952, 1913-2013) •
  - Jidoka: Zero-Defects, stop the production line (1926)
  - Just-in-time flow pull
- W. Edwards Deming (1900-1993) •
  - Shewart cycle: Design-Produce-Sell-Study-Redesign (Japan 1950)
  - Becoming totally focused on guality improvement (Japan 1950) Management to take personal responsibility for guality of the product Eliminating Waste Not doing what doesn't yield value
  - Out of the Crisis (1986) Reduce waste
- **Joseph M. Juran** (1904-2008) •
  - Quality Control Handbook (1951, Japan 1954)
  - Total Quality Management TQM
  - Pareto Principe
- Philip Crosby (1926-2001)
  - Quality is Free (1980)
    - Zero-defects (1961)
- **Taiichi Ohno** (1912-1990)
  - (Implemented the) Toyota Production System (Beyond Lange-Scale Production) (1988)
  - Absolute elimination of waste Optimizing the TimeLine from order to cash
- Masaaki Imai (1930-) •
  - Kaizen: The Key to Japan's Competitive Success (1986)
  - Gemba Kaizen: A Commonsense, Low-Cost Approach to Management (1997)

CALE BROOM D





# **Evolutionary Project Planning** prevention is better than cure

Did you prepare ?

- List of the work you have to do the coming weeks
- List of what else you will do
- How much time you have available for the work
- Marked the parts of the work you will have to do the first week
- How much time you have available for this work
- Will you be able to complete all the work you think you have to do the coming week ?
- If yes: How do you know ?
- If no: Why not ?

# **To-do lists**

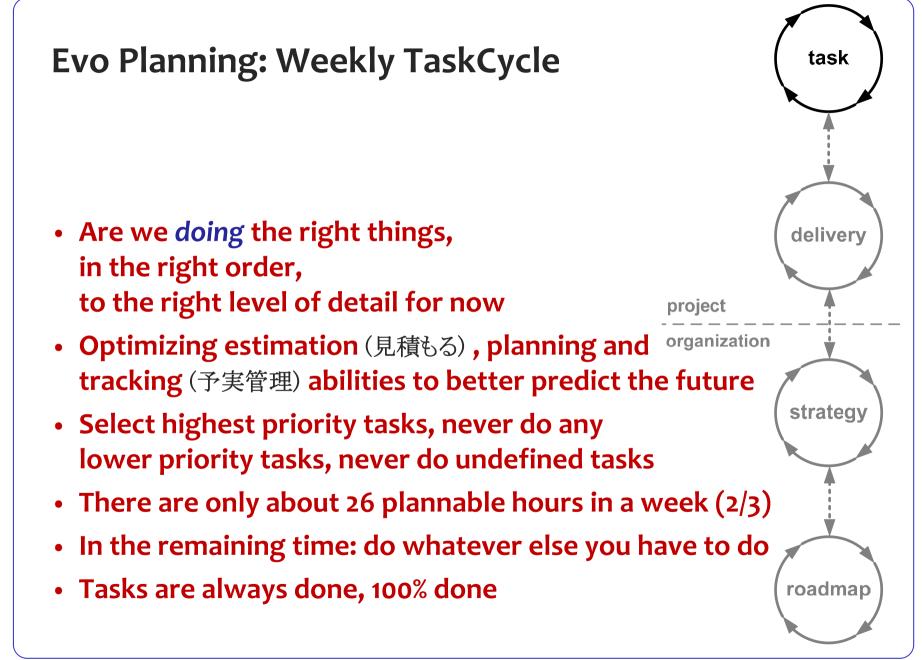
• Are you using to-do lists?

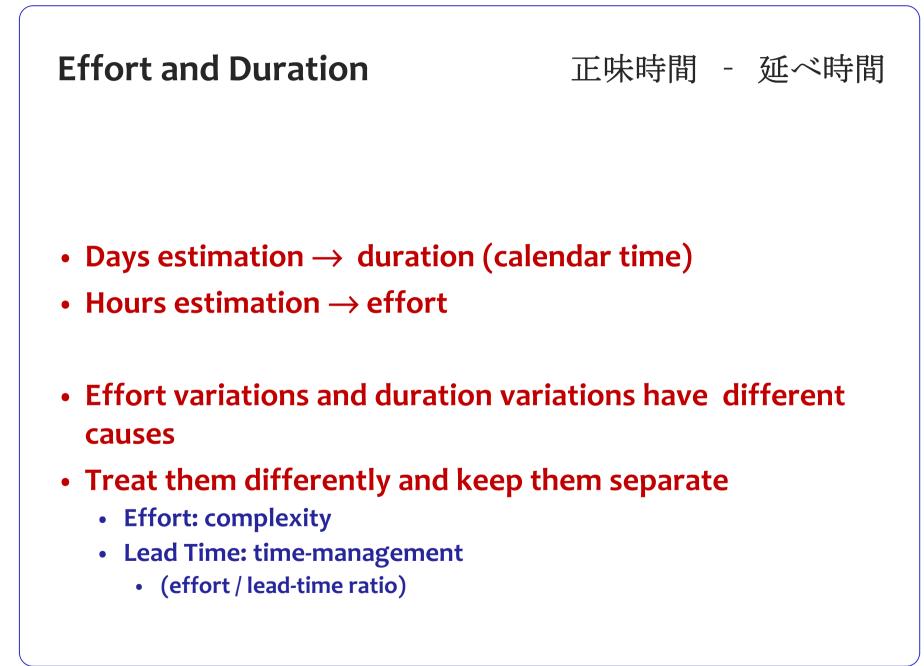
#### $\rightarrow$ EXERCISE

- Use the list you prepared
- Did you add effort estimates?
- Does what you have to do fit in the available time ?
- Did you check what you can do and what you cannot do?
- Did you take the consequence?

#### • Evo:

- Because we are short of time, we better use the limited available time as best as possible
- We don't try to do better than possible
- To make sure we do the best possible, we choose what to do in the limited available time. We don't just let it happen randomly

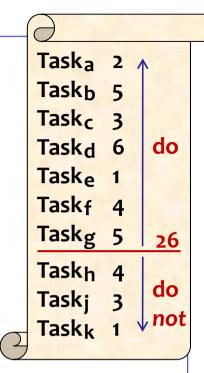




# Every week we plan

- How much time do we have available
- 2/3 of available time is net (正味) plannable time
- What is most important to do
- Estimate effort needed to do these things
- Which most important things fit in the net available time (default 26 hr per week)
- What can, and are we going to do
- What are we not going to do

2/3 is default start value this value works well in development projects



# At the end of the week

#### • Was all planned work really done?

#### If a Task was not completed, we have to learn:

- Time spent but the work not done? → effort estimation problem
   Discuss what the causes may be and decide how to change your estimation habits
- Time not spent? → time management problem
  - Too much time spent on unplanned Tasks
  - Too much time spent on other Tasks

Discuss what the causes may be and decide how to improve (Check and Act)

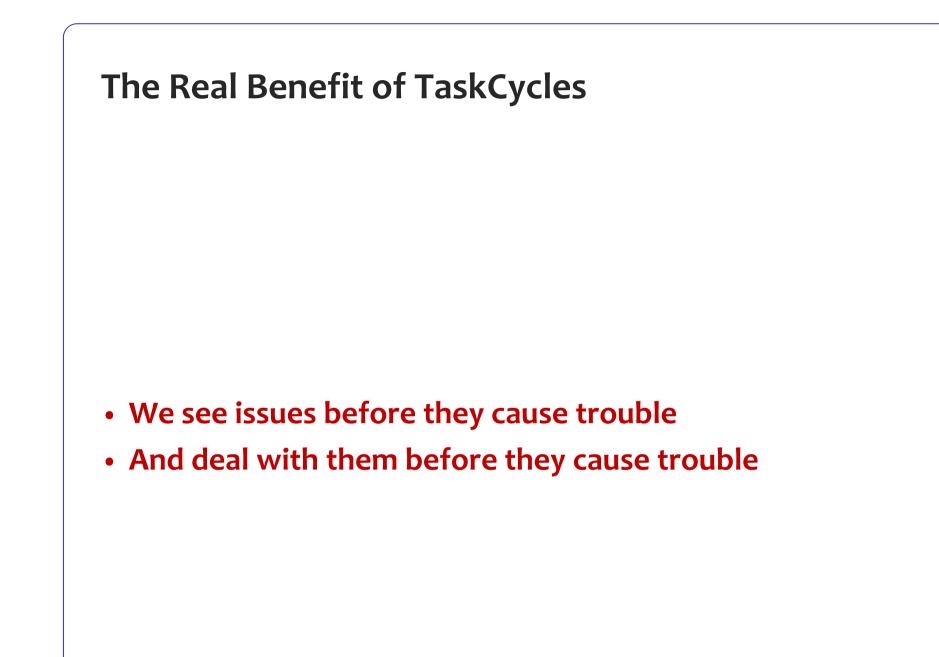
#### • Conclude unfinished Tasks after dealing with the consequences

- Feed the disappointment of the "failure" into your intuition mechanism
- Define new Tasks, with estimates, and put on the Candidate Task List
- Declare the Task finished after having taken the consequences

#### • Continue with planning the Tasks for the next week

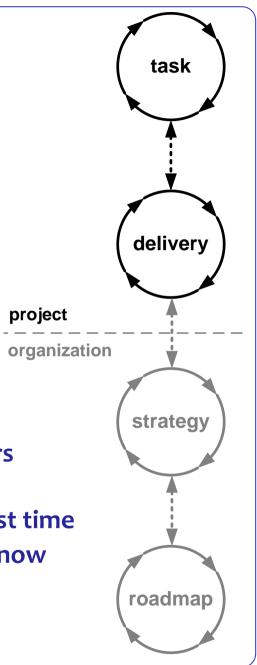
# Weekly 3-Step Procedure

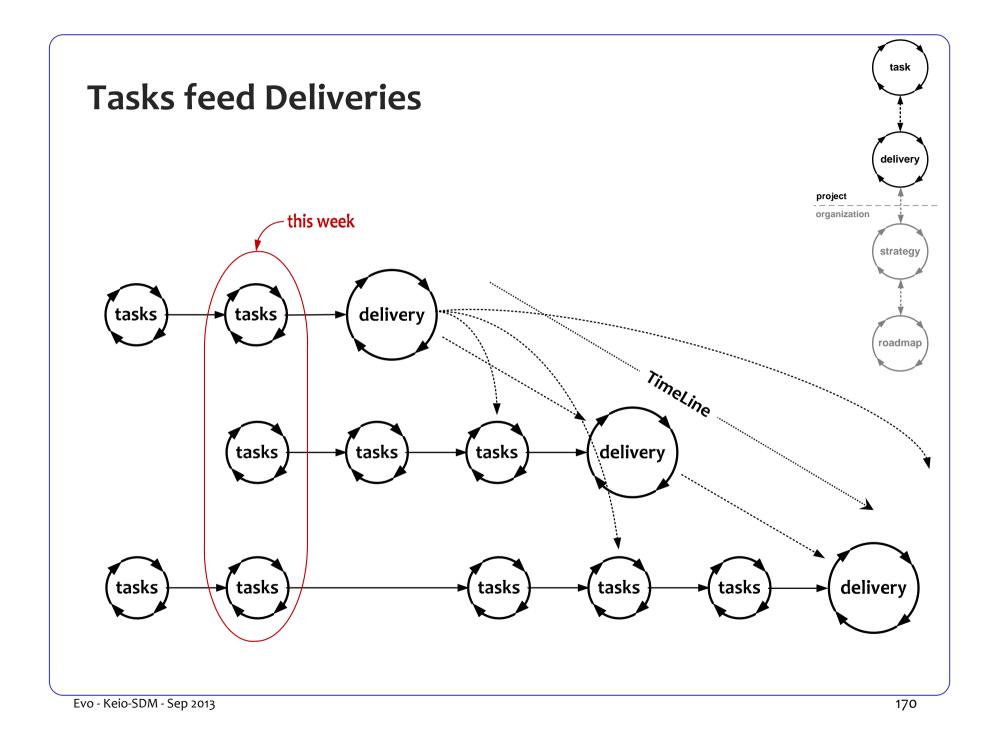
- Individual preparation
  - Conclude current tasks
  - What to do next
  - Estimations
  - How much time available
- Modulation with / coaching by Project Management (1-on-1)
  - Status (all tasks done, completely done, not to think about it any more ?)
  - **Priority check** (are these really the most important things ?)
  - Feasibility (will it be done by the end of the week ?)
  - Commitment and decision
- Synchronization with group (team meeting)
  - Formal confirmation (this is what we plan to do)
  - Concurrency (do we have to synchronize ?)
  - Learning
  - Helping
  - Socializing

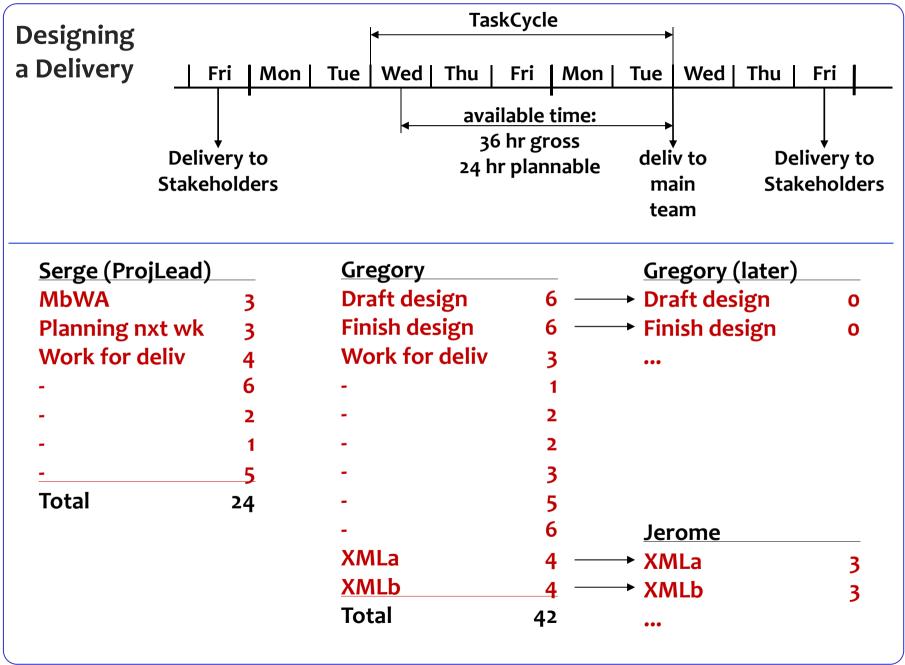




- Are we delivering the right things, in the right order to the right level of detail for now
- Optimizing requirements and checking assumptions
  - 1. What will generate the optimum feedback
  - 2. We deliver only to eagerly waiting stakeholders
  - 3. Delivering the juiciest, most important stakeholder values that can be made in the least time
  - What will make Stakeholders more productive now
- Not more than 2 weeks

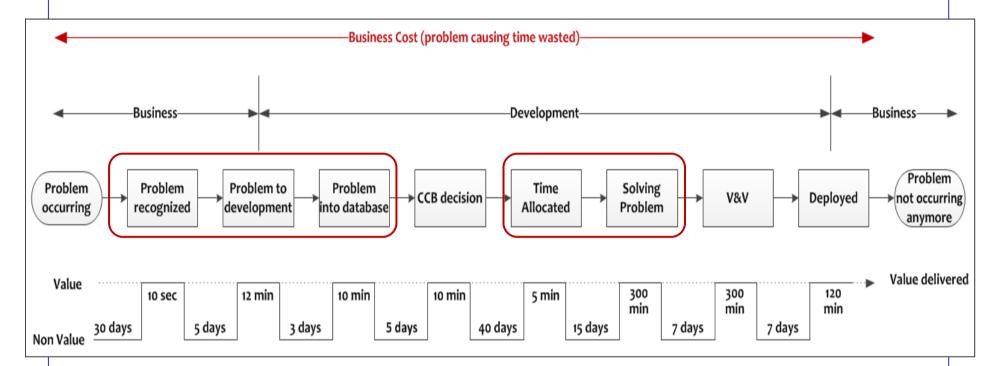




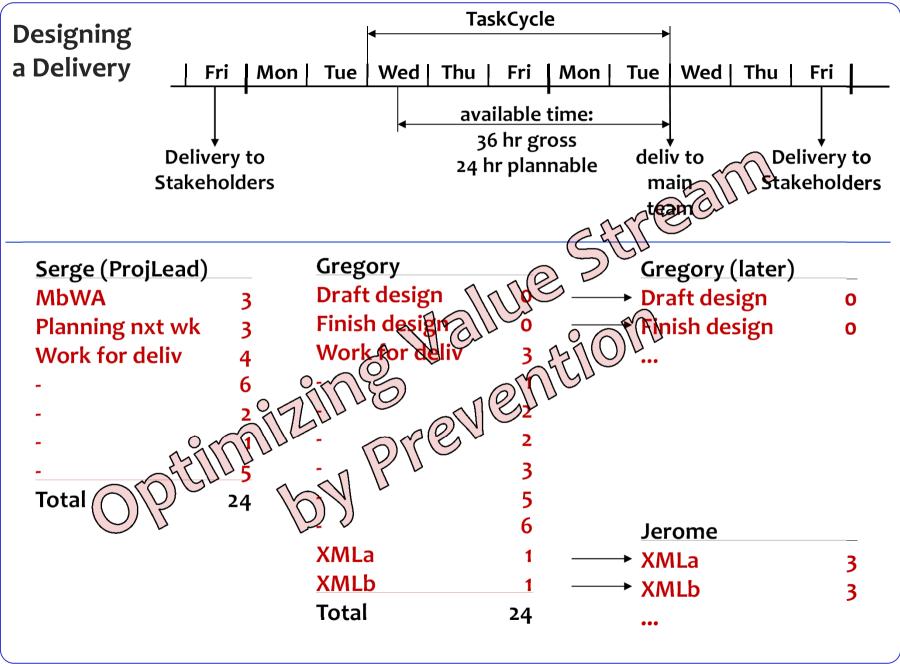


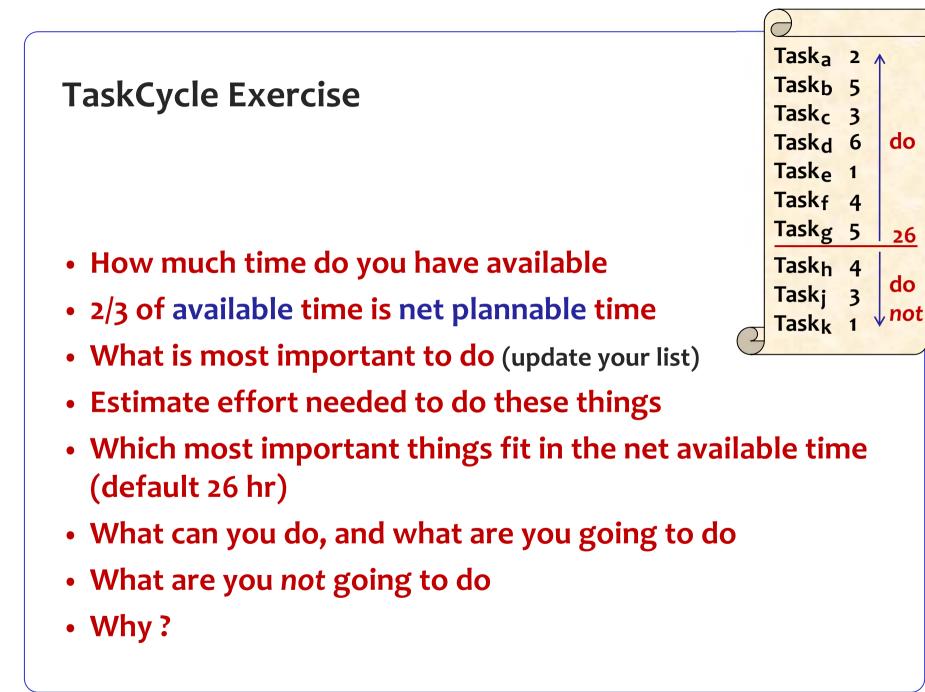
# Value stream mapping

(actually: Cost Stream Mapping: adding cost, time and imperfections)



- Total Business Cost 114 days, Cost of Non Value: 112 days
- Occurrence: 2 x per day, delay per occurrence: 10 min
- Number of business people affected: 100
- Business Cost of Non Value: 2 x 10 min x 112 days x 100 people x 5万円/day ≈ 2300万円
- Net Cost of Value: 1.6 days → 3 people x 1.6 days x 10万円/day ≈ 50万円





do

26

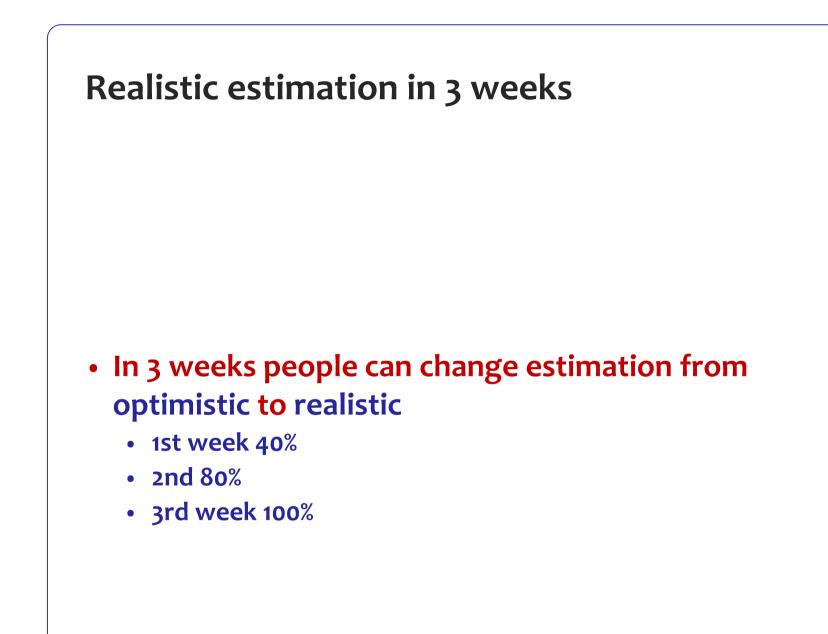
do

Now we are already much more efficient

- Organizing the work in very short cycles
- Making sure we are doing the right things
- Doing the right things right
- Continuously optimizing (what not to do)
- So, we already work more efficiently

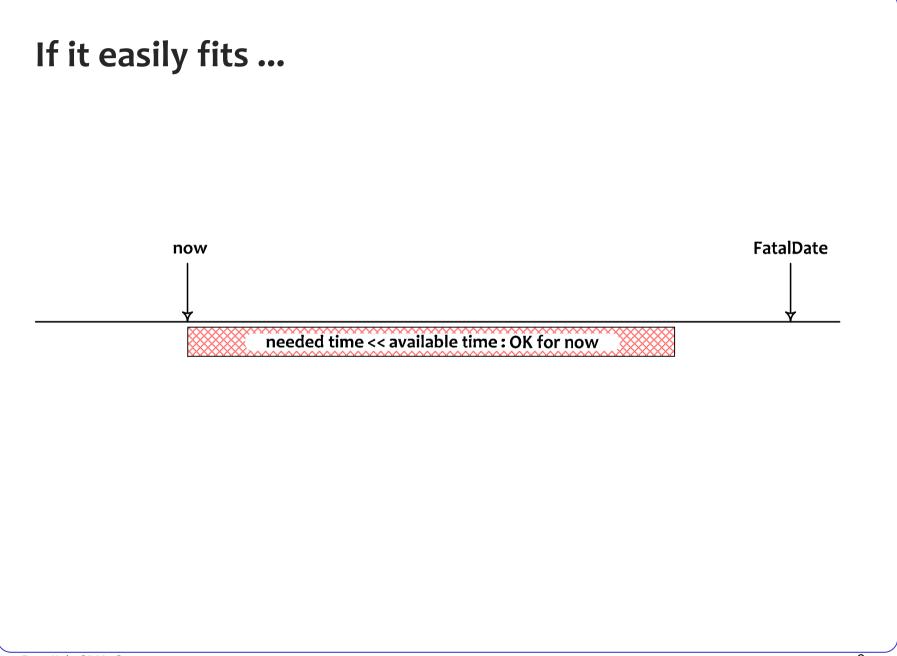
but ...

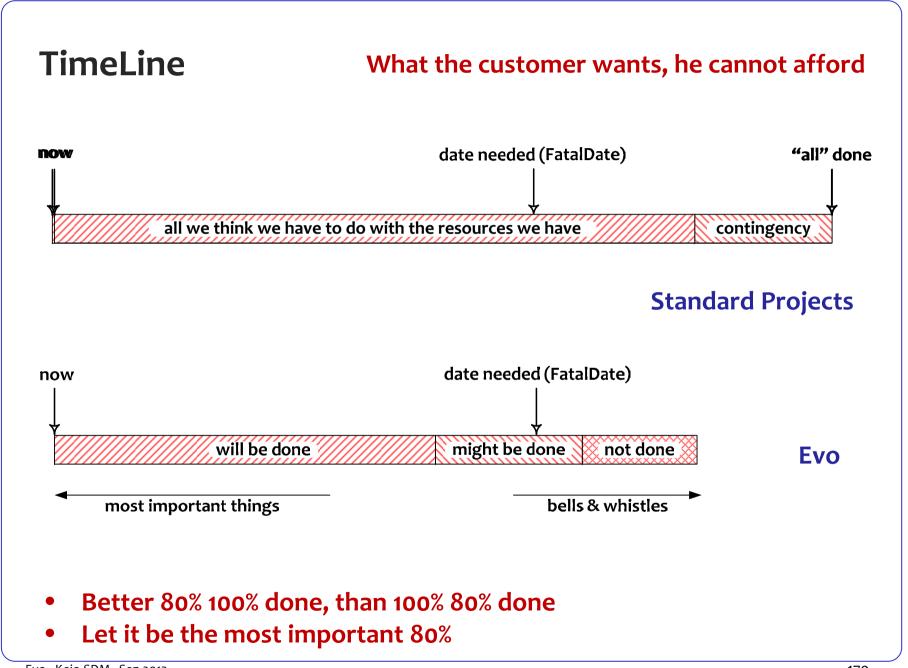
## • How do we make sure the whole project is done on time ?

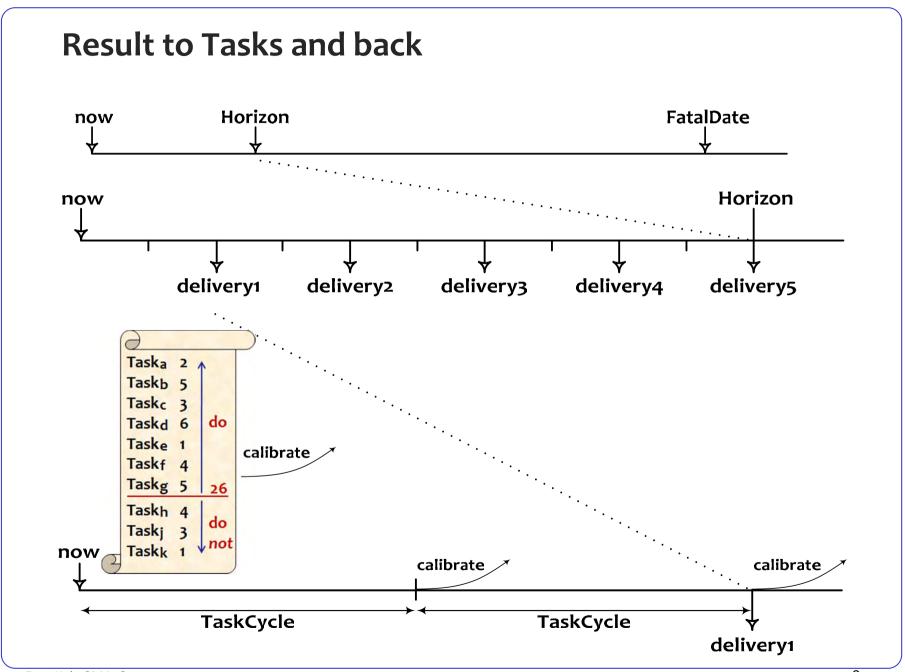


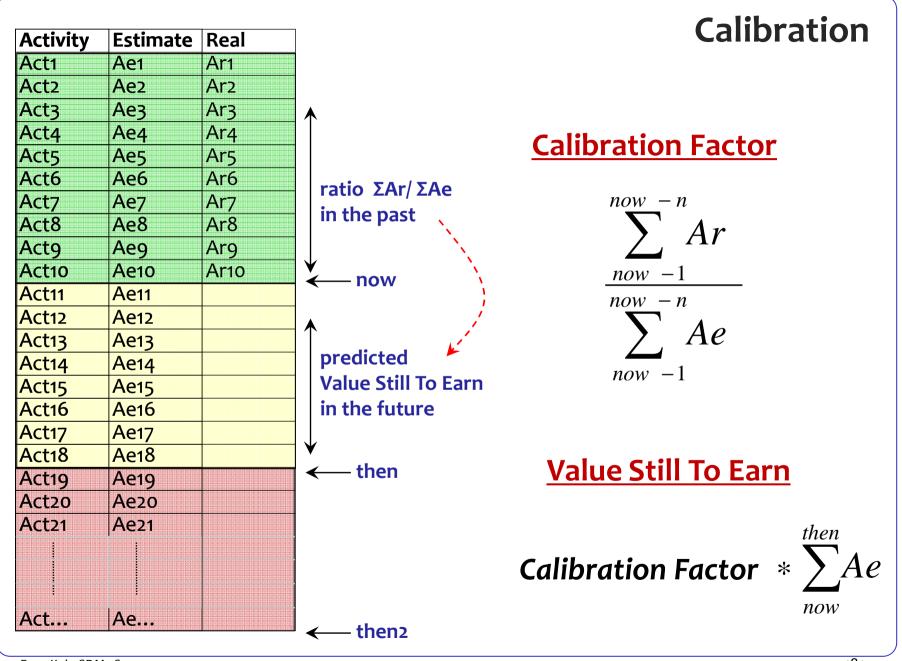
# TimeLine

How to make sure we get the right results at the right time





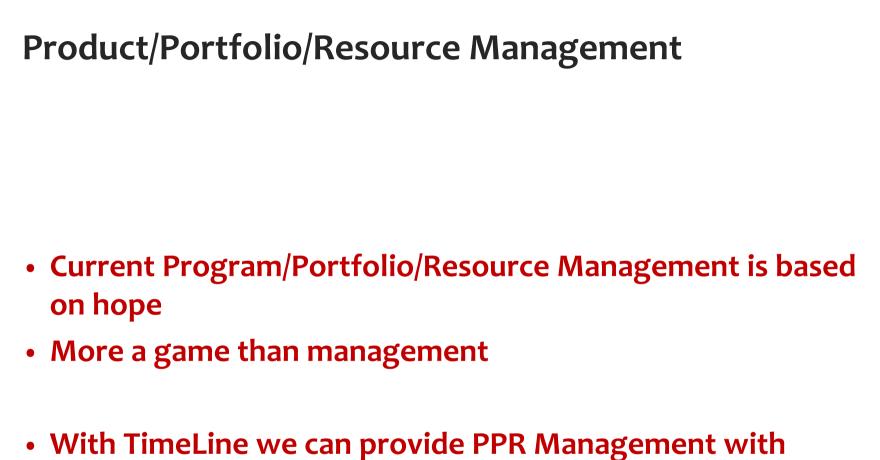




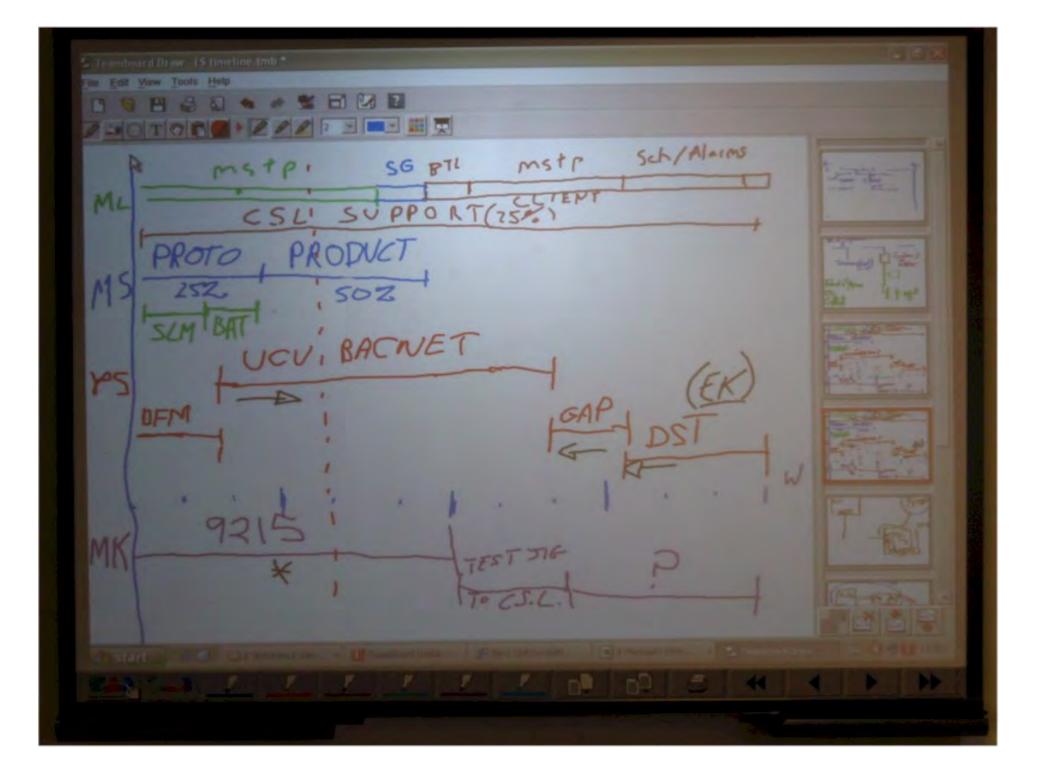
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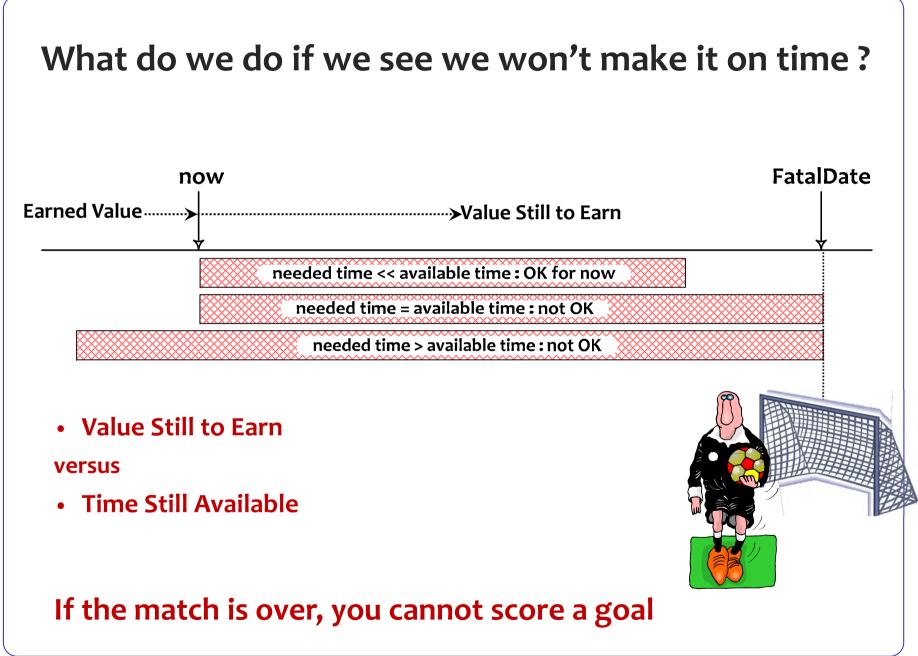
#### Predicting what will be done when

Line	Activity	Estim	Spent	Still to	Ratio	Calibr	Calibr	Date
				spend	real/es	factor	still to	done
1	Activity 1	2	2	0	1.0			
2	Activity 2	5	5	1	1.2	1.0	1	30 Mar 2009
3	Activity 3	1	3	0	3.0			
4	Activity 4	2	3	2	2.5	1.0	2	1 Apr 2009
5	Activity 5	5	4	1	1.0	1.0	1	2 Apr 2009
6	Activity 6	3				1.4	4.2	9 Apr 2009
7	Activity 7	1				1.4	1.4	10 Apr 2009
8	Activity 8	3				1.4	4.2	16 Apr 2009
$\downarrow$	$\downarrow$							
16	Activity 16	4				1.4	5.6	2 Jun 2009
17	Activity 17	5				1.4	7.0	11 Jun 2009
18	Activity 18	7				1.4	9.8	25 Jun 2009



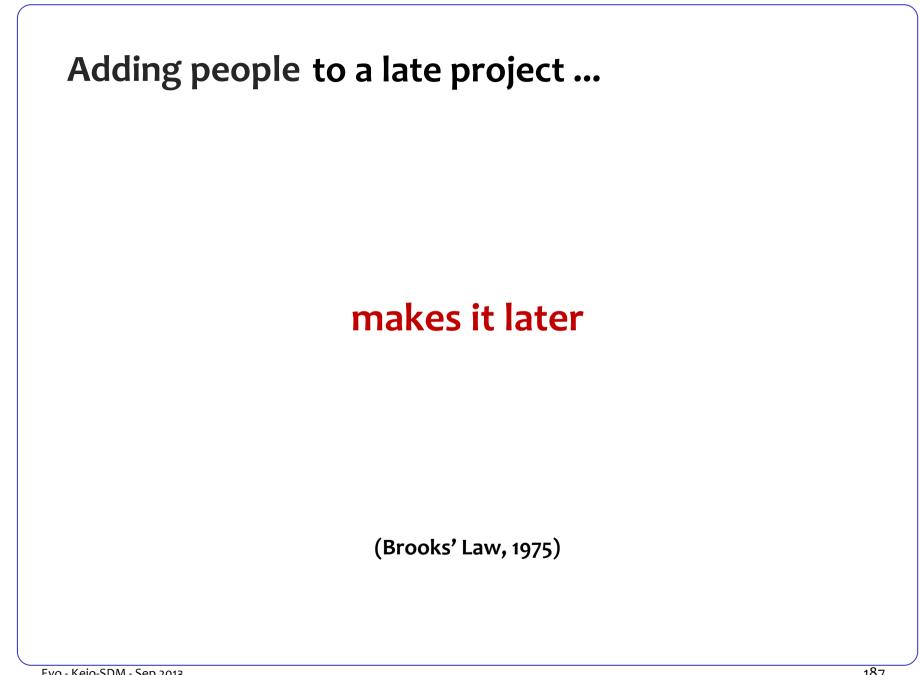
- sufficiently reliable data
- To start managing

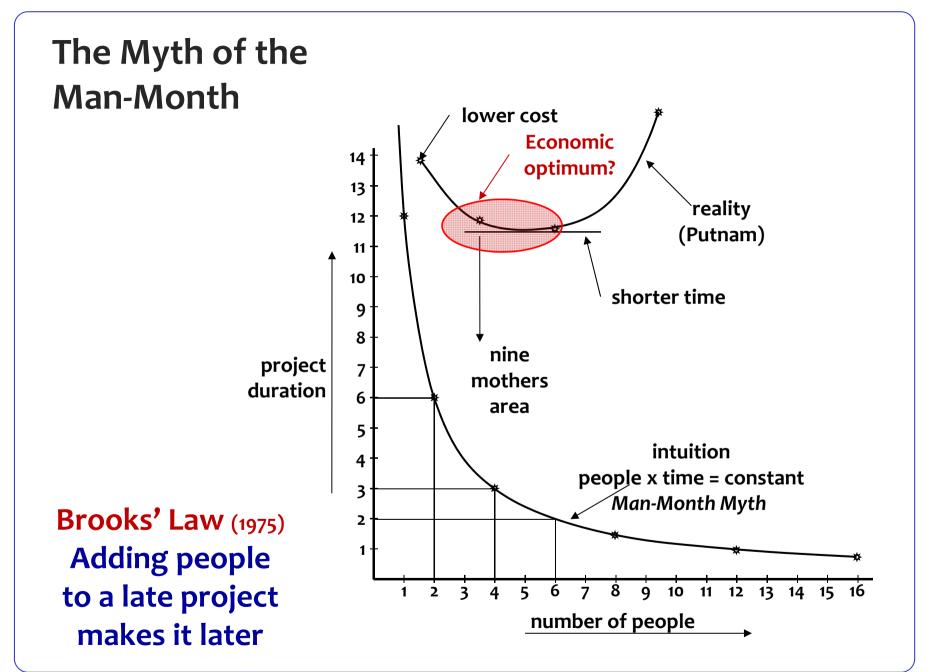






- Hoping for the best (fatalistic)
- Going for it (macho)
- Working Overtime (fooling ourselves)
- Moving the deadline
  - Parkinson's Law
    - Work expands to fill the time for its completion
  - Student Syndrome
    - Starting as late as possible,
      - only when the pressure of the FatalDate is really felt







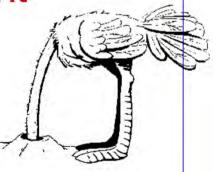
Continuous elimination of waste

We don't have enough time, but we can save time without negatively affecting the Result !

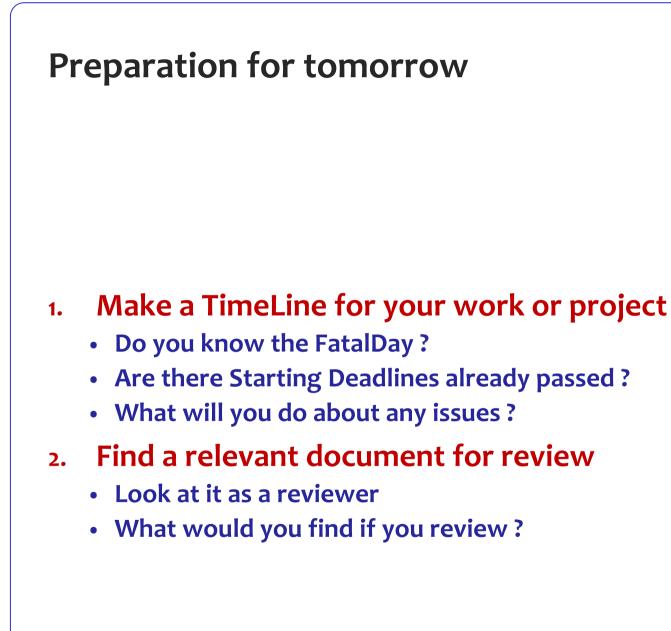
- Efficiency in what (why, for whom) we do doing the right things
  - Not doing what later proves to be superfluous
- Efficiency in how we do it doing things differently
  - The product
    - Using proper and most efficient solution, instead of the solution we always used
  - The project
    - Doing the same in less time, instead of immediately doing it the way we always did
  - Continuous improvement and prevention processes
    - Constantly learning doing things better and overcoming bad tendencies
- Efficiency in when we do it right time, in the right order
- TimeBoxing much more efficient than FeatureBoxing

#### TimeLine

- The TimeLine technique doesn't solve our problems
- It helps to expose the real status early and continuously
- Instead of accepting the undesired outcome, we do something about it
- The earlier we know, the more we can do about it
- We start saving time from the very beginning
- We can save a lot of time in any project, while producing a better outcome



If, and only if, we are serious about time !







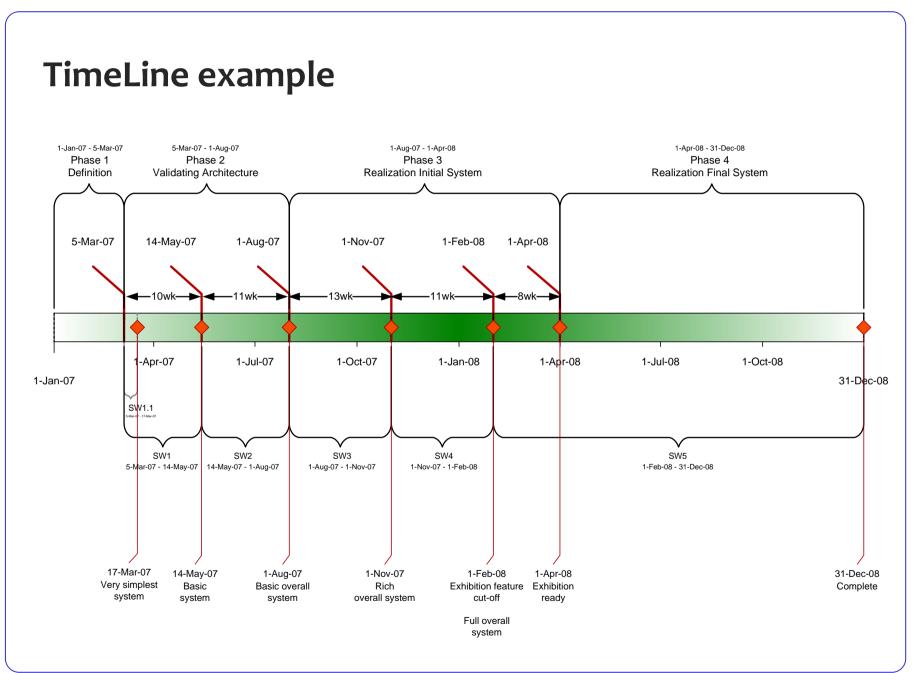
#### 1. Make a TimeLine for your work or project

- Do you know the FatalDay ?
- Are there Starting Deadlines already passed ?
- What will you do about any issues ?

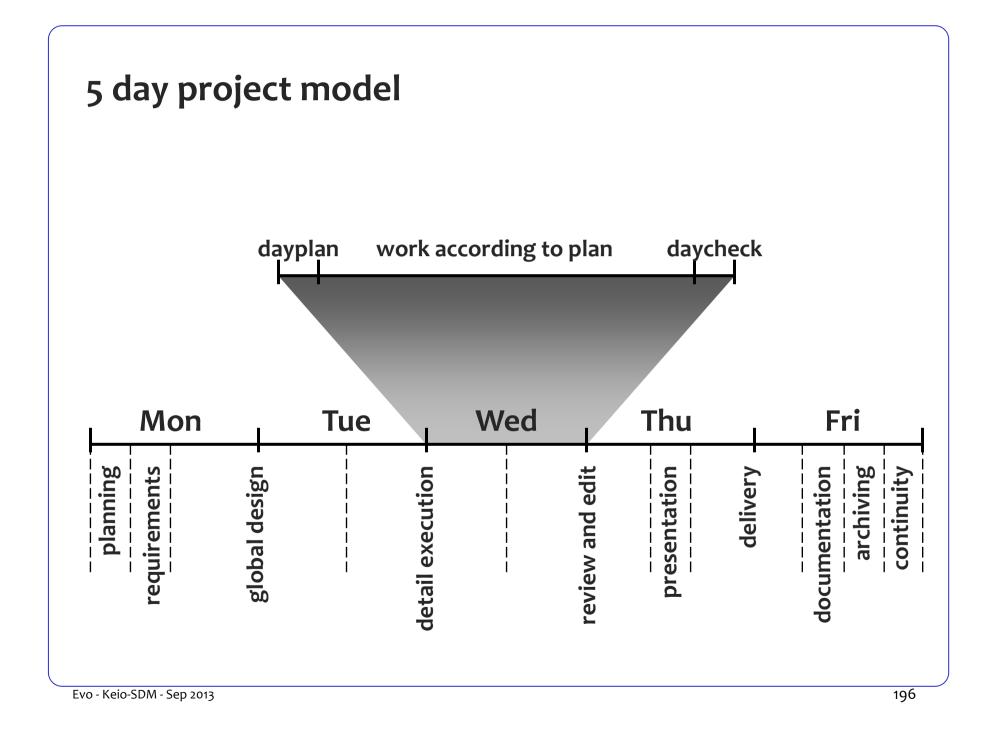
#### 2. Find a relevant document for review

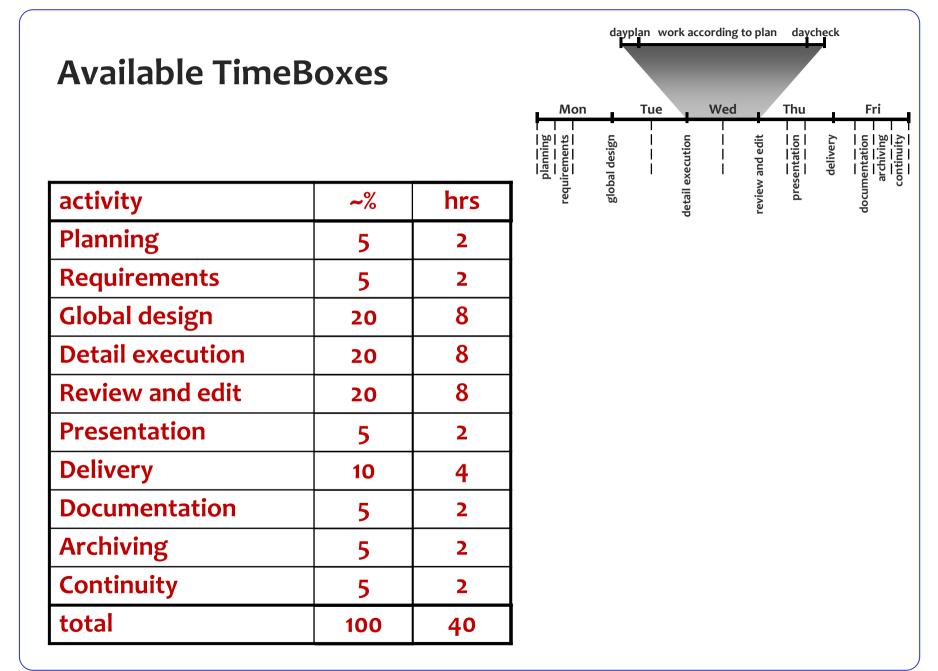
- Look at it as a reviewer
- What would you find if you review ?

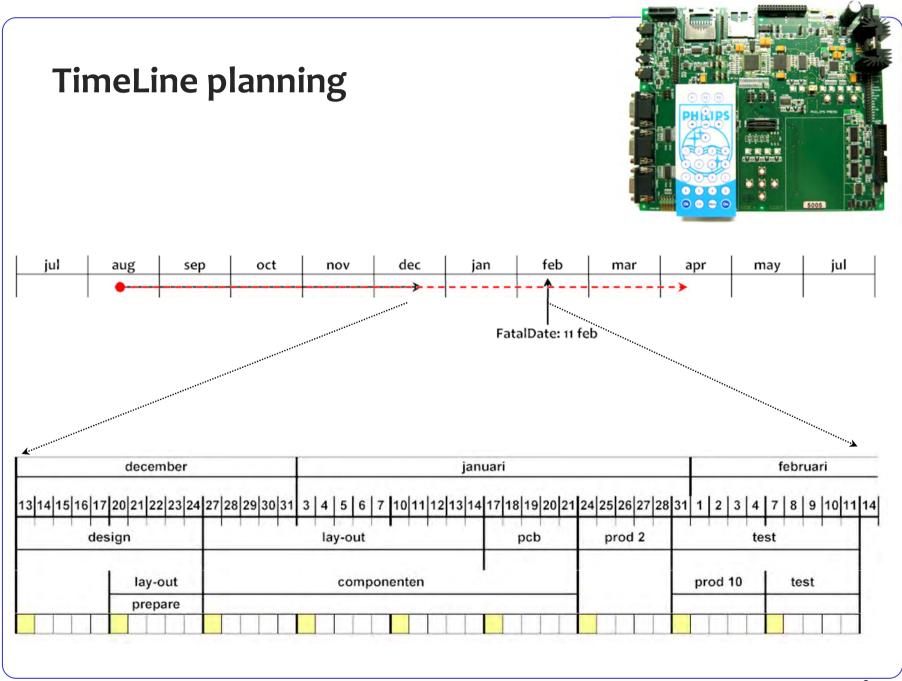
# **TimeLine examples**



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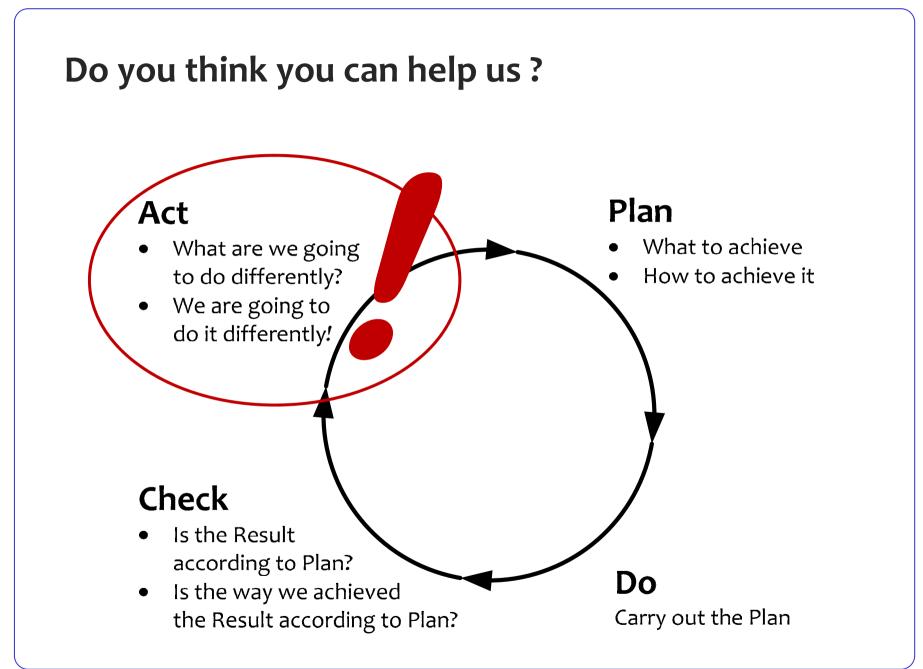


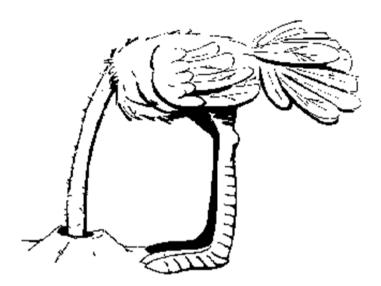
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### Help ! We have a QA problem !

- Large stockpile of modules to test (hardware, firmware, software)
- You shall do Full Regression Tests
- Full Regression Tests take about 15 days each
- Too few testers ("Should we hire more testers ?")
- Senior Tester paralyzed
- Can we do something about this?







### In stead of complaining about a problem ...

(Stuck in the Check-phase)

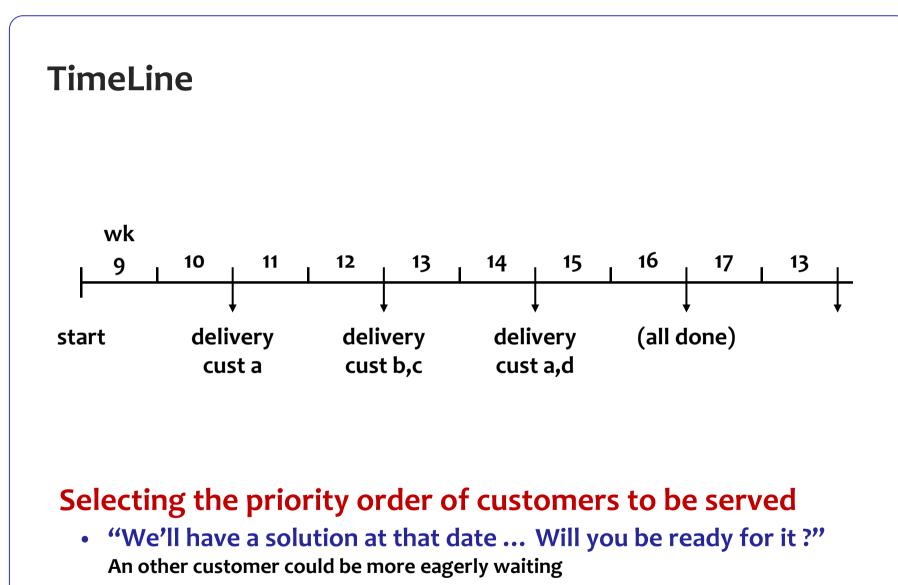
### Let's do something about it !

(Moving to the Act-phase)

## Objectifying and quantifying the problem is a first step to the solution



Line	Activity	Estim	Alter	Junior	Devel	Customer	Will be done
			native	tester	opers		(now=22Feb)
1	Package 1	17	2	17	4	HT	
2	Package 2	8	5		10	Chrt	
3	Package 3	14	7	5	4	BMC	
4	Package 4 (wait for feedback)	11				McC?	
5	Package 5	9	3		5	Ast	
6	Package 6	17	3	10	10	?	
7	Package 7	4	1		3	Cli	
8	Package 8.1	1	1			Sev	
9	Package 8.2	1	1			?	
10	Package 8.3	1	1			Chrt	24 Feb
11	Package 8.4	1	1			Chrt	
12	Package 8.5	1.1	1.1			Yet	28 Feb
13	Package 8.6	3	3			Yet	24 Mar
14	Package 8.7	0.1	0.1			Cli	After 8.5 OK
15	Package 8.8	18	18			Ast	
	totals	106	47	32	36		



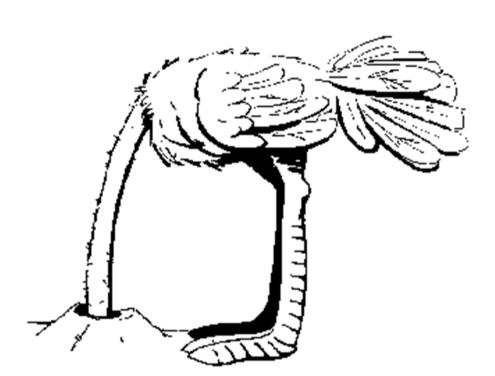
Most promising customers

#### Result

- Tester empowered
- Done in 9 weeks
- So called "Full Regression Testing" was redesigned
- Customers systematically happy and amazed
- Kept up with development ever since
- Increased revenue

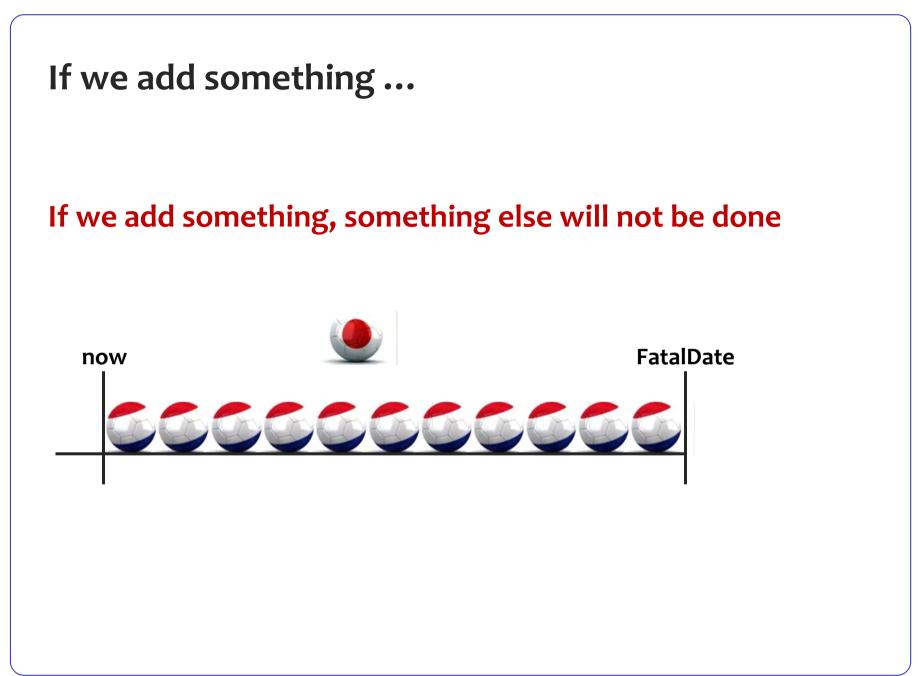
Recently:

- Tester promoted to product manager
- Still coaching successors how to plan



#### The problems in projects are not the real problem, the real problem is that we don't do something about it

# Some details



#### Making best use of limited available time

- If the work is done, the time is already spent
- If we still have to do the work, we can decide
  - What is really important
  - What is less important
  - What we must do
  - What we can do
  - What we are going to do
  - What we are not going to do
- Therefore we plan first, in stead of finding out later
- We cannot work in history

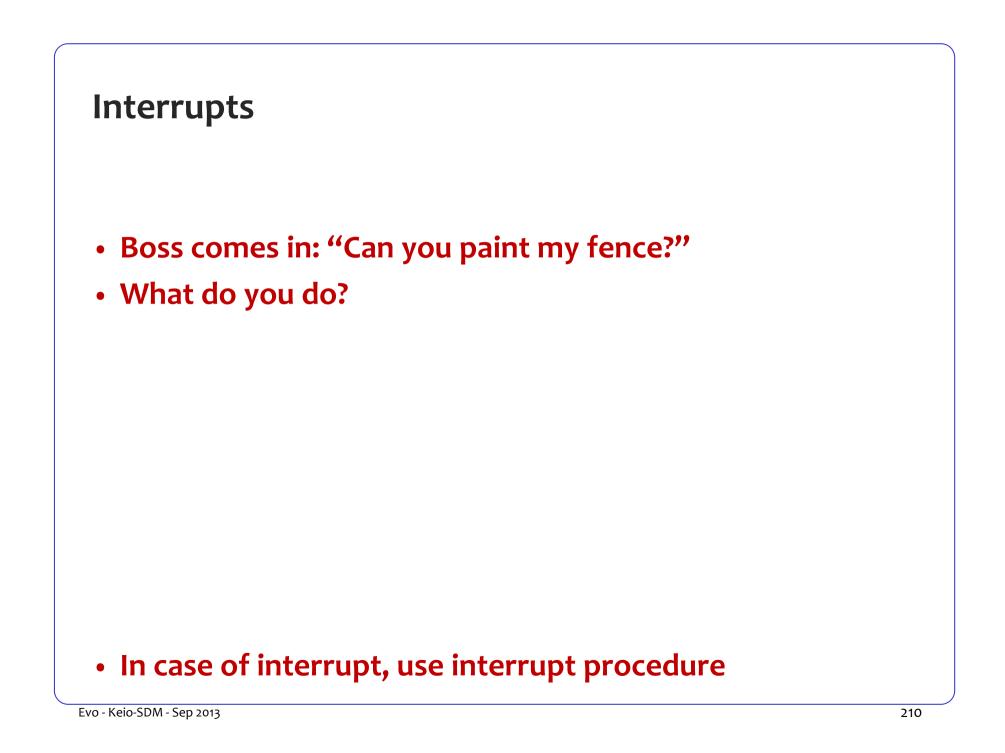
#### **Active Synchronization**

Somewhere around you, there is the bad world. If you are waiting for a result outside your control, there are three possible cases:

- 1. You are sure they'll deliver Quality On Time
- 2. You are not sure
- 3. You are sure they'll not deliver Quality On Time
- If you are not sure (case 2), better assume case 3
- From other Evo projects you should expect case 1
- Evo suppliers behave like case 1

#### In cases 2 and 3: Actively Synchronize: Go there !

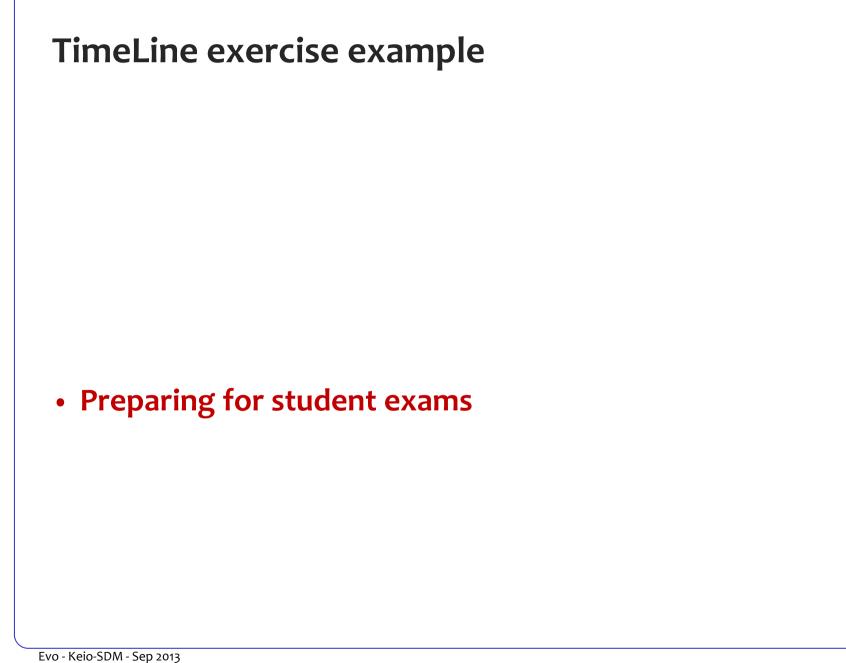
- 1. Showing up increases your priority
- 2. You can resolve issues which otherwise would delay delivery
- 3. If they are really late, you'll know much earlier



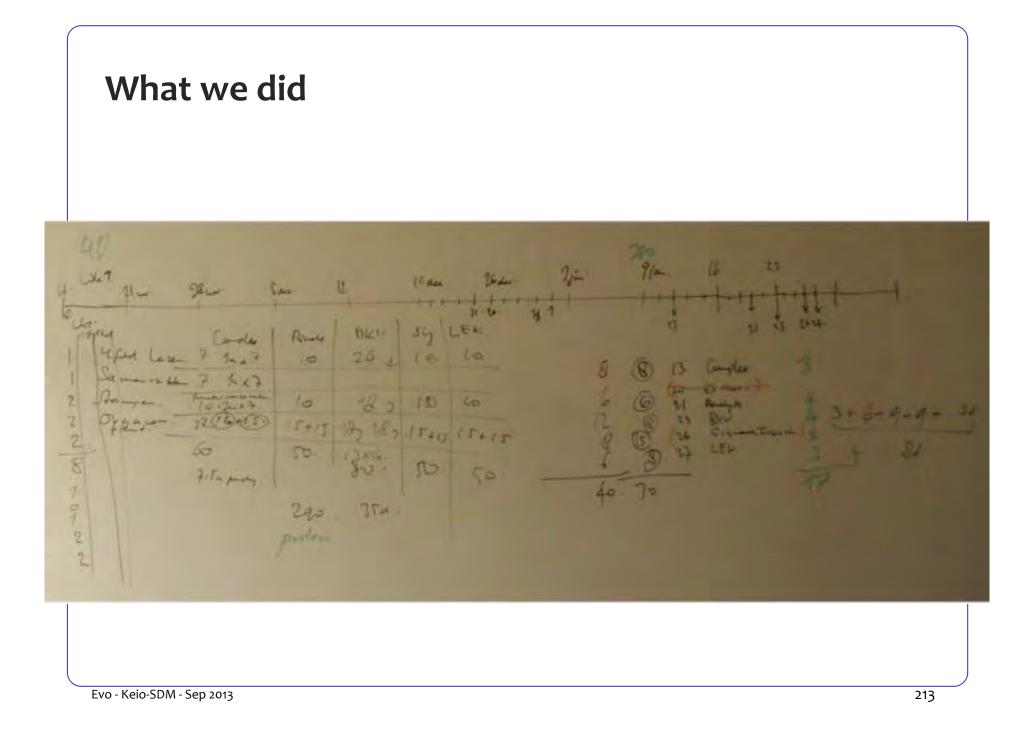
#### Interrupt Procedure "We shall work only on planned Tasks"

In case a new task suddenly appears in the middle of a Task Cycle (we call this an Interrupt) we follow this procedure:

- 1. Define the expected Results of the new Task properly
- 2. Estimate the time needed to perform the new Task, to the level of detail really needed
- 3. Go to your task planning tool (many projects use the ETA tool)
- 4. Decide which of the planned Tasks is/are going to be sacrificed (up to the number of hours needed for the new Task)
- Weigh the priorities of the new Task against the Task(s) to be sacrificed
- 6. Decide which is more important
- 7. If the new Task is more important: replan accordingly
- 8. I the new Task is not more important, then do not replan and do not work on the new Task. Of course the new Task may be added to the Candidate Task List
- 9. Now we are still working on planned Tasks.



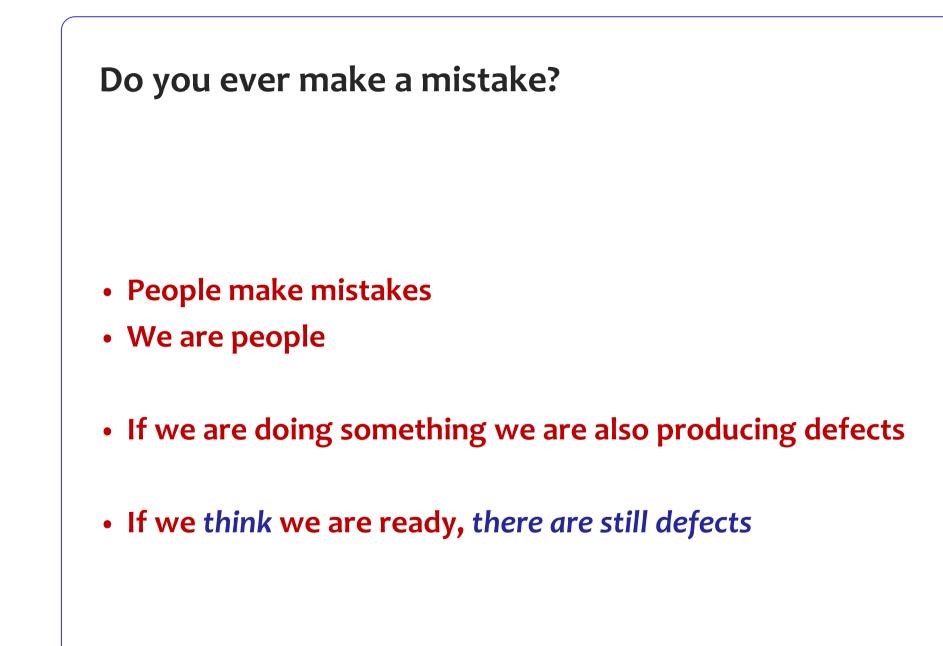
\*



#### **TimeLine exercise for your Project**

- What is the FatalDate, how many weeks left
- What is the expected result (←Business Case / Reqs)
- What do you have to do to achieve that result
- Cut this into chunks and make a list of chunks of activities
- Estimate the chunks (in weeks or days)
- Calculate number of weeks
- Compensate for estimated incompleteness of the list
- How many people are available for the work
  - 1. More time needed than available
  - 2. Exactly fit
  - 3. Easily fit
- Case 1 and 2: work out the consequence at this level
- Case 3: go ahead (but don't waste time!)

# How to check we wrote the right things

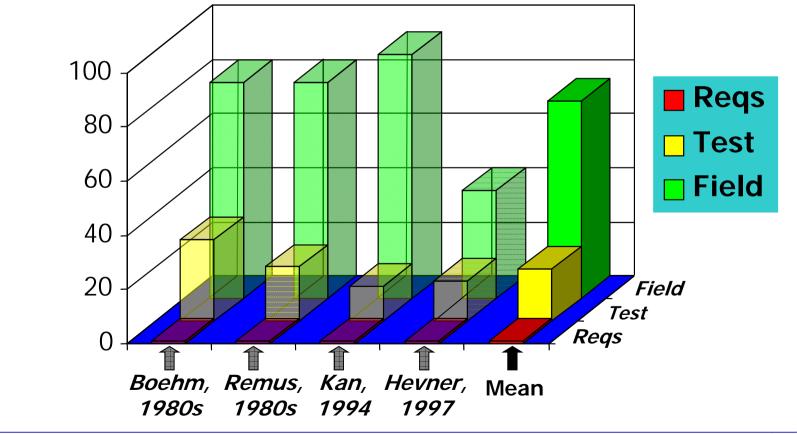


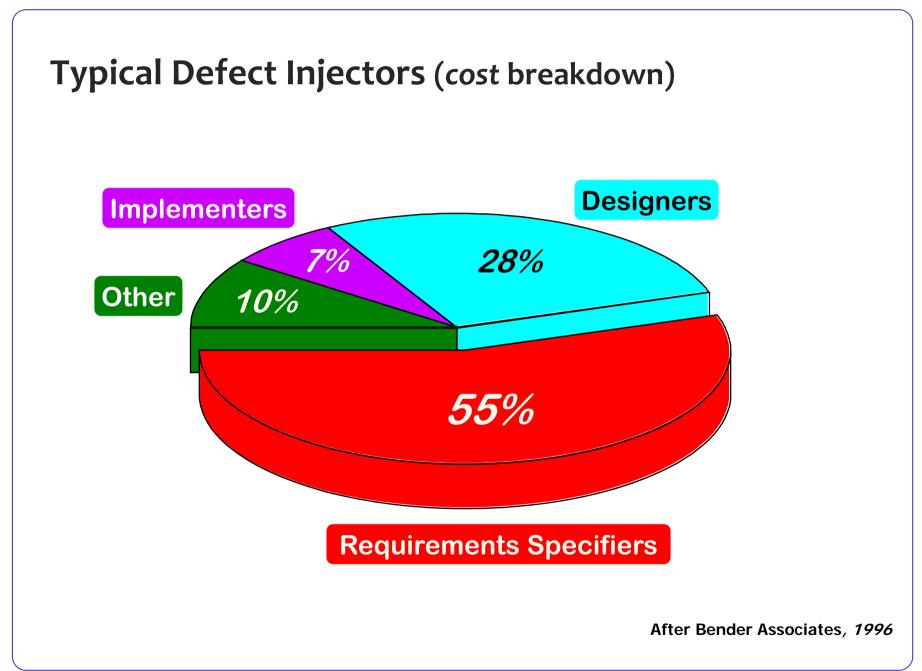


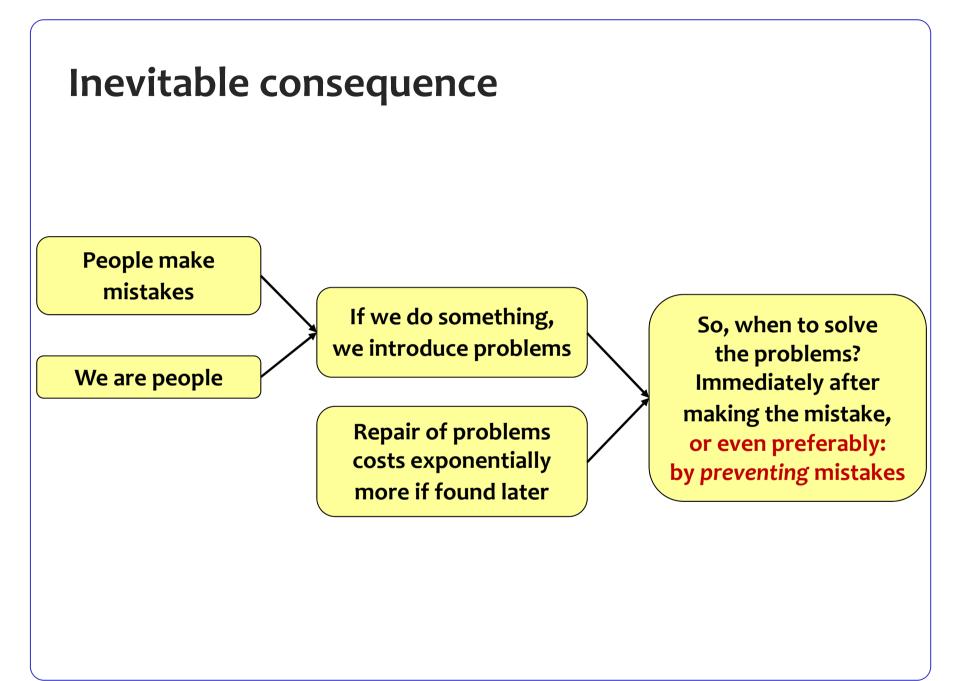
**Costs of defects** 



The longer a defect stays in the system, the more it costs to repair









- The system should be extremely user-friendly
- The system must work exactly as the predecessor
- The system must be better than before
- It shall be possible to easily extend the system's functionality on a modular basis, to implement specific (e.g. local) functionality
- It shall be reasonably easy to recover the system from failures, e.g. without taking down the power

#### Where do we make mistakes ?

- Wish specification Thank you, nice input
- Business Case Why are we doing it
- Requirements
- DesignLog

- Selecting the 'optimum' compromise and how we arrived at this decision
- **Specification** This is how
- Implementation
- Process Log

This is how we are going to implement it

What the project agrees to satisfy

- Code, schematics, plans, procedures, hardware, documentation, training
- Describing how and why we arrived at which current practices

Are you reviewing?

\*

#### Many types of Review to choose from

- Informal Review
- Pair Programming
- Technical Review
- Walkthrough
- Formal Inspection (Fagan type)
- Cleanroom Inspection
- Formal Inspection (Gilb/Graham type)
- Agile/Extreme/Lean/Early Inspection
- Gate Review
- Unit Test
- Debugging
- Test

### Techniques

- Can you look at this ?
- Over the shoulder
- Pair Programming
- E-mail
- Tool
- On Screen
- Projector
- On Paper
- Formal process

#### Inspection

- Most rigorous form of review
- Pioneered by Fagan (IBM) (paper 1976)
  - Locating all the defects in a work product
- Inspection economics: Gilb/Graham (Software Inspection, 1993)
  - Quantifying the defect density of a work product and preventing poor quality work from moving downstream
- Is not the same as review
- Use:
  - Walkthroughs for training
  - Technical Reviews for consensus
  - Inspections to improve the quality of the document and its process
  - Gate Reviews to decide what to do with it

#### Would you like to base further work or decisions on a document of unknown quality?

#### A typical Review ...

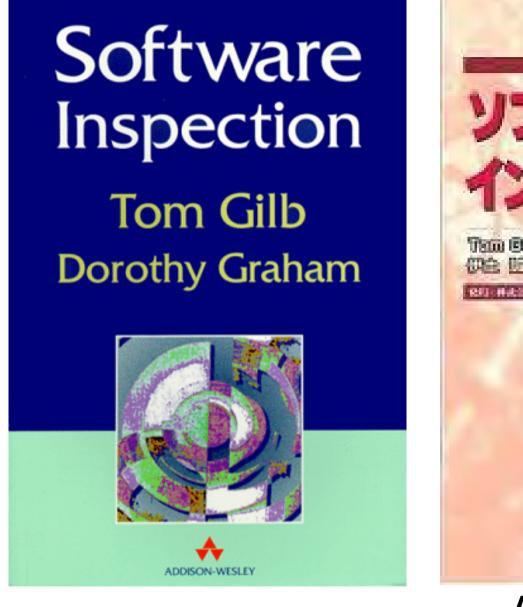
- The document to be reviewed is given out in advance
- Typically dozens of pages to review
- Instructions are "please review this"
- Some people have time to look through it
- Review meeting often lasts for hours
- Typical comment: "I don't like this"
- Much discussion, some about technical approaches, some about trivia
- Don't really know if it was worthwhile, but we keep doing it
- Next document reviewed will be no better

#### **Inspection is different**

- The document to be reviewed is given out in advance
  - not just product rules to define defects, other docs to check against
- Typically dozens of pages to review
   chunk or sample
- Instructions are "please review this"
   training, roles
- Some people have time to look through it entry criteria to meeting, may be not worth holding
- Review meeting often lasts for hours
   <u>2 hr max</u>
- Typical comment: "I don't like this"

Best Practice rules - Rules are objective, not subjective

- Much discussion, some about technical approaches, some about trivia
   no discussion, highly focused, anti-trivia
- Don't really know if it was worthwhile, but we keep doing it exit criteria continually measure costs and benefits
- Next document reviewed will be no better
   most important focus is improvement in processes and skills





A ready to use recipe ...

Evo - Keio-SDM - Sep 2013

#### 16 page Inspection Manual

#### www.malotaux.nl/doc.php?id=61

#### Inspection Manual

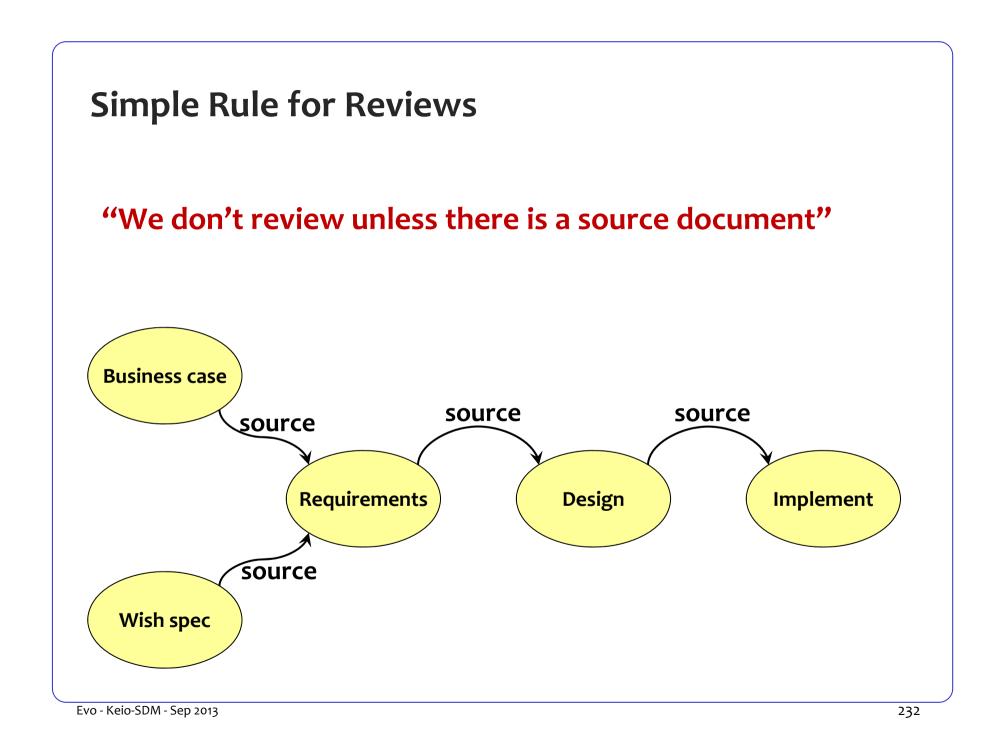
Procedures, rules, checklists and other texts for use in Inspections

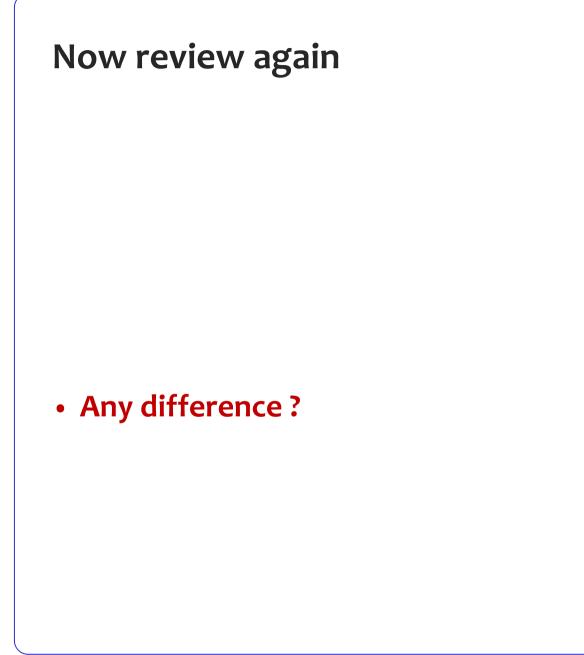
Version: 0.43 (Changed *Plan* into *Goal*) Date: Oct 13, 2007 Owner: Niels Malotaux Status: not inspected Intended readership: anybody interested in or busy with inspections

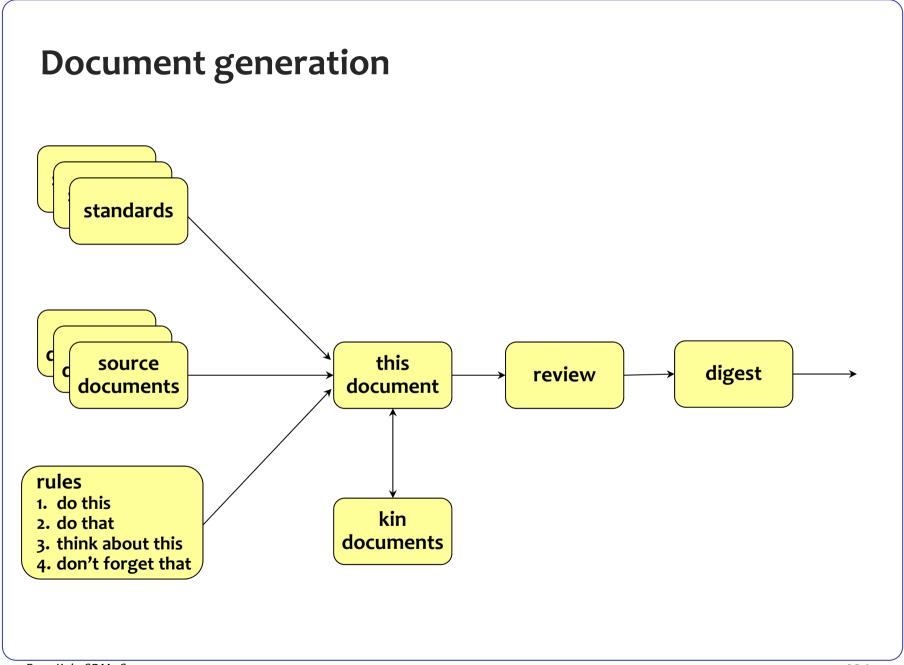
Note: Most of these texts are originally taken from the book: "Software Inspection" by Tom Gilb and Dorothy Graham Addison Wesley, 1993, ISBN 0-201-63181-4, and from web-sites, such as www.result-planning.com (Tom Gilbs web-site) This is a starting point from which the procedures, rules, etc. may be adapted to the local culture.

#### Let's review

- Do we have a document ?
- Select one representative page
- Make some copies
- Review
- Then we'll discuss the result of the review







### **Basic Simple Requirements Inspection**

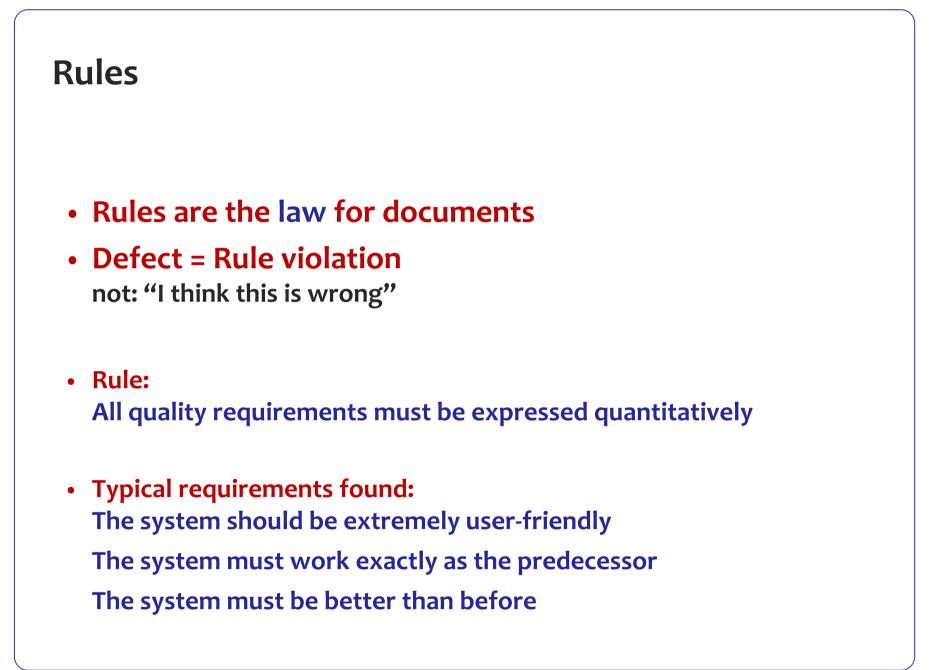
#### • Use these Rules:

- 1. Unambiguous to the intended readership
- 2. Clear to test
- 3. No Design
- A Defect is a violation of a Rule
- Check for Major Defects
  - Major means > 10 hours cost to find and repair if found later
- Take one page
- How many Majors did you find on this page?

#### **Defect classes**

#### Major defect

- Defect probably has significantly increased costs to find and fix later (test, field)
  - 10 engineering hours lost extra
  - Average time in work-hours to find, log and fix a major defect by Inspection is 1 hour (observed by many sources)
- Minor defect
  - Not major (no significant impact on result)
- Super-major/critical
  - Order of magnitude more costly than major
  - Project threat



#### **Generic Specification Rules**

(see Inspection Manual)

GEo	(def)	Generic engineering specification rules apply to all engineering documents as required best practices
GE1	(relevant)	All statements should be relevant to the subject
GE2	(complete)	There should not be any significant omissions
GE3	(consistent)	Statements should be consistent with other statements in the same or related documents
GE4	(unambiguous)	All specifications should be unambiguous to the intended readership
GE5	(note)	Comments, notes, suggestions, not official part of document shall be clearly marked ("", ital, /**/)
GE6	(brief)	All specifications shall be as brief as possible, to support their purpose, for the intended readership
GE7	(clarity)	All specifications shall result in clarity to the intended readership regarding it's purpose or intent (the burden is on author, not the reader)
		Note: It is not enough that statements are unambiguous. They must contain clarity of purpose: why is it there?
GE8	(elementary)	Statements shall be broken into their most elementary form
		Note: This is so that they each can be cross-referenced externally (Traceability)
GE9	(unique)	Specifications shall have a single instance in the entire project documentation
GE10	(source)	Statements shall have source info (spec $\leftarrow$ source)
GE11	(risk)	The author should clearly indicate any information which is uncertain or poses any risk to the project, using indications like: { <vaguely defined="">, ?, ??, 70% <math>\pm</math>20, suitable comments or notes}</vaguely>
GE12	(verifiable)	All statements should be verifiable
GE13	(true)	The statement is simply not true

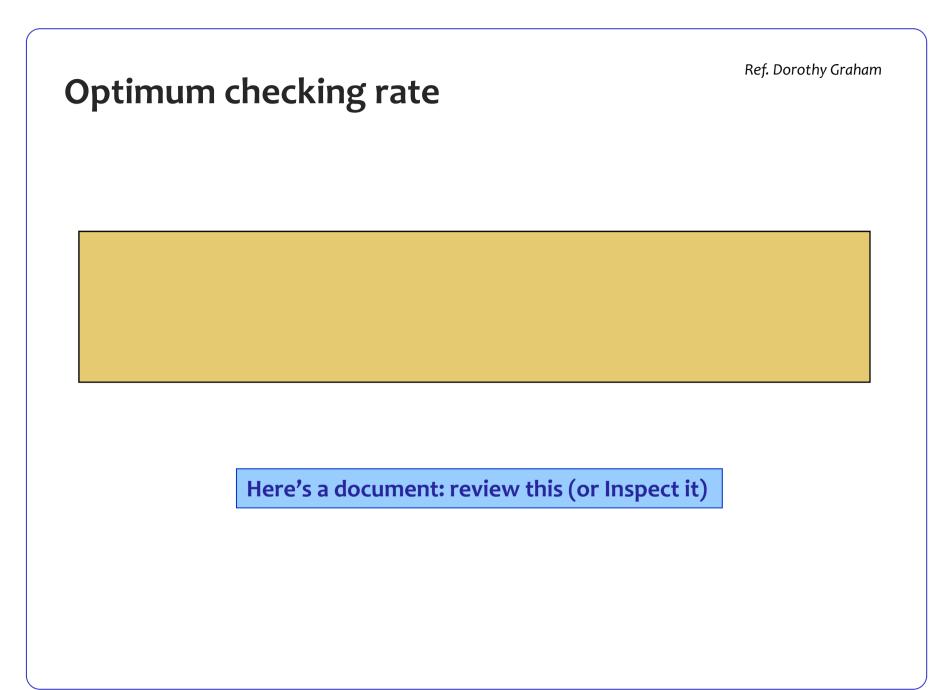


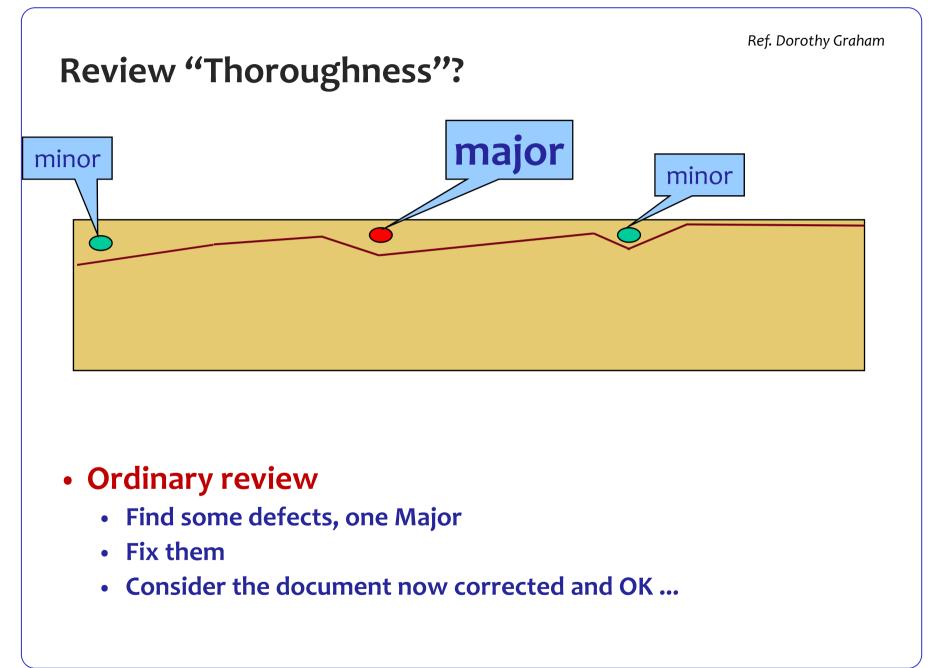
- Identify and correct major defects
- Most important: Identify and remove the source of defects
- Consequence: Education and interaction: How should we generate documents in the first place?

# Interesting side-effect: People get to know each others documents efficiently

## **Optimum Checking Rate**

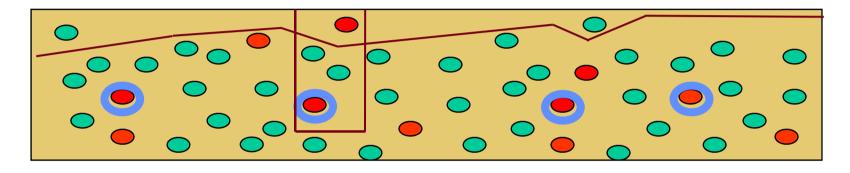
- The most effective individual speed for 'checking a document against all related documents' in page/hr
- Not 'reading' speed, but rather correlation speed
- Failure to use it, gives 'bad estimate' for 'Remaining defects'
- 100~250 SLoC per hour
- 1 page of 300 words per hour ("logical page")





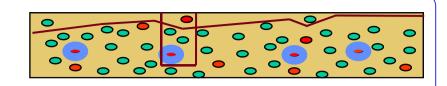
## Inspection Thoroughness

Ref. Dorothy Graham



- Inspection can find deep-seated defects
- <u>All of that type</u> can be corrected
- Needs optimum checking rate
- In the above case we are clearly taking a sample
- In the "shallow" case we we're also taking a sample, however, we didn't realize it !

## **Gilb/Graham Inspection**



Gilb/Graham inspection differs from other types of inspection in some or all of these ways:

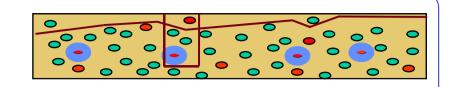
- Purpose:
   Outputifying quality and
  - Quantifying quality, not searching for all defects
- Controlled reading rate: The material being inspected is read very slowly in order to identify as many defects as possible (deep vs shallow sample)
- Sampling:

Only samples are inspected to optimize time and effort investment while maintaining the reading rate

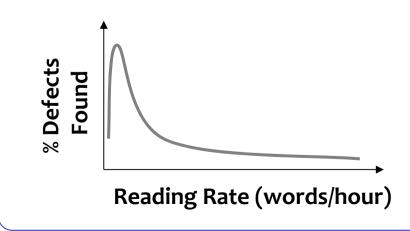
- Entry/Exit Criteria: Quantified entry and exit criteria used to guide the inspection effort
- Rules:

Written rule sets used to locate and classify defects

## Gilb/Graham Concepts Reading Rate

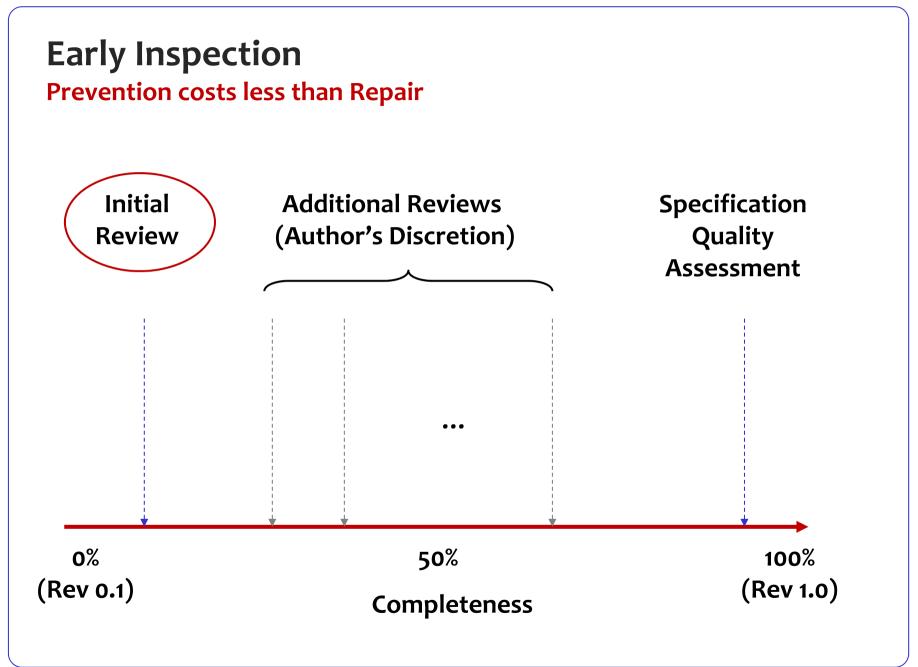


- Default recommended reading rate is one logical page per hour, lower than in many other inspection methods
- This ensures adequate time to locate the vast majority of latent defects in the specification
- Supporting documents, rules, etc. can be read at any speed



Read too fast and you will miss most of the defects!

ES



#### **Initial Review**

- **Purpose:** Locating mistakes and tendencies that could lead to injecting major defects if not corrected
- When: As soon as the author has completed a small representative portion of the specification, typically a few pages or 600-1200 words (e.g. few requirements)
- Who: Individual or small team (1 or 2)
  - Expertise in the subject matter
  - Expertise in generic principles (such as requirements engineering, design, specific language)
- What:Detailed review of the specification against rules and<br/>checklists for known error conditions and dangerous<br/>tendencies; formal inspection may be used

**Duration:** Because the sample is small, the initial review takes only 1-2 hr

The earlier it's reviewed, the more defects we can prevent



- ✓ Use a small team of experienced reviewers
- ✓ Schedule the review to minimize author waiting time
- ✓ Focus on issues that are or will cause major defects
- ✓ Focus on the work product, and never on the author
- Maintain confidentiality!
   The review is for the author's benefit

#### Reviewers: Your job is to make the author look like a hero

#### **Case Study 1 - Situation**

- Large e-business integrated application with 8 requirements authors, varying experience and skill
  - Each sent the first 8-10 requirements of estimated 100 requirements per author (table format, about 2 requirements per page including all data)
  - Initial reviews completed within a few hours of submission
  - Authors integrated the suggestions and corrections, then continued to work
  - Some authors chose additional reviews; others did not
  - Inspection performed on document to assess final quality level

#### Case Study 1 - Results

Average major defects per requirement in initial review	8
Average major defects per requirement in completed document	3

#### • Time investment: 26 hr

- 12 hours in initial review (1.5 hrs per author)
- About 8 hours in additional reviews
- 6 hours in final inspection (2 hrs, 2 checkers, plus prep and debrief)
- Major defects prevented: 5 per requirement in ~750 total
- Saved 5 x 750 x 10 hr = 37500 hr / 3 = 12500 x \$50 = \$625000

### Why Early Inspection Works

#### Many defects are repetitive and can be prevented

- Early review allows an author to get independent feedback on individual tendencies and errors
- By applying early learning to the rest (~90%) of the writing process, many defects are prevented before they occur
- Reducing rework in both the document under review and all downstream derivative work products

#### **Case Study 2 - Situation**

- A tester's improvement writing successive test plans:
  - Early Inspection used on an existing project to improve test plan quality
  - Test plan nearly "complete", so simulated Early Inspection
  - First round, inspected 6 randomly-selected test cases
  - Author notes systematic defects in the results, reworks the document accordingly (~32 hrs.)
  - Second round, inspected 6 more test cases; quality vastly improved
  - Test plan exits the process and goes into production
  - The author goes on to write another test plan on the next project...

### Case Study 2 - Results

First round inspection	6 major defects per test case
Second round	0.5 major defects per test case

- Time investment: 2 hours in initial review, 36 hours total in inspection, excluding rework (2 inspections, 4 hrs each, 4 checkers, plus preparation and debrief)
- Historically about 25% of all defects found by testing, were closed as "functions as designed", still 2-4 hrs spent on each
- This test plan yielded over 1100 software defects with only 1 defect (0.1 %) closed as "functions as designed"
- Time saved on the project: 500 1000 hrs (25% x 1100 x 2-4 hrs )

Defect Prevention in action: First inspection of this tester's next test plan: 0.2 major defects per test case

#### **Early Detection vs. Prevention**

Denise Leigh (Sema group, UK), British Computer Society address, 1992:

An eight-work-year development, delivered in five increments over nine months for Sema Group (UK), found:

- 3512 defects through inspection
- 90 through testing
- and 35 (including enhancement requests) through product field use

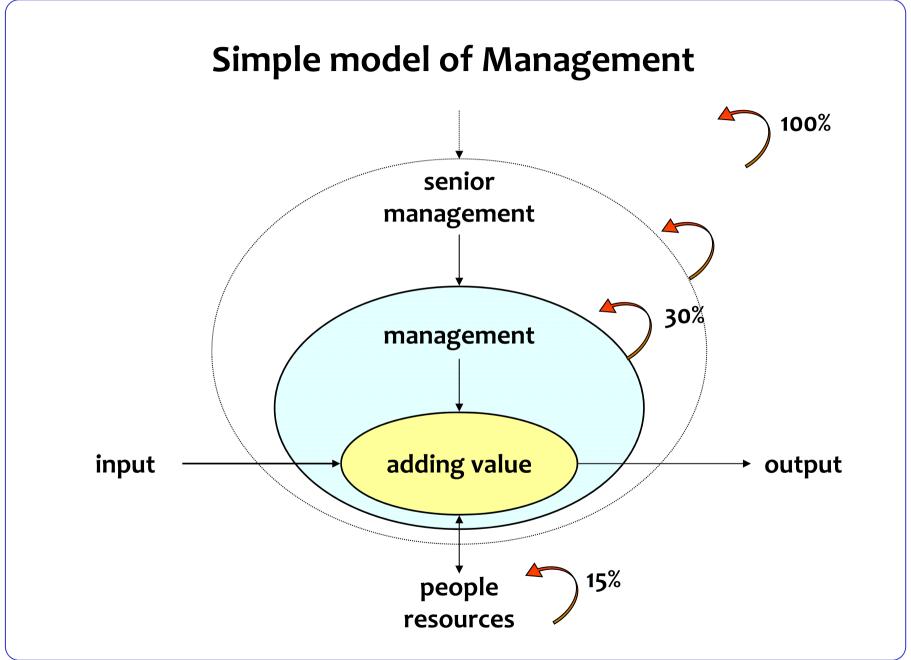
**After two evolutionary deliveries,** unit testing of programs was discontinued because it was no longer cost-effective

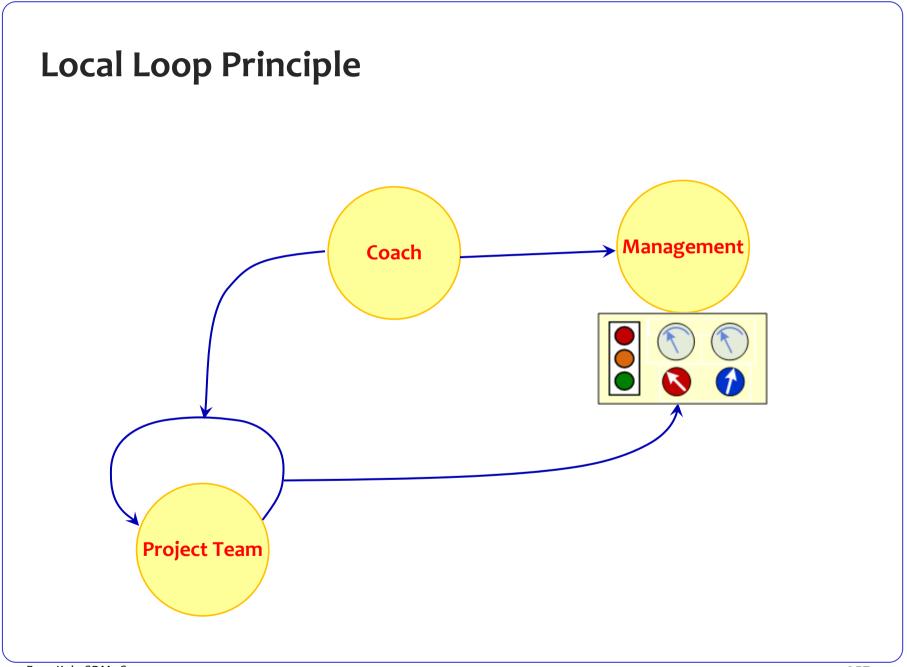
Nice job! Early detection has big benefits - BUT...

How many of the 3512 defects found in end-of-line inspections could have been completely prevented by Early Inspection?

**Cost-effective defect prevention is the bottom line** 

## Management Issues





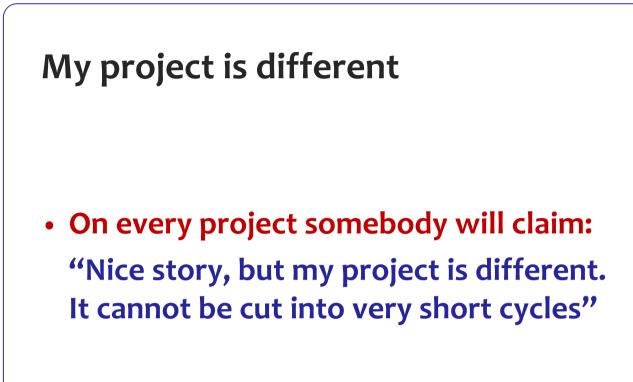
## Finally

## Magic words

- Focus
- Priority
- Synchronize
- Why
- Dates are sacred
- Done
- Bug, debug
- Discipline

### **Magic Sentences**

- Customer may never find out about our problems
- Evo metric: Size of the smile of the customer
- Delivery Commitments are always met
- People tend to do more than necessary
- Can we do less, without doing too little
- What the customer wants, he cannot afford
- Who is waiting for that?
- See more at <a href="http://www.malotaux.nl/?id=mantras">http://www.malotaux.nl/?id=mantras</a>



- On every project, it takes less than an hour (usually less than 10 minutes) to define the first short deliveries
- This is one of the more difficult issues of Evo We must learn to turn a switch Coaching helps to turn the switch

#### www.malotaux.nl/?id=booklets

More

- 1 **Evolutionary Project Management Methods (2001)** Issues to solve, and first experience with the Evo Planning approach
- 2 How Quality is Assured by Evolutionary Methods (2004) After a lot more experience: rather mature Evo Planning process
- 3 **Optimizing the Contribution of Testing to Project Success (2005)** How Testing fits in
- **3a Optimizing Quality Assurance for Better Results (2005)** Same as Booklet 3, but for non-software projects
- 4 Controlling Project Risk by Design (2006) How the Evo approach solves Risk by Design (by process)
- 5 TimeLine: How to Get and Keep Control over Longer Periods of Time (2007) Replaced by Booklet 7, except for the step-by-step TimeLine procedure
- 6 Human Behavior in Projects (APCOSE 2008) Human Behavioral aspects of Projects
- 7 How to Achieve the Most Important Requirement (2008) Planning of longer periods of time, what to do if you don't have enough time
- 8 Help ! We have a QA Problem ! (2009) Use of TimeLine technique: How we solved a 6 month backlog in 9 weeks
- RS Measurable Value with Agile (Ryan Shriver 2009)

Use of Evo Requirements and Prioritizing principles

#### www.malotaux.nl/?id=inspections

**Inspection pages** 

## What now ?

## **Questions** ?

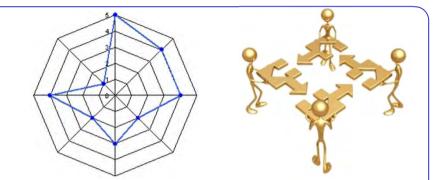
# Agile or agile ?



## What is Agile ?

• A philosophy (Agile Manifesto)





We are uncovering better ways of developing software by doing it and helping others do it

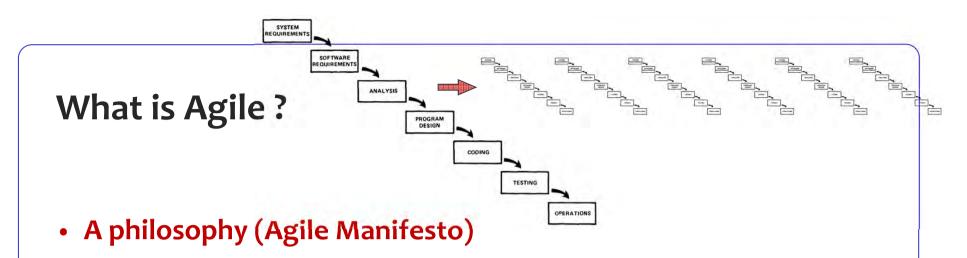
Through this work we have come to value:

- Individuals and interactions over processes and tools
- Working software over comprehensive documentation
- Customer collaboration over contract negotiation
- Responding to change over following a plan

That is, while there is *value in the items on the right*, we value the items on the left more

### From the Principles behind the Agile Manifesto

- Our highest priority is to satisfy the customer through early and continuous delivery of valuable software
   Software is always part of a system
- We welcome changing requirements, even late in development If requirements have to change, let's *provoke* requirements change as quickly as possible
- We deliver working software frequently; Working software is the primary measure of progress What we deliver simply works
- Business people and developers must work together daily Do they? Daily?
- Simplicity the art of maximizing the amount of work not done The art of not doing what is superfluous ! Why make it complex if we can keep it simple ?
- At regular intervals, the team reflects on how to become more effective, then tunes and adjusts its behaviour accordingly Not just retrospectives, but even more importantly: prespectives



- agile = ability to move quick, easy and adaptable
- Short iterations not one Waterfall
- **Delivering value** (do we measure progress towards real value ?)
- **Retrospectives** (retrospectives on retrospectives: did it really work ?)
- Not a standard: You can make of it whatever you want
- XP focus on software development techniques
- Scrum very basic short term organization of development
- Are you agile if you religiously focus on a 'method'?

## The past was already ahead

• Managing the development of large software systems - Winston Royce - 1970

SYSTEM

SOFTWARE

TOM

PRINCIPLES OF

MANAGEMENT

ANALYSIS

PROGRAM

TESTING

Zero-Defec

Programming

OPERATIONS

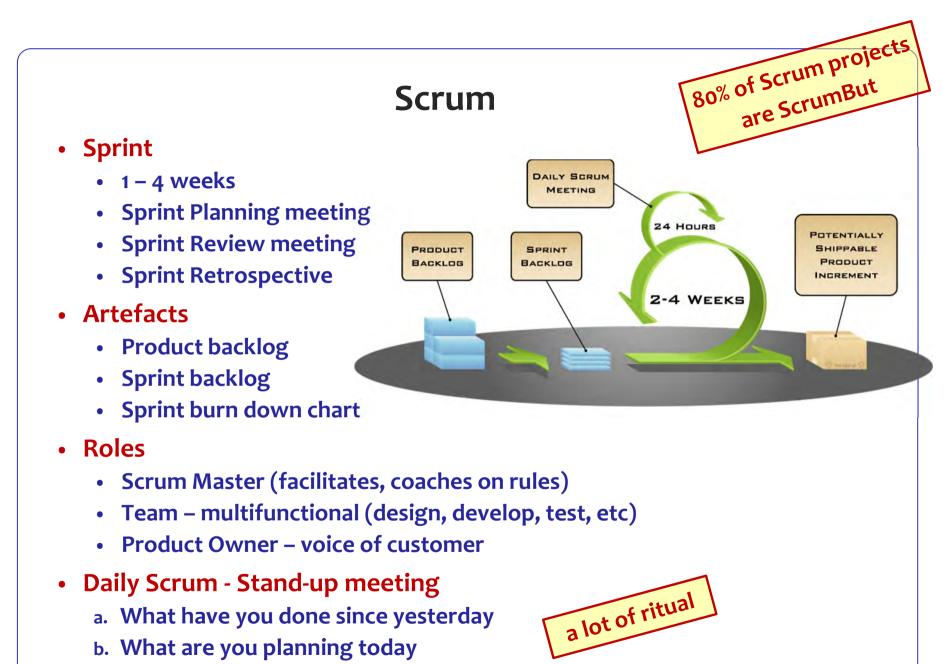
- Famous 'Waterfall document': figure 2 showed a 'waterfall'
- Text and other figures showed that Waterfall doesn't work
- Anyone promoting Waterfall doesn't know or didn't learn from history
- Cleanroom software engineering Harlan Mills 1970's
  - Incremental Development Short Iterations
  - Defect prevention rather than defect removal
  - Inspections to feed prevention
  - No unit tests needed
  - Statistical testing
  - If final tests fail: no repair start over again
  - 10-times less defects at lower cost
  - Quality is cheaper
- Evolutionary Delivery Evo Tom Gilb 1974, 1976, 1988, 2005
  - Incremental + Iterative + Learning and consequent adaptation
  - Fast and Frequent Plan-Do-Check-Act
  - Quantifying Requirements Real Requirements
  - Defect prevention rather than defect removal

### **XP – eXtreme Programming**

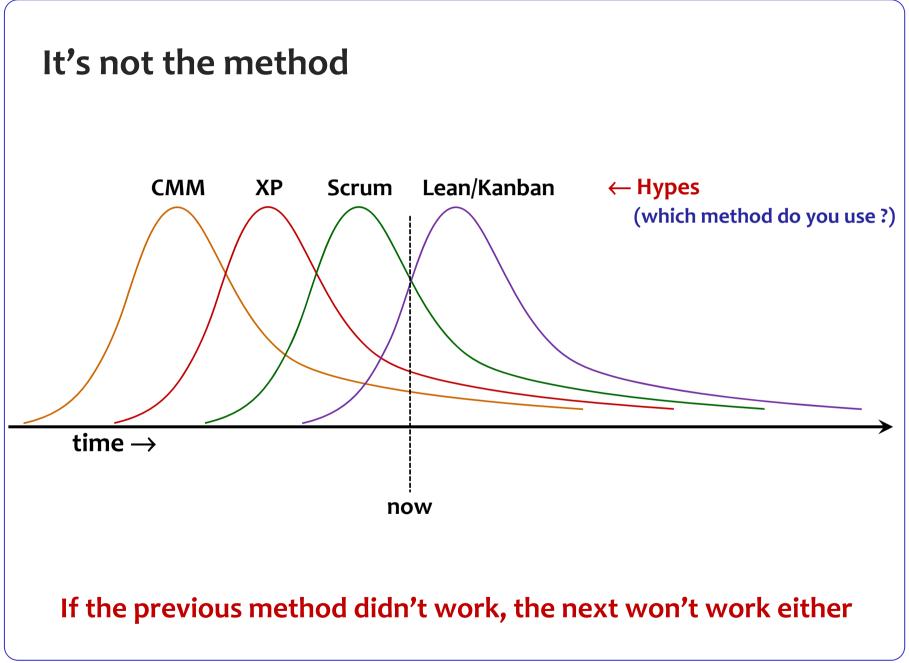
- Planning Game
- Metaphor
- Simple Design
- Testing (TDD)
- Refactoring
- Coding standards

- Small releases
- Pair programming
- Collective Ownership
- Continuous integration
- 40-hour week
- On-site customer

Original project was not successful as soon as the writer of the book left the project



c. Impediments limiting achieving your goals?



## What's usually missing in Agile ?

#### **Stakeholder Focus**

- Real projects have dozens of stakeholders
  - Not just a customer in the room, not just a user with a use case or story

#### **Results Focus**

• It is not about programming, it is about making systems work, for real people

#### **Systems Focus**

- It is not about coding, but rather: reuse, data, hardware, training, motivation, sub-contracting, outsourcing, help lines, user documentation, user interfaces, security, etc.
- So, a systems engineering scope is necessary to deliver results
- Systems Engineering needs quantified performance and quality objectives

#### Planning

- Retrospectives within the Sprint
- Retrospectives of retrospectives
- Planning what not to  $do \rightarrow preflection$
- Overall planning and prediction: when will what be done

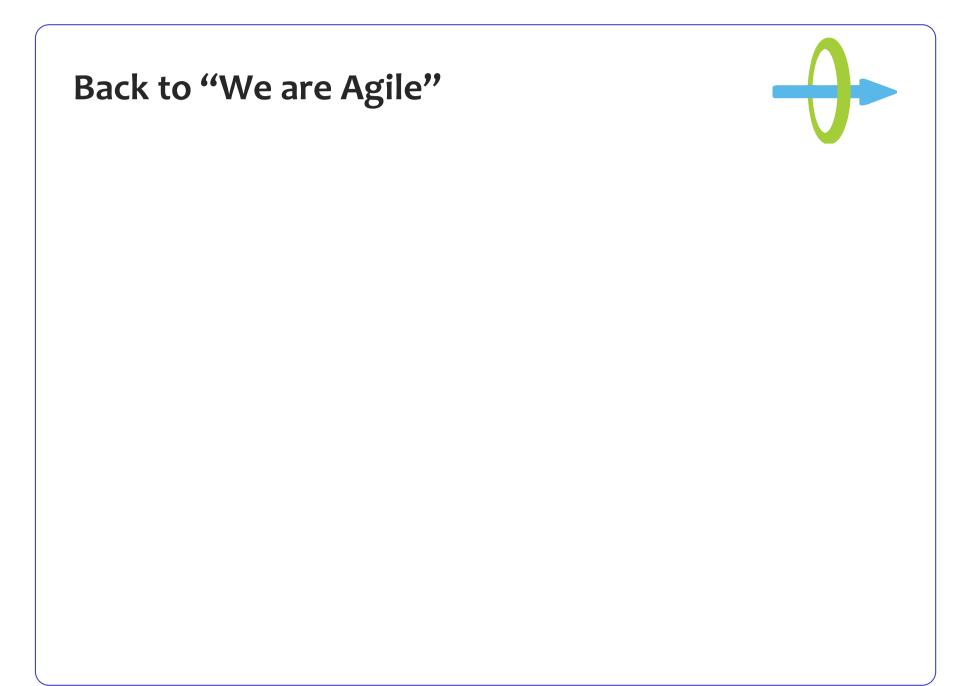
#### **Ref Niels Malotaux**

### Essence of being really Lean & Agile

see also www.malotaux.nl/doc.php?id=79

#### Delivering the right stuff, the right way, at the right time, as efficiently as possible

- Understanding what real Value means
- Quickly and easily adapting to all Stakeholders (but only the Customer pays !)
  - Total system focus software is only an aid only provides value when it is used successfully
- Continuous elimination of Waste
  - Doing what contributes the most value
  - Not doing what doesn't contribute real value
  - Prevention rather than repair relentless problem *solving* not just the symptoms root cause analysis
  - Perfection Quality is cheaper
- Predictability: Continuously being able to tell what will be done when (to take appropriate action)
- Delivering in small steps to real Stakeholders doing real things minimizing the waste of incorrect perceptions, assumptions and implementations, optimizing productivity of Stakeholders *no* demos
- Continuously optimizing what we do, how we do it, and how we organize things using PDCA
- Empowerment everybody feeling responsible for the Result (Goal of a Project)
- Assertiveness actively removing impediments, no need for excuses
- Understanding that it's not about tools: a lot is craft (you cannot 'implement' Lean nor Agile)
- Management facilitating and coaching the workers to do the right things the right way at the right time
- Management to be personally responsible for continuous improvement (not just change)



## Still to do

## **Final assignment**

(for Credit if Keio student)

#### Write a small report

- What did you learn
- What was missing
- Which questions do you still have ?
- What do you self think the answers to these questions are ?

**Optional exercise** If you do this, you have to do it for 5 weeks !

See green booklet (website: booklet#2) chapter 6

- Week from <start date> till <due date>
- Gross time available: xx hr
- Net time available: yy hr
- List of tasks:
  - <short description of Task>, time needed, <ok>, <comment>
  - <short description of Task>, time needed, <ok>, <comment>
  - <short description of Task>, time needed, <ok>, <comment>
- The total time needed for all these tasks should be exactly equal to the net time available (yy hr)
- Fill in <ok> if the Task is done, completely done
- At the end of the week, all tasks should have ok
- At the end of the week, see chapter 6.5 of the green booklet



1 credit if you attend all lectures and participate in all exercises (Keio students only)